

SIBU | DESIGN
we decorate.

GB . V5

O VER VIEW

NA

non-adhesive

SA

strongly adhesive

FR

flame-retardant version
available on request

PR

digital printing possible

PR+

digital/screen printing possible

PR+*

digital/screen printing possible
Prior to printing a corona or plasma
treatment has to be carried out.
By request available in pre-treated version.

■■■■

wet room suitability

■■■■□

limited suitability for wet rooms

AR

abrasion-resistant

AR+

scratch-resistant

+ ▼

entire panel length not
shown in image

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SIBU | DESIGN
we decorate.

Here we could tell you about ...

- our over 35 years of experience that helped us becoming the market leader
- our wide product portfolio with more than 300 storing designs
- our short delivery time and just-in-time projects
- our high standards in quality and processing.

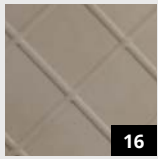
Or as we, as a design sheet manufacturer in green Upper Austria, focus on lastingness using 100% PVC-free material. However, this is what you assume anyway, and from our point of view - rightly!

The SIBU designer team gets inspired by fashion, architecture, furniture, automobiles and sport, perceives trends and works out concepts for individual demands.

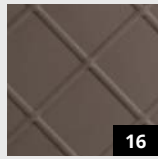
Precise. Innovative. Stylish.

If you also believe in these values, we should become acquainted!

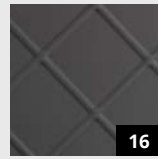
LEATHER-LINE



LL CORD
Stony Ground



LL CORD
Dove Tale



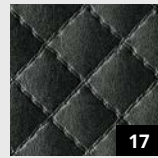
LL CORD
Charcoal Light



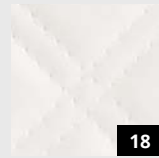
LL ROMBO 12
Bianco matt



LL ROMBO 12
Creme



LL ROMBO 12
Nero matt



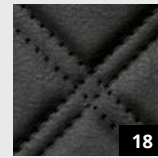
LL ROMBO 85
Bianco matt



LL ROMBO 85
Creme



LL ROMBO 85
Mocca matt



LL ROMBO 85
Nero matt



CR CRISTAL
ROMBO 85 Bianco
matt/Silver



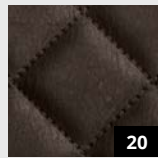
CR CRISTAL
ROMBO 85 Nero
matt/Silver



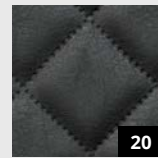
LL ROMBO 40
Bianco matt



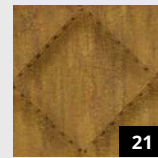
LL ROMBO 40
Creme



LL ROMBO 40
Mocca matt



LL ROMBO 40
Nero matt



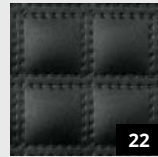
LL ROMBO 40
Oxy Terra



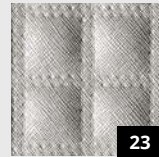
LL QUADRO
Bianco matt



LL QUADRO
Creme



LL QUADRO
Nero matt



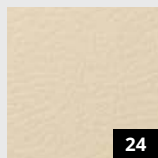
LL QUADRO
Argento



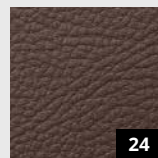
LL QUADRO
Luxury Bronze



LL White



LL Creme



LL Dark Brown



LL Black



LL Light Oyster



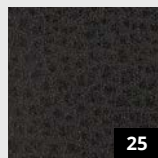
LL Stony
Ground



LL Dove Tale



LL Charcoal
Light



LL Charcoal
Dark

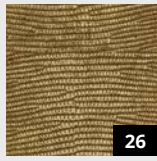


LL London Clay

LEATHER-LINE



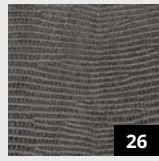
LL LEGUAN
Silver



LL LEGUAN
Gold



LL LEGUAN
Copper



LL LEGUAN
Nero



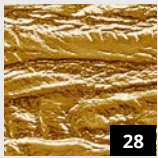
LL LEGUAN Silk



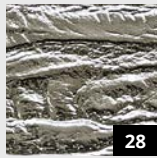
LL LEGUAN
Bianco



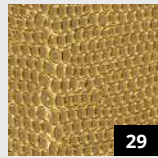
LL LEGUAN
Blue



LL PERSIAN
Gold



LL PERSIAN
Metallic



LL PEARL RAY
Gold



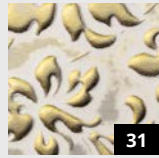
LL FLORAL
White



LL FLORAL
Vintage Silver/
Silver



LL FLORAL
White/Silver
matt



LL FLORAL
White/Gold
matt



LL FLORAL
Black/Silver
matt



LL Vintage
Silver



LL OXY Steel



LL COLLAGE
Nero matt

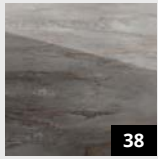


LL COLLAGE
Oro



LL PELO
Marabu

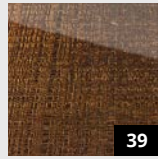
SIBUGLAS



SG GENESIS
Grey AR+



SG GRID
Silver AR+



SG GRID
Gold AR+



SG GRID
Rose AR+



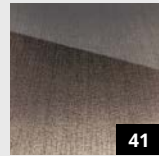
SG CURVED
Silver AR+



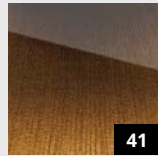
SG CURVED
Gold AR+



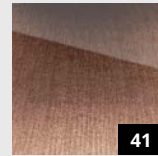
SG CURVED
Rose AR+



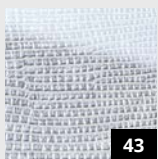
SG ALIGNED
Silver AR+



SG ALIGNED
Gold AR+



SG ALIGNED
Rose AR+



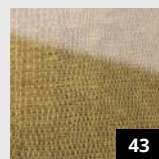
SG LEGUAN
Bianco met
AR+



SG LEGUAN
Silver AR+



SG LEGUAN
Silk AR+



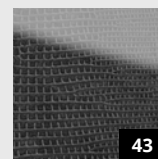
SG LEGUAN
Gold AR+



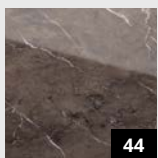
SG LEGUAN
Copper AR+



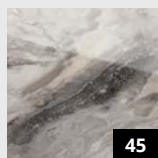
SG LEGUAN
Blue AR+



SG LEGUAN
Nero AR+



SG MARBLE
Brown AR+



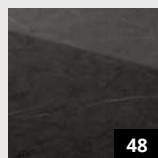
SG MARBLE
Alpine AR+



SG MARBLE
Black AR+



SG MARBLE
White AR+



SG MARBLE
Grey AR+



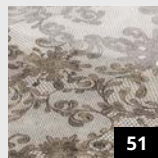
SG MARBLE
Emperador AR+



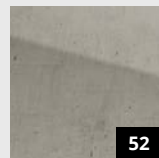
SG LUXURY
Gold AR+



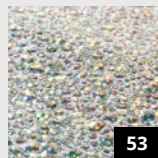
SG LUXURY
Bronze AR+



SG LACE White/
Vintage Brown
AR+



SG Old Platin
AR+



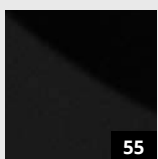
SG COCKTAIL
Opal AR+



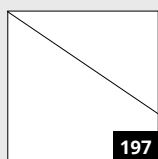
SG Vintage
Silver AR+



SG Vintage
Copper AR+

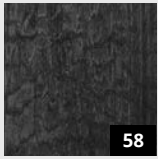


SG Nero AR+

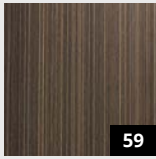


suitable
balancing sheet

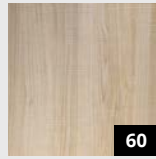
WOODLINE



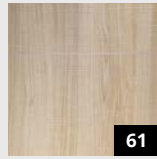
58
WL Carbonized Wood



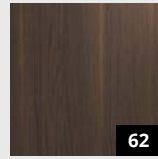
59
WL Wenge Wood



60
WL Maple Alpine



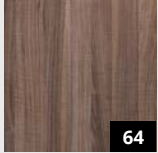
61
WL Maple Alpine/Grey brushed 8L



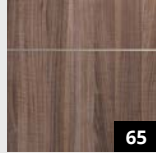
62
WL Nutwood



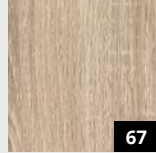
63
WL Nutwood/Grey brushed 8L



64
WL Nutwood Country

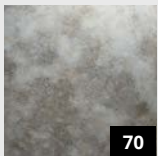


65
WL Nutwood Country/Grey brushed 8L

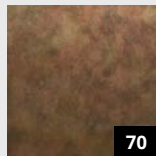


67
WL OAK TREE Light

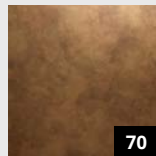
DECO-LINE



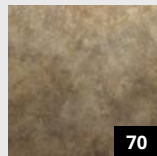
70
DM OXIDIZED Silver AR



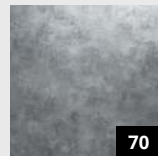
70
DM OXIDIZED Autumn AR



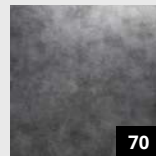
70
DM OXIDIZED Copper AR



70
DM OXIDIZED Nickel AR



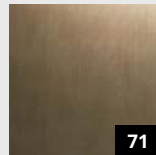
70
DM OXIDIZED Platin AR



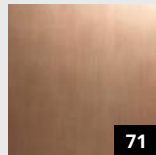
70
DM OXIDIZED Titan AR



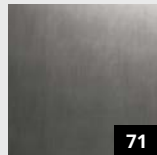
71
DM SLIGHTLY USED Gold AR



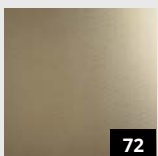
71
DM SLIGHTLY USED Bronze AR



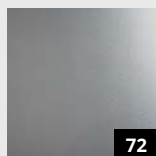
71
DM SLIGHTLY USED Copper AR



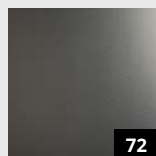
71
DM SLIGHTLY USED Titan AR



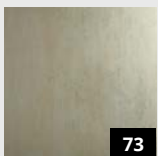
72
DM METALLIC USED Champagne AR



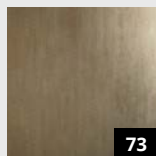
72
DM METALLIC USED Silver AR



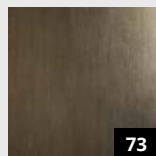
72
DM METALLIC USED Titan AR



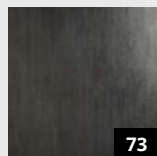
73
DM METALLIC USED Ivory AR



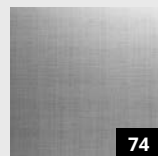
73
DM METALLIC USED Sand AR



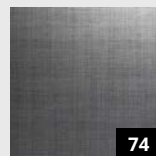
73
DM METALLIC USED Bronze AR



73
DM METALLIC USED Steel AR

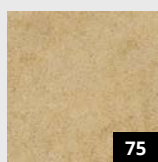


74
DM REFINED METAL Silver AR



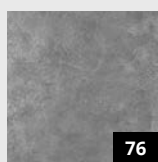
74
DM REFINED METAL Titan AR

DECO-LINE



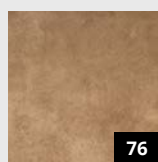
75

DM Silent Gold
AR



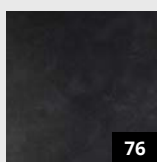
76

DM Classy
Silver



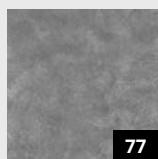
76

DM Classy
Bronze



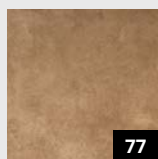
76

DM Classy Black



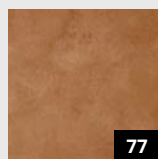
77

DM Classy
Silver AR



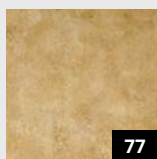
77

DM Classy
Bronze AR



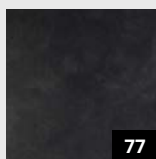
77

DM Classy
Copper AR



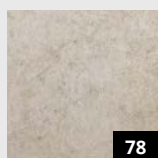
77

DM Classy Gold
AR



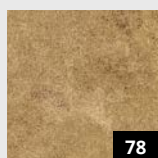
77

DM Classy
Black AR



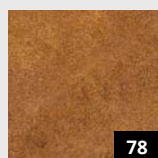
78

DM Iron Age



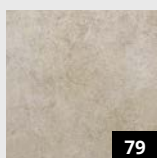
78

DM Golden Age



78

DM Copper Age



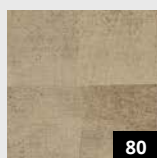
79

DM Iron Age
AR



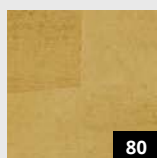
80

DM LUXURY
Silver



80

DM LUXURY
Bronze



80

DM LUXURY
Gold



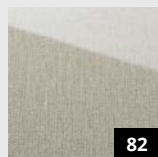
81

DM Vintage
Copper



81

DM Vintage
Silver



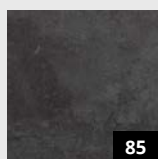
82

DM Sahara
Silver



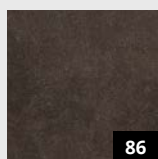
83

DM MONSOON
Vintage Brown



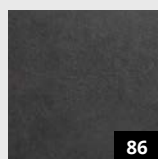
85

DM CEMENT
Dark



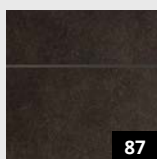
86

DM CERAMIC
Brown



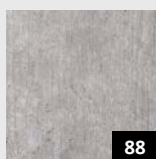
86

DM CERAMIC
Grey



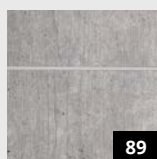
87

DM CERAMIC
Brown/Grey
brushed 8L



88

DM CEMENT
Light



89

DM CEMENT
Light/Grey
brushed 8L



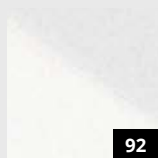
90

DM MARBLE
White



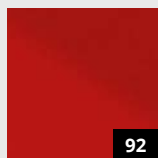
91

DM Travertin



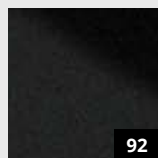
92

DM Magic
White AR



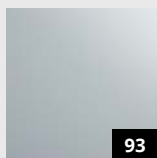
92

DM Magic Red
AR



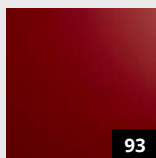
92

DM Magic
Black AR



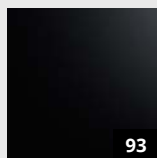
93

DM Magic
White matt AR



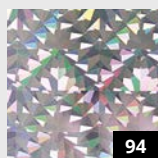
93

DM Magic Red
matt AR



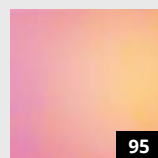
93

DM Magic
Black matt AR



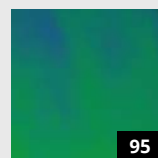
94

DM Galaxy
Silver



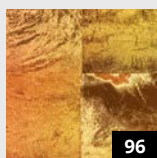
95

DM Hollywood



95

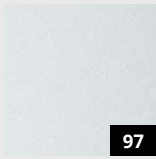
DM Aqua



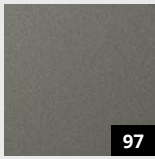
96

DM LUXURY
Holografico

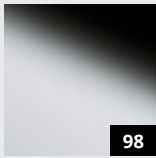
DECO-LINE



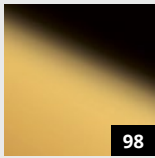
DM Silver PF met



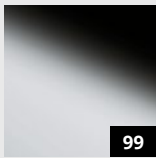
DM Smoke PF met



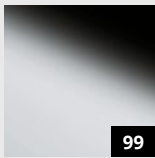
DM Silver MMS



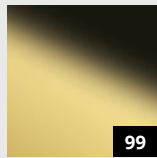
DM Gold MMS



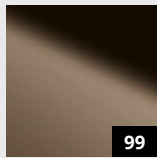
DM Silver H23



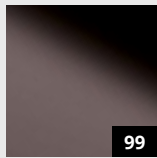
DM Silver



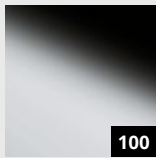
DM Brass



DM Brown



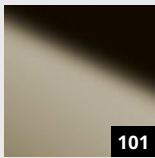
DM Anthracite



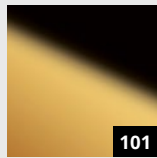
DM Silver AR23



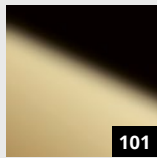
DM Silver/White



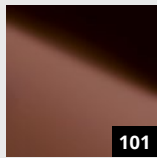
DM Champagne



DM Gold



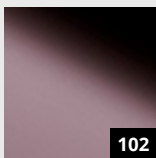
DM Gold 30



DM Bronze



DM Fashion Grey



DM Rose



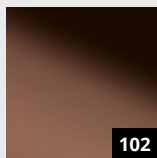
DM Iceblue



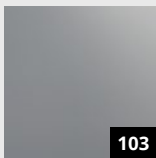
DM Skyblue



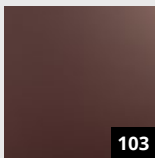
DM Fashion Red



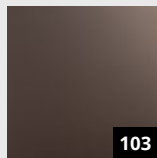
DM Copper



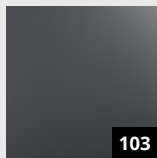
DM Silver matt metallic AR



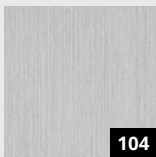
DM Bronze matt metallic AR



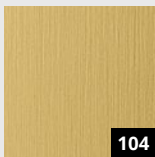
DM Brown matt metallic AR



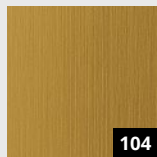
DM Fashion Grey matt metallic AR



DM Silver brushed matt AR



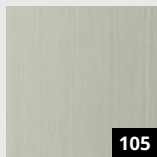
DM Brass brushed matt AR



DM Gold brushed matt AR



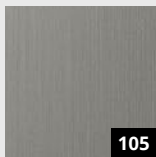
DM Silver brushed



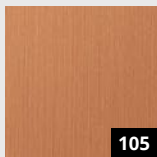
DM HGS



DM Champagne brushed

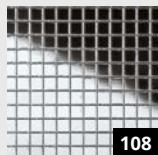


DM Titan brushed

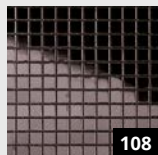


DM Copper brushed

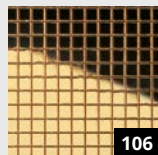
MULTISTYLE



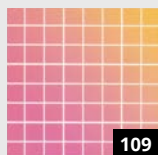
MS Silver 3x3
flex. Classic



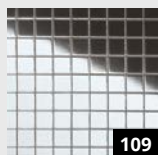
MS Anthracite
3x3 flex. Classic



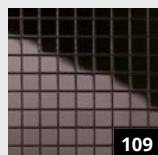
MS Gold 3x3
flex. Classic



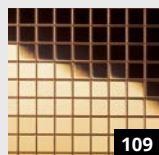
MS Hollywood
5x5 flex. Classic



MS Silver 5x5
flex. Classic



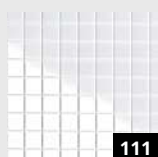
MS Anthracite
5x5 flex. Classic



MS Gold 5x5
flex. Classic



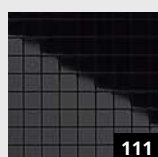
MS Galaxy
Silver 5x5 flex.
Classic



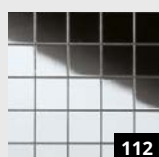
MS Magic
White 5x5 flex.
Classic



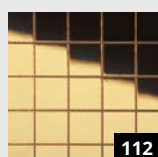
MS Magic
Red 5x5 flex.
Classic



MS Magic
Black 5x5 flex.
Classic



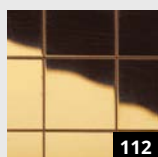
MS Silver 10x10
flex. Classic



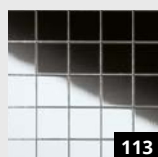
MS Gold 10x10
flex. Classic



MS Silver 20x20
flex. Classic



MS Gold 20x20
flex. Classic

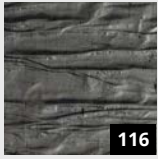


MSC Silver
10x10 flex.
Classic

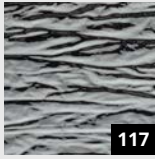


MSC Silver
30x30 flex.
Classic

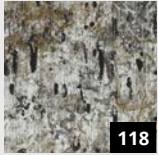
STRUCTURE-LINE



SL CRASHED
Old Platin



SL CRASHED
Mirror Silver



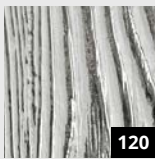
SL IMPACT
Vintage Silver



SL IMPACT
Antique Bronze



SL RIVET
Vintage Silver



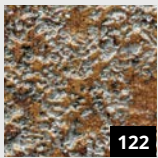
SL DAKOTA
Metal



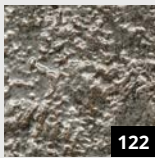
SL DAKOTA
Smoke



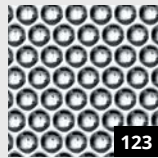
SL DAKOTA
Copper



SL LAVA
Copper



SL LAVA
Grey



SL RACE
Silver



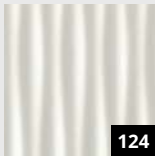
SL RACE
Vintage Silver/
Bronze



SL RACE
Vintage Copper/
Silver



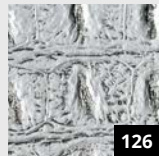
SL MOTION ONE
Anthracite AR



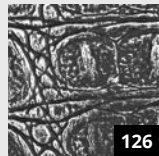
SL MOTION ONE
Pearl White PF



SL MOTION TWO
Grey brushed
matt AR



SL CROCO
Silver PF met/
Silver



SL CROCO
Smoke PF met/
Silver



SL WAVE
Silver

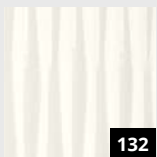


SL STEP 5
Silver
PF met



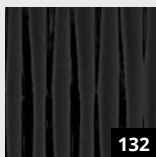
SL SQUARE 3
HGS

ACRYLIC-LINE



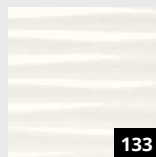
132

AC MOTION
ONE White



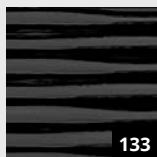
132

AC MOTION
ONE Black



133

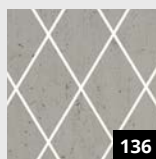
AC MOTION
TWO White



133

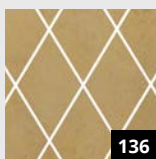
AC MOTION
TWO Black

TRANSLUCENT-LINE



136

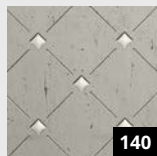
TL LINEA
104x62 Old
Platin



136

TL LINEA
104x62 Silent
Gold

PUNCH-LINE / 3D



140

PL 3D Q-10-30
Old Platin/
Silver



141

PL 3D H-10-30
Pearl White
PF/Gold



142

PL 3D ROSES
Pearl White PF/
Gold



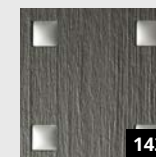
142

PL 3D ROSES
Silver PF met/
Silver



143

PL 3D Q 10-40-40
Silver PF met/
Silver



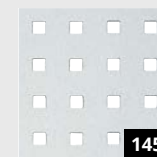
143

PL 3D Q 10-40-40
Smoke PF met
touch 1/Silver matt



144

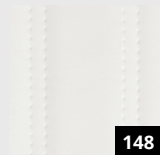
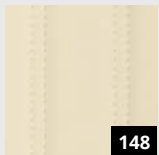
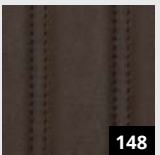
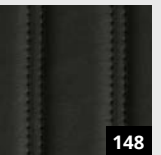
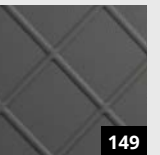
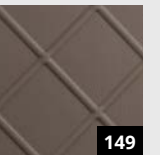
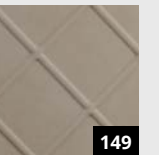

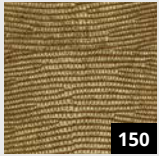

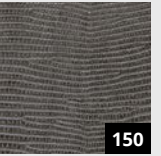


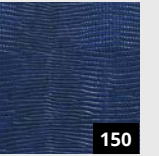
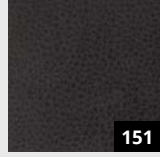


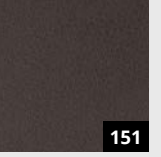


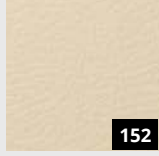

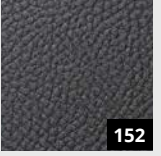













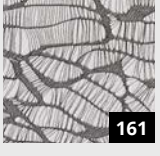



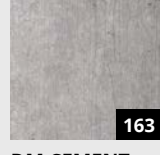

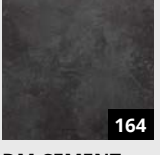

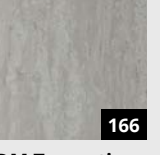
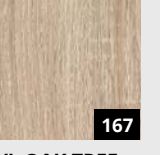
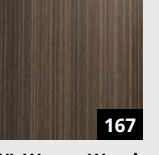



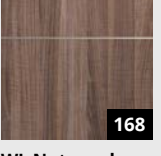
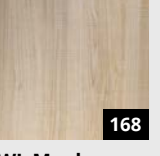
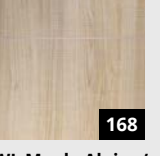

PL 3D Q 5-15-15
Black touch 1/
Silver



145

PL Q 5-15-15
Silver PF met

ANTIGRAV

 148	 148	 148	 148	 149	 149	 149	
LL LOUNGE Bianco matt Antigrav	LL LOUNGE Creme Antigrav	LL LOUNGE Mocca matt Antigrav	LL LOUNGE Nero matt Antigrav	LL CORD Charcoal Light Antigrav	LL CORD Dove Tale Antigrav	LL CORD Stony Ground Antigrav	
 150	 150	 150	 150	 150	 150	 150	
LL LEGUAN Silver Antigrav	LL LEGUAN Gold Antigrav	LL LEGUAN Copper Antigrav	LL LEGUAN Nero Antigrav	LL LEGUAN Silk Antigrav	LL LEGUAN Bianco Antigrav	LL LEGUAN Blue Antigrav	
 151	 151	 151	 151	 151			
LL Charcoal Dark Antigrav	LL Charcoal Light Antigrav	LL Dove Tale Antigrav	LL London Clay Antigrav	LL Stony Ground Antigrav			
 152	 152	 152	 152	 153	 153	 153	 153
LL White Antigrav	LL Creme Antigrav	LL Dark Brown Antigrav	LL Black Antigrav	LL Lemon Yellow Antigrav	LL Pumpkin Orange Antigrav	LL Cobalt Blue Antigrav	LL Apple Green Antigrav
 154	 155	 155	 156	 157	 158	 158	
LL OXY Steel Antigrav	LL Vintage Copper Antigrav	LL Vintage Silver Antigrav	LL FLORAL White Antigrav	LL IMPERIAL White Antigrav	LL PERSIAN Gold Antigrav	LL PERSIAN Metallic Antigrav	
 159	 160	 161	 162	 162	 162		
LL PEARL RAY Gold Antigrav	LL LACE Black/ Platin Antigrav	LL MONSOON White/Platin Antigrav	DM CERAMIC Grey Antigrav	DM CERAMIC Brown Antigrav	DM CERAMIC Brown/ Grey brushed 8L Antigrav		
 163	 163	 164	 165	 166	 167	 167	
DM CEMENT Light Antigrav	DM CEMENT Light/ Grey brushed 8L Antigrav	DM CEMENT Dark Antigrav	DM MARBLE White Antigrav	DM Travertin Antigrav	WL OAK TREE Light Antigrav	WL Wenge Wood Antigrav	
 168	 168	 168	 168	 168	 168	 169	
WL Nutwood Antigrav	WL Nutwood/ Grey brushed 8L Antigrav	WL Nutwood Country Antigrav	WL Nutwood Country/Grey brushed 8L Antigrav	WL Maple Alpine Antigrav	WL Maple Alpine/ Grey brushed 8L Antigrav	WL Carbonized Wood Antigrav	



LEATHER-LINE

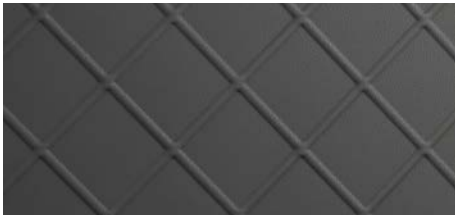
SIBU | DESIGN
we decorate.



LL CORD Stony Ground
2600 x 1000 / NA 19542 / SA 19545



LL CORD Dove Tale
2600 x 1000 / NA 19532 / SA 19544



LL CORD Charcoal Light
2600 x 1000 / NA 19543 / SA 19546



□ LL CORD Charcoal Light

Photo: iStock.com

2600 x 1000



LEATHER-LINE

LL CORD

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	2	2,13
Max. relief height mm	3,2	3,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	–	–
Further thicknesses	–	–
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	–

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA compressible	✓	–
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
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Special colors

On request





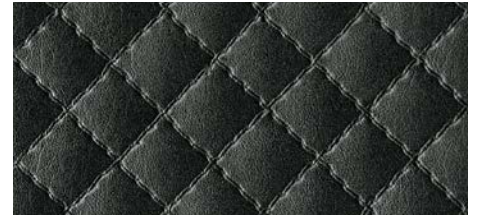
□
LL ROMBO 12 Creme



LL ROMBO 12 Bianco matt
2600 x 1000 / NA 16418 / SA 16419



LL ROMBO 12 Creme
2600 x 1000 / NA 15653 / SA 15657



LL ROMBO 12 Nero matt
2600 x 1000 / NA 15654 / SA 15658

LEATHER-LINE

LL ROMBO 12

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	2,8	3,04
Max. relief height mm	4,0	4,24
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic	—	
PVA pre-treatment	—	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	—	—
Smallest bending radius	300 mm	300 mm

Accessories

SIBUKLE	Spatula A2
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Special colors

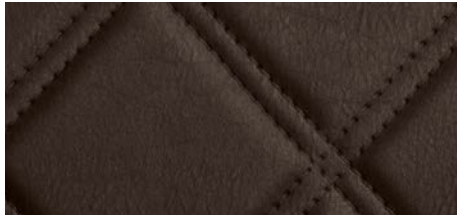
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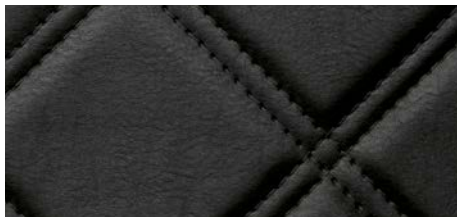
LL ROMBO 85 Bianco matt
2600 x 1000 / NA 15026 / SA 15042



LL ROMBO 85 Creme
2600 x 1000 / NA 13852 / SA 13867



LL ROMBO 85 Mocca matt
2600 x 1000 / NA 15021 / SA 15037



LL ROMBO 85 Nero matt
2600 x 1000 / NA 15015 / SA 15030

2600 x 1000



□
LL ROMBO 85
Creme matt

Photo: CABINET Schranksysteme AG

LEATHER-LINE

LL ROMBO 85

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	3,8	4,04
Max. relief height mm	5,0	5,24
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic	—	
PVA pre-treatment	—	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	—	—
Smallest bending radius	300 mm	300 mm

Accessories

SIBUKLE	Spatula A2
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Special colors

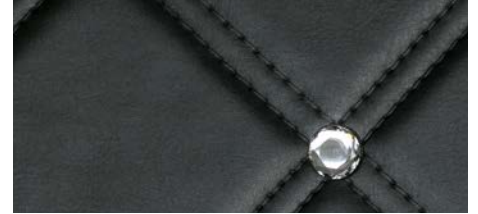
On request



□ CR CRISTAL ROMBO 85 Bianco matt/Silver.



CR CRISTAL ROMBO 85 Bianco matt/Silver
2600 x 1000 / SA 15044



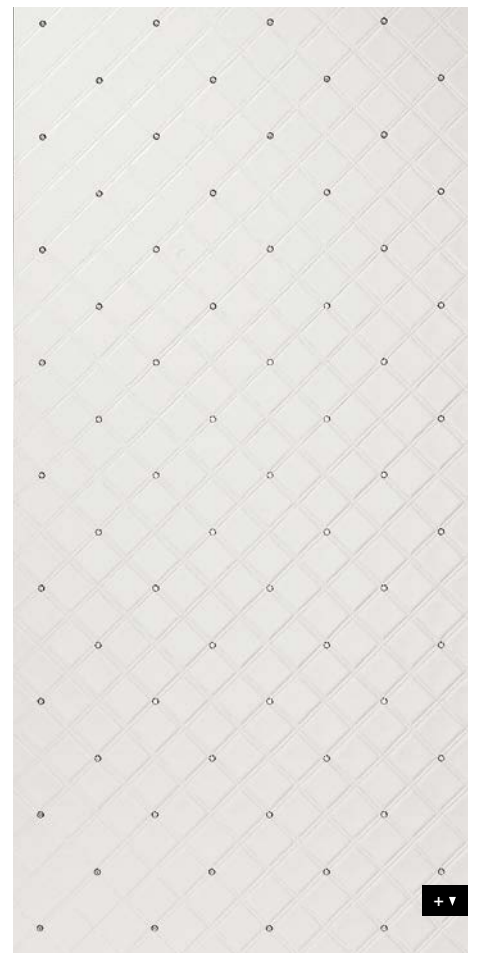
CR CRISTAL ROMBO 85 Nero matt/Silver
2600 x 1000 / SA 15034

Photo: Architectural Systems

LEATHER-LINE

CR CRISTAL ROMBO 85

2600 x 1000



Product characteristics

	SA
Base material	HIPS, PE-foam
Surface material	PU-leather, crystal: PMMA
Material thickness mm	4,04
Max. relief height mm	5,24
Temperature stability	up to 60 °C
Wet room suitability	■■■□
Rolled packable *	✓

* Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	SA
Cutting, punching	✓
Drilling	✓
Laser cutting	✓
Hot bending	—
PVA compressible	—
Smallest bending radius	300 mm

Extra equipment

	SA
Special formats	—
Further thicknesses	—
Cuttings	✓
Magnetic	—
PVA pre-treatment	—

Accessories

SIBUKLE	Spatula A2
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Special colors

On request



LL ROMBO 40 Bianco matt
2600 x 1000 / NA 15025 / SA 15041



LL ROMBO 40 Creme
2600 x 1000 / NA 13848 / SA 13863



LL ROMBO 40 Mocca matt
2600 x 1000 / NA 15020 / SA 15036



LL ROMBO 40 Nero matt
2600 x 1000 / NA 15014 / SA 15029

2600 x 1000



Photo: Jesse



LEATHER-LINE

LL ROMBO 40

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	3,8	4,04
Max. relief height mm	5,0	5,24
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	–	–
Further thicknesses	–	–
Cuttings	✓	✓
Magnetic	–	
PVA pre-treatment	–	–

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Laser cutting	✓	✓
Hot bending	–	–
PVA compressible	–	–
Smallest bending radius	300 mm	300 mm

Accessories

SIBUKLE	Spatula A2
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Special colors

On request





□ LL ROMBO 40
Oxy Terra



LL ROMBO 40 Oxy Terra
2600 x 1000 / NA 17830 / SA 17850

LEATHER-LINE

LL ROMBO 40

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	3,8	4,04
Max. relief height mm	5,0	5,24
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic	—	
PVA pre-treatment	—	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	—	—
Smallest bending radius	300 mm	300 mm

Accessories

SIBUKLE	Spatula A2
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Special colors

On request



LL QUADRO Bianco matt
2600 x 1000 / NA 16420 / SA 15175



LL QUADRO Creme
2600 x 1000 / NA 14273 / SA 14277



LL QUADRO Nero matt
2600 x 1000 / NA 15017 / SA 15032



□ LL QUADRO Nero matt

Photo: Jesse



□ LL QUADRO Creme

2600 x 1000



LEATHER-LINE

LL QUADRO

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	2,8	3,04
Max. relief height mm	4,8	5,04
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic	—	
PVA pre-treatment	—	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	—	—
Smallest bending radius	300 mm	300 mm

Accessories

SIBUKLE	Spatula A2
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Special colors

On request

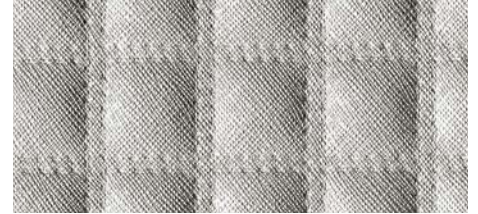




□
LL QUADRO
Luxury Bronze



LL QUADRO Luxury Bronze
2600 x 1000 / NA 17831 / SA 17851



LL QUADRO Argento
2600 x 1000 / NA 16421 / SA 16422

LEATHER-LINE

LL QUADRO

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	2,8	3,04
Max. relief height mm	4,8	5,04
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic	—	
PVA pre-treatment	—	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	—	—
Smallest bending radius	300 mm	300 mm

Accessories

SIBUKLE	Spatula A2
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Special colors

On request

2600 x 1000





LL White

2600 x 1000 / 2,1 mm / **NA 13451** / **SA 13467**



LL Creme

2600 x 1000 / 2,1 mm / **NA 13450** / **SA 13468**



LL Dark Brown

2600 x 1000 / 2,1 mm / **NA 12935** / **SA 12978**



LL Black

2600 x 1000 / 2 mm / **NA 12887** / **SA 12897**



LEATHER-LINE

LEATHER-LINE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	2,0 / 2,1	2,13 / 2,23
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

On request

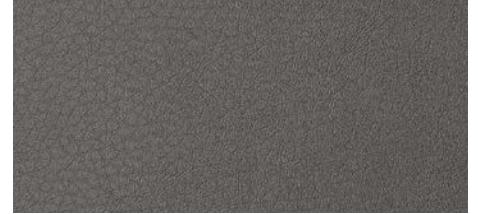


□ LL Dove Tale

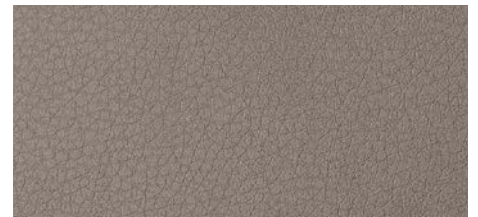
Photo: © istock.com



LL Charcoal Dark
2600 x 1000 / **NA** 19299 / **SA** 19302



LL Charcoal Light
2600 x 1000 / **NA** 19298 / **SA** 19301



LL Dove Tale
2600 x 1000 / **NA** 19013 / **SA** 19024



LL Light Oyster
2600 x 1000 / **NA** 19015 / **SA** 19026



LL London Clay
2600 x 1000 / **NA** 19014 / **SA** 19025



LL Stony Ground
2600 x 1000 / **NA** 19012 / **SA** 19023

LEATHER-LINE

LEATHER-LINE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,95	2,08
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

On request



LL LEGUAN Silver
2600 x 1000 / NA 12883 / SA 12893



LL LEGUAN Gold
2600 x 1000 / NA 13480 / SA 13478

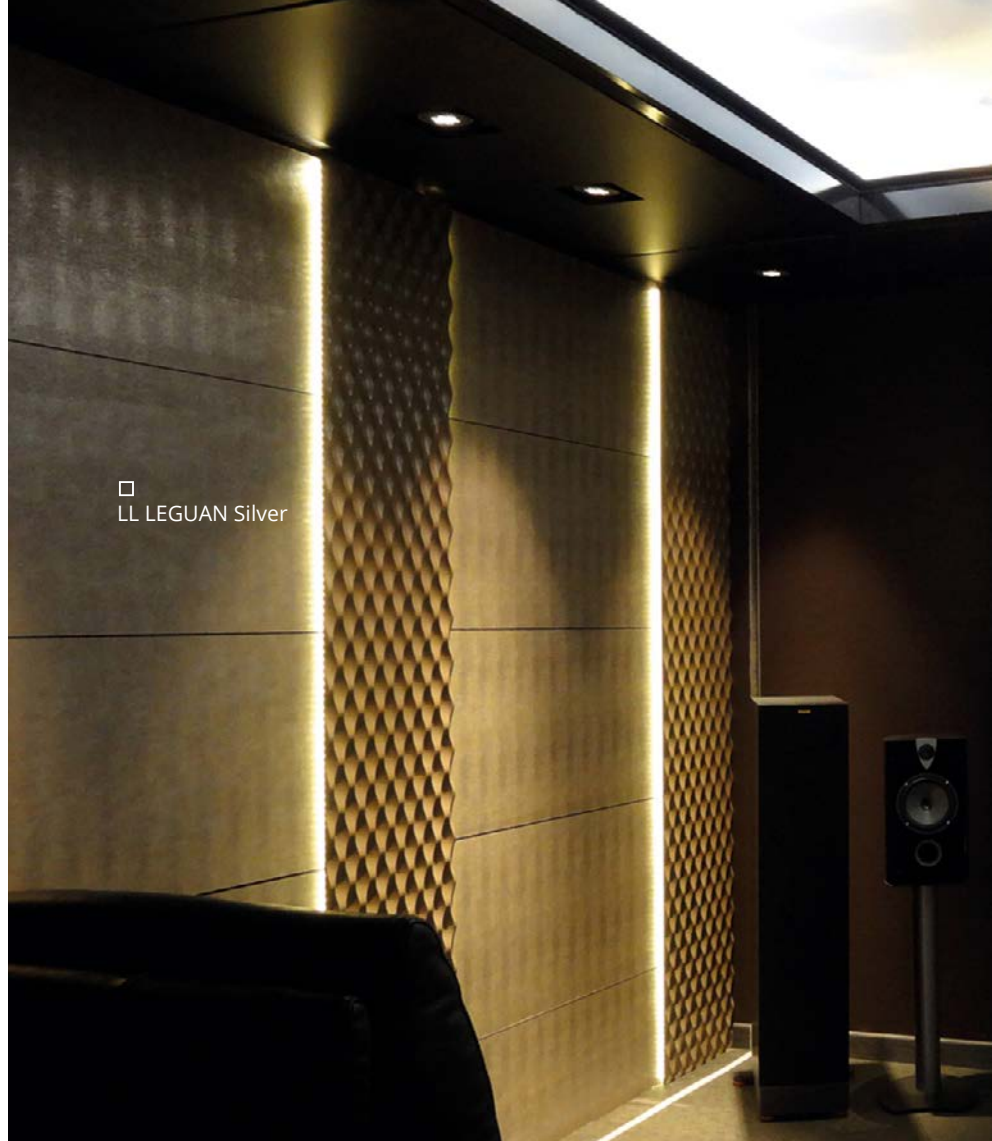
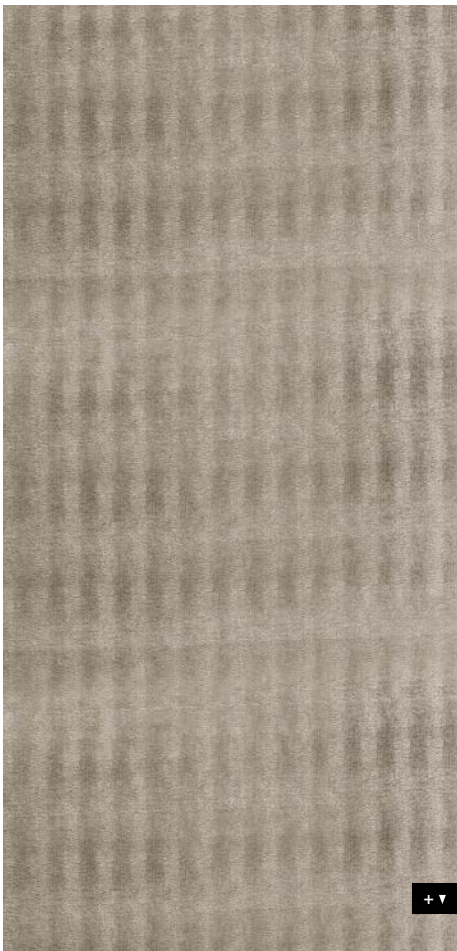


LL LEGUAN Copper
2600 x 1000 / NA 12884 / SA 12894



LL LEGUAN Nero
2600 x 1000 / NA 14778 / SA 14797

2600 x 1000



□ LL LEGUAN Silver

LEATHER-LINE

LL LEGUAN

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA compressible	✓	–
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	–

Accessories

SIBUKLE	Spatula A1
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Special colors

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□
LL LEGUAN Bianco



LL LEGUAN Silk
2600 x 1000 / 1,5 mm / NA 16451 / SA 16452



LL LEGUAN Bianco
2600 x 1000 / 1,4 mm / NA 15609 / SA 15610



LL LEGUAN Blue
2600 x 1000 / 1,5 mm / NA 16985 / SA 16986

LEATHER-LINE

LL LEGUAN

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,4 / 1,5	1,53 / 1,63
Temperature stability	up to 60 °C	
Wet room suitability	Silk / Blue	■■■□
	Bianco	■■■■
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

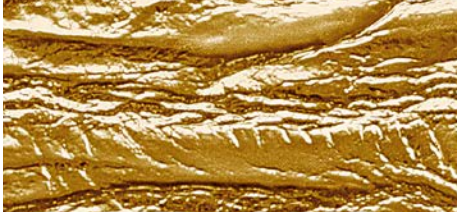
	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

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LL PERSIAN Gold

2600 x 1000 / NA 15656 / SA 15660



LL PERSIAN Metallic

2600 x 1000 / NA 15655 / SA 15659



2600 x 1000



LEATHER-LINE

LL PERSIAN

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9	2,03
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA compressible	✓	–
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	–

Accessories

SIBUKLE	Spatula A2
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Special colors

–



□ LL PEARL RAY Gold



LL PEARL RAY Gold
2600 x 1000 / NA 17015 / SA 17016

LEATHER-LINE

LL PEARL RAY

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,6	1,73
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

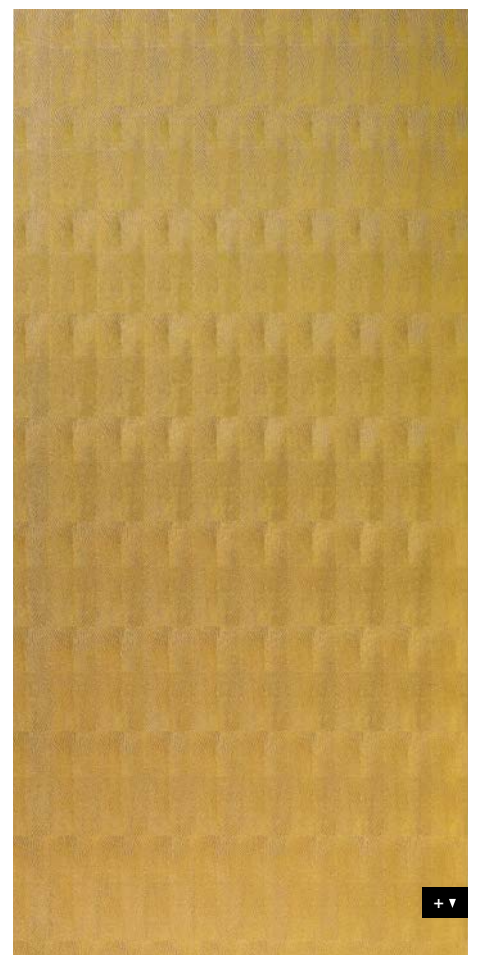
	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

On request





LL FLORAL White
2600 x 1000 / NA 13470 / SA 13473



Photo: Wippr

2600 x 1000



LEATHER-LINE

LL FLORAL

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	2,1	2,23
Max. relief height mm	2,9	3,03
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
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Special colors

On request





LL FLORAL
Vintage Silver/Silver

Photo: GARANTline



LL FLORAL Vintage Silver/Silver
2600 x 1000 / NA 17266 / SA 17267



LL FLORAL White/Silver matt
2600 x 1000 / NA 13418 / SA 13414



LL FLORAL White/Gold matt
2600 x 1000 / NA 13419 / SA 13415



LL FLORAL Black/Silver matt
2600 x 1000 / NA 13416 / SA 13412

LEATHER-LINE

LL FLORAL

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9	2,03
Max. relief height mm	2,9	3,03
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
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Special colors

On request

2600 x 1000

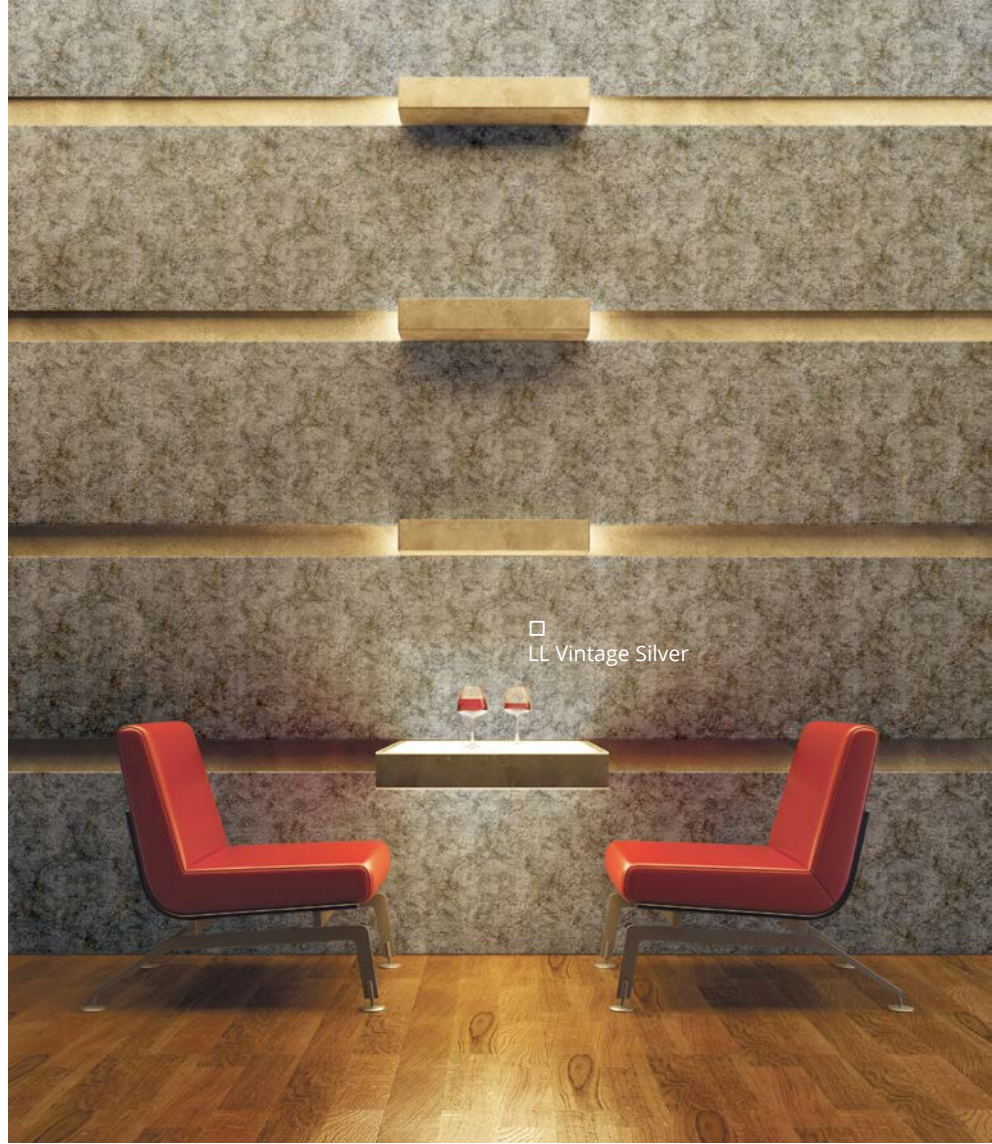




FR

LL Vintage Silver

2600 x 1000 / NA 17268 / SA 17269



□ LL Vintage Silver

2600 x 1000



+ ▼

LEATHER-LINE

LL Vintage

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA compressible	✓	–
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	–

Accessories

SIBUKLE	Spatula A1
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Special colors

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□ LL OXY Steel



FR

LL OXY Steel

2600 x 1000 / NA 17826 / SA 17847

LEATHER-LINE

LL OXY

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9	2,03
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A1
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Special colors

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+ ▼



LL COLLAGE Nero matt
2600 x 1000 / 2,1 / NA 15016 / SA 15031



LL COLLAGE Oro
2600 x 1000 / 1,9 / NA 13923 / SA 13926



Photo: Calligaris

2600 x 1000



LEATHER-LINE

LL COLLAGE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9 / 2,1	2,15 / 2,36
Max. relief height mm	3,5	3,75
Temperature stability	up to 60 °C	
Wet room suitability	mat	■■■■■
	metallic	■■■□
Rolled packable *	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment Nero	✓	—
PVA pre-treatment Oro	—	—

Accessories

SIBUKLE	Spatula A2
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Special colors

On request

□ LL PELO Marabu



LL PELO Marabu
2600 x 1000 / NA 14309 / SA 14325



LEATHER-LINE

LL PELO

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,7	1,83
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

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SIBUGLAS

SIBU | DESIGN
we decorate.



PR

SG GENESIS Grey AR+
2600 x 1000 / NA 20185 / SA 20223



Photo: © istock.com

2600 x 1000



+ ▼

SIBUGLAS scratch-resistant

SG GENESIS Grey AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
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Special colors

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□ SG GRID
Gold AR+

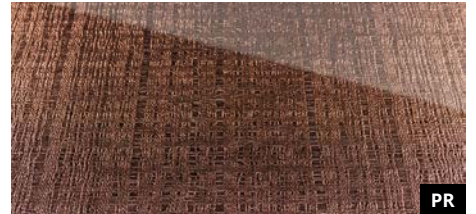
Photo: © istock.com



SG GRID Silver AR+
2600 x 1000 / NA 20183 / SA 20222



SG GRID Gold AR+
2600 x 1000 / NA 20182 / SA 20221



SG GRID Rose AR+
2600 x 1000 / NA 20184 / SA 20220

SIBUGLAS scratch-resistant

SG GRID AR+

2600 x 1000



Product characteristics

	NA	SA
Base material	PMMA	
Surface material	PU-leather	
Material thickness mm	2,9	3,03
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets*	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
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Special colors

—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



PR

SG CURVED Silver AR+
2600 x 1000 / NA 20177 / SA 20215



PR

SG CURVED Gold AR+
2600 x 1000 / NA 20176 / SA 20214



PR

SG CURVED Rose AR+
2600 x 1000 / NA 20178 / SA 20216



SG CURVED Silver AR+

Photo: © istock.com

2600 x 1000



+ ▾

SIBUGLAS scratch-resistant

SG CURVED AR+

Product characteristics

	NA	SA
Base material	PMMA	
Surface material	PU-leather	
Material thickness mm	2,9	3,03
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets*	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
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Special colors

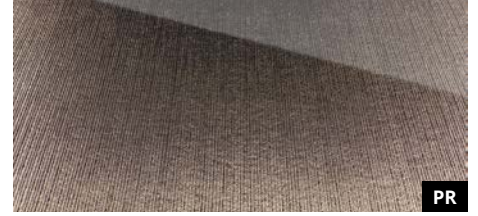
—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



□ SG ALIGNED Silver AR+
Silver AR+

Photo: © istock.com



PR

SG ALIGNED Silver AR+
2600 x 1000 / NA 20180 / SA 20219



PR

SG ALIGNED Gold AR+
2600 x 1000 / NA 20179 / SA 20218



PR

SG ALIGNED Rose AR+
2600 x 1000 / NA 20181 / SA 20217

SIBUGLAS scratch-resistant

SG ALIGNED AR+

2600 x 1000



Product characteristics

	NA	SA
Base material	PMMA	
Surface material	PU-leather	
Material thickness mm	2,9	3,03
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets*	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
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Special colors

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* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

+ ▼

€ 4,10
elber Muskateller € 3,90
Griqlo € 4,10
elschriesling € 4,10
Milz € 4,40
Friulano € 3,60
Riesling Antonius € 3,90
Hirtzberger
rotes Tor € 48,-





□ SG LEGUAN Silver AR+

Photo: dieeinrichtung Manzenreiter



SG LEGUAN Bianco met AR+
2600 x 1000 / NA 19304 / SA 19305



SG LEGUAN Silver AR+
2600 x 1000 / NA 16975 / SA 16979



SG LEGUAN Silk AR+
2600 x 1000 / NA 20275 / SA 20276



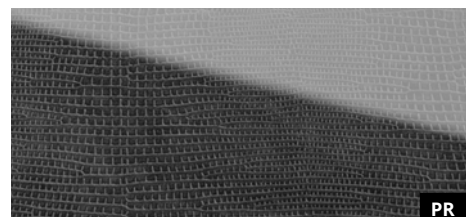
SG LEGUAN Gold AR+
2600 x 1000 / NA 16977 / SA 16982



SG LEGUAN Copper AR+
2600 x 1000 / NA 16976 / SA 16981



SG LEGUAN Blue AR+
2600 x 1000 / NA 16978 / SA 16984



SG LEGUAN Nero AR+
2600 x 1000 / NA 18089 / SA 18095

SIBUGLAS scratch-resistant

SG LEGUAN AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	PU-leather	
Material thickness mm	2,8	2,93
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
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Special colors

On request

* Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).



PR

SG MARBLE Brown AR+
2600 x 1000 / NA 19331 / SA 19342



□ SG MARBLE Brown AR+

Photo: © istock.com

2600 x 1000



+ ▼

SIBUGLAS scratch-resistant

SG MARBLE Brown AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
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Special colors

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□ SG MARBLE Alpine AR+

Photo: © fotolia.com



PR

SG MARBLE Alpine AR+
2600 x 1000 / NA 19329 / SA 19340

SIBUGLAS scratch-resistant

SG MARBLE Alpine AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
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Special colors

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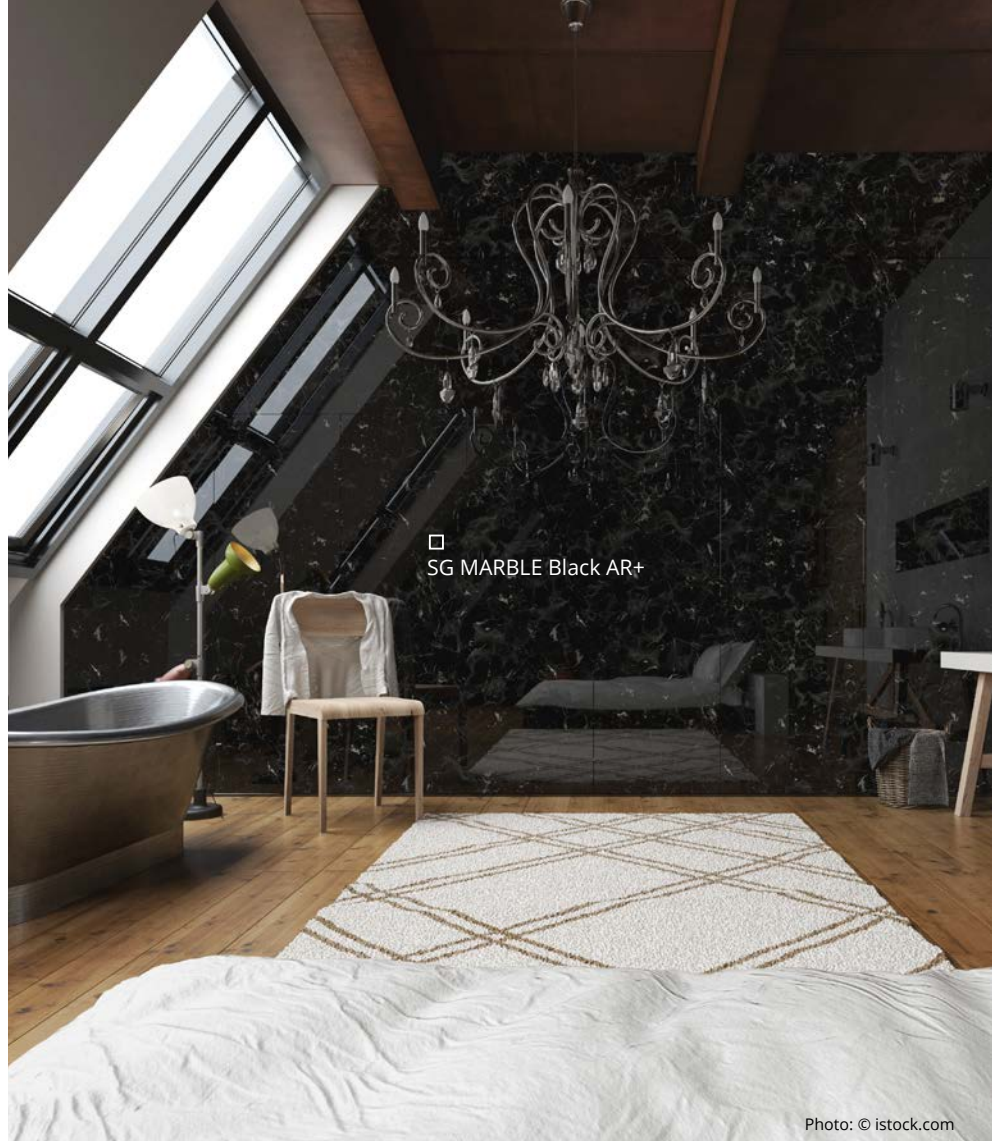
2600 x 1000



+ ▼



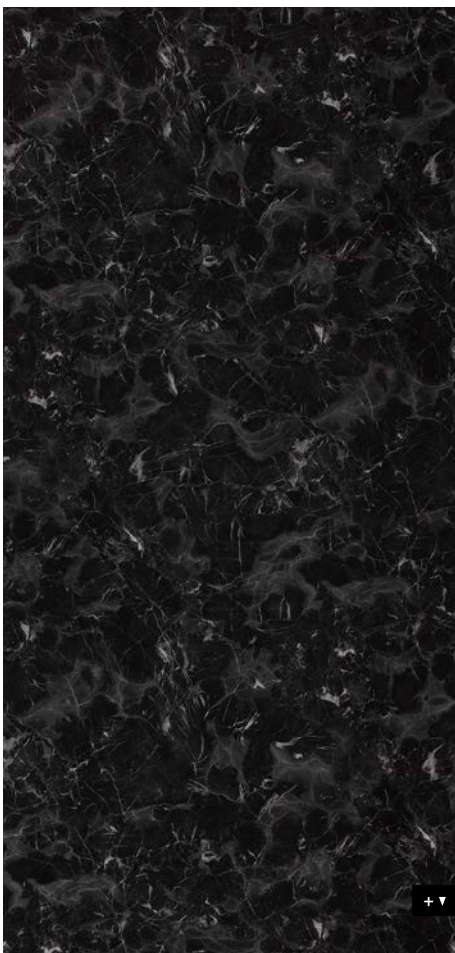
SG MARBLE Black AR+
2600 x 1000 / NA 19330 / SA 19341



□ SG MARBLE Black AR+

Photo: © istock.com

2600 x 1000



SIBUGLAS scratch-resistant

SG MARBLE Black AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
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Special colors

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□ SG MARBLE White AR+

Photo: © fotolia.com



PR

SG MARBLE White AR+
2600 x 1000 / NA 19334 / SA 19345

SIBUGLAS scratch-resistant

SG MARBLE White AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
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Special colors

—

2600 x 1000



+ ▼



PR

SG MARBLE Grey AR+
2600 x 1000 / NA 19333 / SA 19344



□ SG MARBLE Grey AR+

Photo: © shutterstock.com

2600 x 1000



SIBUGLAS scratch-resistant

SG MARBLE Grey AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
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Special colors

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+ ▼



SG MARBLE Emperador AR+
2600 x 1000 / NA 19332 / SA 19343

SIBUGLAS scratch-resistant

SG MARBLE Emperador AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
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Special colors

—

2600 x 1000





PR

SG LUXURY Gold AR+
2600 x 1000 / NA 17819 / SA 17840



PR

SG LUXURY Bronze AR+
2600 x 1000 / NA 17820 / SA 17841



□ SG LUXURY Gold AR+

2600 x 1000



+ ▼

SIBUGLAS scratch-resistant

SG LUXURY AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	PU-leather	
Material thickness mm	3,1	3,23
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
---------	------------

Special colors

On request

* Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).



□ SG LACE
White/Vintage Brown
AR+

Photo: GARANTline



PR

SG LACE White/Vintage Brown AR+
2600 x 1000 / NA 17818 / SA 17839

SIBUGLAS scratch-resistant

SG LACE AR+

2600 x 1000

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	PET	
Material thickness mm	2,4	2,53
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
---------	------------

Special colors

—

* Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).

+ ▼





PR

SG Old Platin AR+
2600 x 1000 / NA 18067 / SA 18001



□ SG Old Platin AR+

2600 x 1000



SIBUGLAS scratch-resistant

SG Old Platin AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	PU-leather	
Material thickness mm	3,1	3,23
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
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Special colors

—

* Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).

+ ▾



Photo: SU VALGUS



PR

SG COCKTAIL Opal AR+
2600 x 1000 / NA 16997 / SA 17000

SIBUGLAS scratch-resistant

SG COCKTAIL AR+

2600 x 1000

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	PU-leather	
Material thickness mm	3,3	3,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

* Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
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Special colors

—

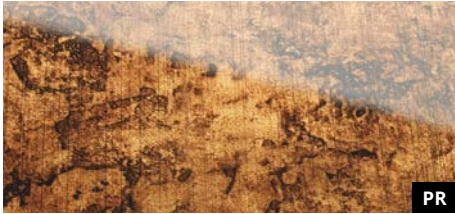
+ ▼



PR

SG Vintage Silver AR+

2600 x 1000 / NA 17197 / SA 17199



PR

SG Vintage Copper AR+

2600 x 1000 / NA 17198 / SA 17200



□ SG Vintage Copper AR+

Photo: © tamix115 - fotolia.com

2600 x 1000



+ ▼

SIBUGLAS scratch-resistant

SG Vintage AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	PU-leather	
Material thickness mm	2,8	2,93
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
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Special colors

—

* Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).



□ SG Nero AR+

SG Nero AR+
2600 x 1000 / NA 17913 / SA 17917

SIBUGLAS scratch-resistant

SG UNI AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	PU-leather	
Material thickness mm	2,7	2,83
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
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Special colors

On request

* Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).



WOODLINE

SIBU | DESIGN
we decorate.



WL Carbonized Wood
2600 x 1000 / NA 20157 / SA 20224



Photo: © istock.com

2600 x 1000



WOOD-LINE

WL Carbonized Wood

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■□□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets***	✓	
PVA pre-treatment	✓	—

Accessories

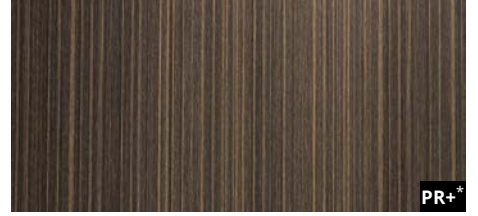
SIBUKLE	Spatula A1
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Special colors

—



□ WL Wenge Wood



PR+*

WL Wenge Wood
2600 x 1000 / NA 19016 / SA 19027

WOOD-LINE

WL Wenge Wood

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,2	1,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■□□□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

—

* Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.

** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).



WL Maple Alpine
2600 x 1000 / NA 19018 / SA 19029



□
WL Maple Alpine

2600 x 1000



WOOD-LINE

WL Maple Alpine

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■□□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
---------	------------

Special colors

—



* Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.

** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).



WL Maple Alpine/Grey brushed 8L
2600 x 1000 / NA 19096 / SA 19101



□ WL Maple Alpine/Grey brushed 8L

WOOD-LINE

WL Maple Alpine/ Grey brushed 8L

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
---------	------------

Special colors

—

** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 2 sheets be rolled per carton (480 x 480 mm).

2600 x 1000





PR+*

WL Nutwood
2600 x 1000 / NA 19019 / SA 19030



□
WL Nutwood

2600 x 1000



+ ▼

WOOD-LINE

WL Nutwood

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■□□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

—



□ WL Nutwood Grey brushed 8L



WL Nutwood/Grey brushed 8L
2600 x 1000 / NA 19094 / SA 19099

WOOD-LINE

WL Nutwood/ Grey brushed 8L

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

—

** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 2 sheets be rolled per carton (480 x 480 mm).



PR+*

WL Nutwood Country
2600 x 1000 / NA 19017 / SA 19028



□ WL Nutwood Country

WOOD-LINE

WL Nutwood Country

2600 x 1000



+ ▼

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

—

* Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.

** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).



WL Nutwood Country/Grey brushed 8L
2600 x 1000 / NA 19095 / SA 19100



□
WL Nutwood Country/Grey brushed 8L

Photo: © Iuliia Nazarenko 123rf.com

WOOD-LINE

WL Nutwood Country/ Grey brushed 8L

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■□□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

—

** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 2 sheets be rolled per carton (480 x 480 mm).

□
WL OAK TREE Light





Photo: © fhmedien_de - fololia.com



PR+*

WL OAK TREE Light
2600 x 1000 / NA 17278 / SA 17279

WOOD-LINE

WL OAK TREE Light

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,2	1,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

—

* Prior to printing a corona or plasma treatment has to be carried out.
Upon request available in pre-treated version.

** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).



DECO-LINE

SIBU | DESIGN
we decorate.



FR
PR+

DM OXIDIZED Silver AR
2600 x 1000 / NA 20139 / SA 20187



FR
PR+

DM OXIDIZED Autumn AR
2600 x 1000 / NA 20143 / SA 20191



FR
PR+

DM OXIDIZED Copper AR
2600 x 1000 / NA 20138 / SA 20186



FR
PR+

DM OXIDIZED Nickel AR
2600 x 1000 / NA 20140 / SA 20188



FR
PR+

DM OXIDIZED Platin AR
2600 x 1000 / NA 20141 / SA 20189



FR
PR+

DM OXIDIZED Titan AR
2600 x 1000 / NA 20142 / SA 20190

2600 x 1000



+ ▼



□
DM OXIDIZED
Silver AR

□
DM OXIDIZED
Platin AR

□
DM OXIDIZED
Titan AR

Photo: © istock.com

DECO-LINE abrasion-resistant

DM OXIDIZED AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A1
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Special colors

—



Photo: © istock.com



FR

PR+

DM SLIGHTLY USED Gold AR

2600 x 1000 / NA 20153 / SA 20201



FR

PR+

DM SLIGHTLY USED Bronze AR

2600 x 1000 / NA 20152 / SA 20200



FR

PR+

DM SLIGHTLY USED Copper AR

2600 x 1000 / NA 20151 / SA 20199



FR

PR+

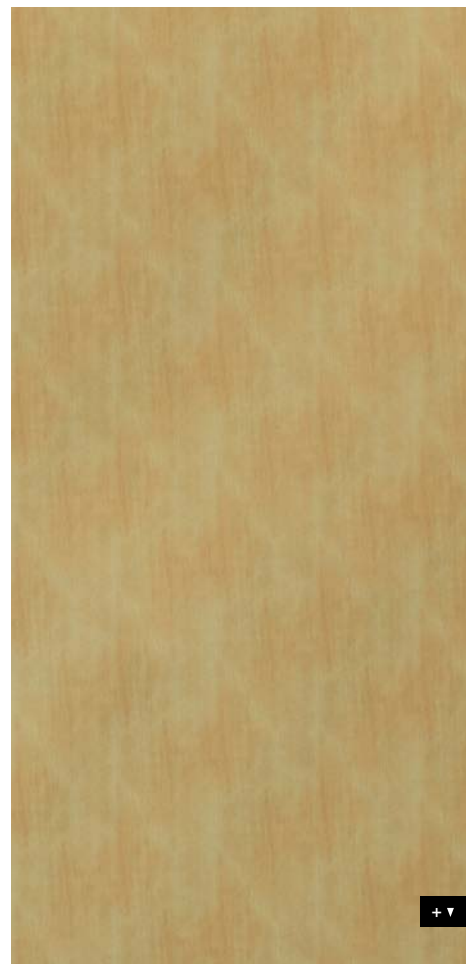
DM SLIGHTLY USED Titan AR

2600 x 1000 / NA 20154 / SA 20202

DECO-LINE abrasion-resistant

DM SLIGHTLY USED AR

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A1
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Special colors

—



FR

PR+

DM METALLIC USED Champagne AR
2600 x 1000 / NA 20150 / SA 20198



FR

PR+

DM METALLIC USED Silver AR
2600 x 1000 / NA 20145 / SA 20193



FR

PR+

DM METALLIC USED Titan AR
2600 x 1000 / NA 20144 / SA 20192



Photo: © istock.com

2600 x 1000

DECO-LINE abrasion-resistant

DM METALLIC USED AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A1
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Special colors

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+ ▾



Photo: © istock.com



DM METALLIC USED Ivory AR
2600 x 1000 / NA 20149 / SA 20197



DM METALLIC USED Sand AR
2600 x 1000 / NA 20147 / SA 20195



DM METALLIC USED Bronze AR
2600 x 1000 / NA 20146 / SA 20194



DM METALLIC USED Steel AR
2600 x 1000 / NA 20148 / SA 20196

DECO-LINE abrasion-resistant

DM METALLIC USED AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A1
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Special colors

—

2600 x 1000





FR

PR+

DM REFINED METAL Silver AR
2600 x 1000 / NA 20155 / SA 20203



FR

PR+

DM REFINED METAL Titan AR
2600 x 1000 / NA 20156 / SA 20204

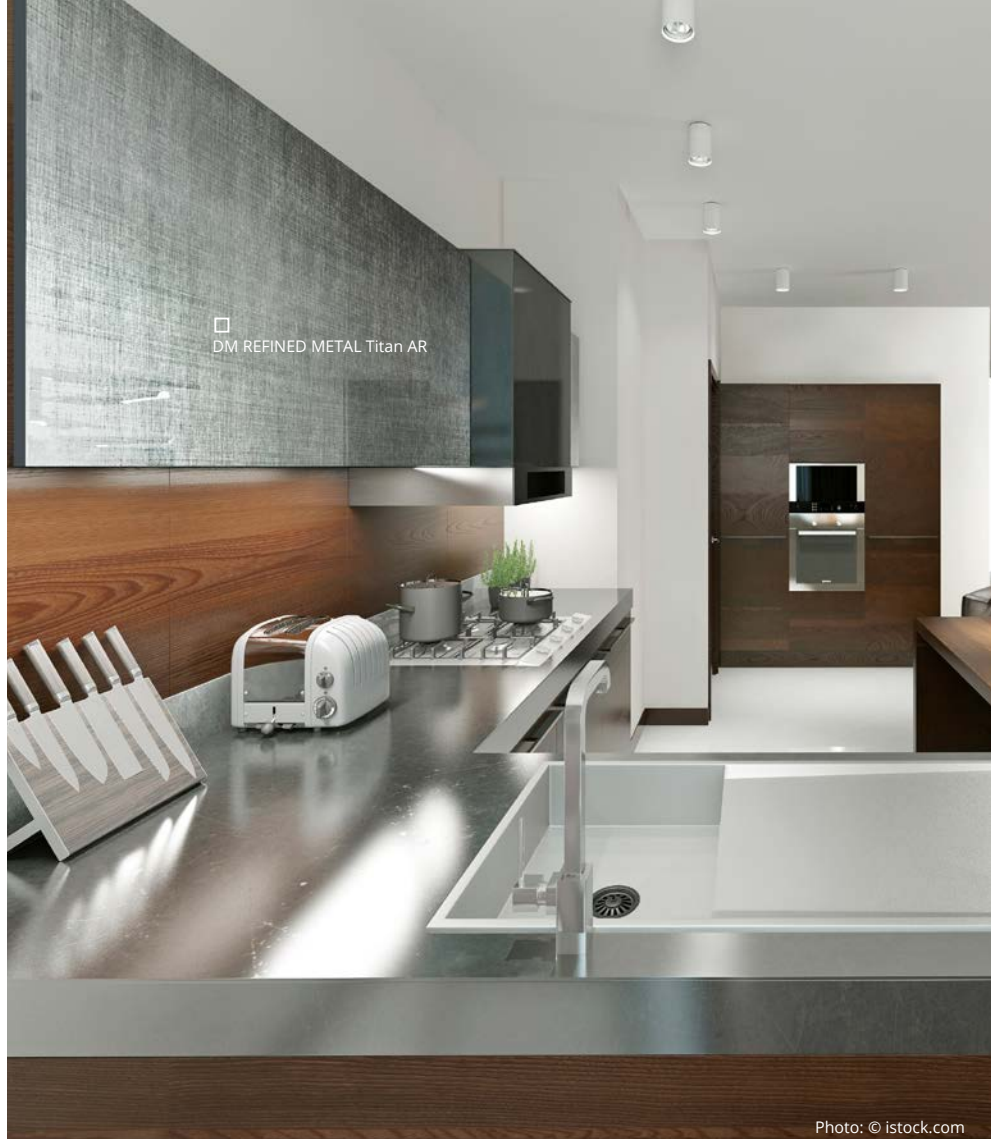


Photo: © istock.com

2600 x 1000

DECO-LINE abrasion-resistant

DM REFINED METAL AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A1
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Special colors

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FR

PR+

DM Silent Gold AR
2600 x 1000 / NA 19200 / SA 19208

DECO-LINE abrasion-resistant

DM Silent Gold AR

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

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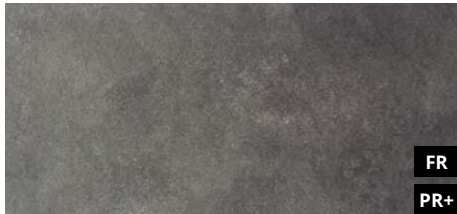
* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



DM Classy Silver
2600 x 1000 / NA 19391 / SA 19394



DM Classy Bronze
2600 x 1000 / NA 19396 / SA 19397



DM Classy Black
2600 x 1000 / NA 19390 / SA 19393



Photo: © istock.com

2600 x 1000



DECO-LINE

DM Classy

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A1
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Special colors

On request





Photo: © fotolia.com



DM Classy Silver AR
2600 x 1000 / NA 19326 / SA 19337



DM Classy Bronze AR
2600 x 1000 / NA 19011 / SA 19022



DM Classy Copper AR
2600 x 1000 / NA 19199 / SA 19207



DM Classy Gold AR
2600 x 1000 / NA 19010 / SA 19021



DM Classy Black AR
2600 x 1000 / NA 19325 / SA 19336

2600 x 1000



DECO-LINE abrasion-resistant

DM Classy AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A1
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Special colors

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FR
PR+

DM Iron Age
2600 x 1000 / NA 18574 / SA 18588



FR
PR+

DM Golden Age
2600 x 1000 / NA 18573 / SA 18587



FR
PR+

DM Copper Age
2600 x 1000 / NA 18575 / SA 18589



□
DM Iron Age

Photo: GARANTline

2600 x 1000



+ ▾

DECO-LINE

DM Age

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

On request



DM Iron Age AR
2600 x 1000 / NA 19201 / SA 19209



□
DM Iron Age AR

Photo: © fotolia.com

DECO-LINE abrasion-resistant

DM Iron Age AR

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

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* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





FR
PR+

DM LUXURY Silver
2600 x 1000 / NA 18577 / SA 18591



FR
PR+

DM LUXURY Bronze
2600 x 1000 / NA 17825 / SA 17846



FR
PR+

DM LUXURY Gold
2600 x 1000 / NA 17824 / SA 17845



□
DM LUXURY Bronze

2600 x 1000



+ ▾

DECO-LINE

DM LUXURY

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

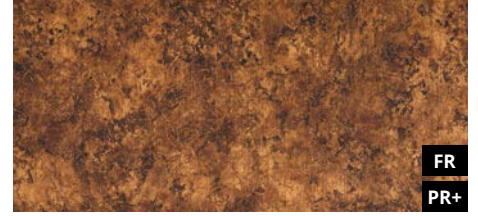
SIBUKLE	Spatula A1
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Special colors

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□ DM Vintage Copper



DM Vintage Copper
2600 x 1000 / NA 17276 / SA 17277



DM Vintage Silver
2600 x 1000 / NA 17274 / SA 17275

DECO-LINE

DM Vintage

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

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PR+

DM Sahara Silver

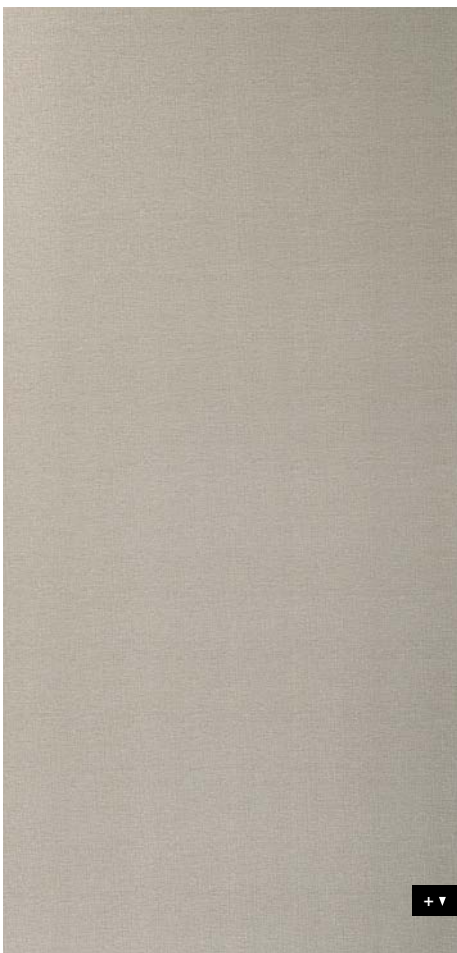
2600 x 1000 / NA 18576 / SA 18590



□ DM Sahara Silver

Photo: GARANTline

2600 x 1000



+ ▾

DECO-LINE

DM Sahara

Product characteristics

	NA	SA
Surface material	PET Clear	
Back side material	PVC	
Material thickness mm	1,1	1,23
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■□□□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	—	—
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	—	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	—
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Special colors

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□ DM MONSOON Vintage Brown



PR

DM MONSOON Vintage Brown
2600 x 1000 / NA 17033 / SA 17037

Photo: © Berni - fotolia.com

DECO-LINE

DM MONSOON

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■□□□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

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+ ▼

□
DM CEMENT Dark



□
DM CEMENT Dark

Photo: © shutterstock.com



DM CEMENT Dark
2600 x 1000 / NA 19088 / SA 19092

DECO-LINE

DM CEMENT Dark

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets ***	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

—

* Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.

** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).

We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).

*** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



DM CERAMIC Brown
2600 x 1000 / NA 19089 / SA 19093



DM CERAMIC Grey
2600 x 1000 / NA 19392 / SA 19395

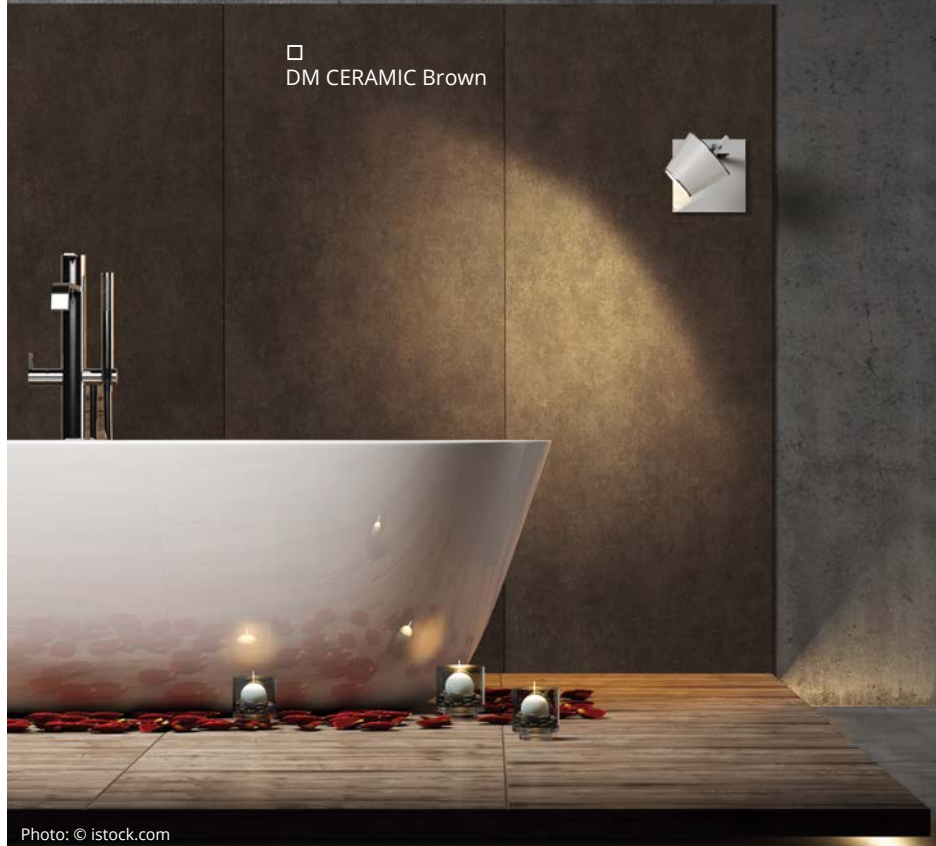


Photo: © istock.com

2600 x 1000



DECO-LINE

DM CERAMIC

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■□□□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets ***	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

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□ DM CERAMIC Brown/Grey brushed 8L

DM CERAMIC Brown/Grey brushed 8L
2600 x 1000 / NA 19097 / SA 19102

Photo: © istock.com

DECO-LINE

DM CERAMIC Brown/ Grey brushed 8L

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets ***	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

—

** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).

*** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



PR+*

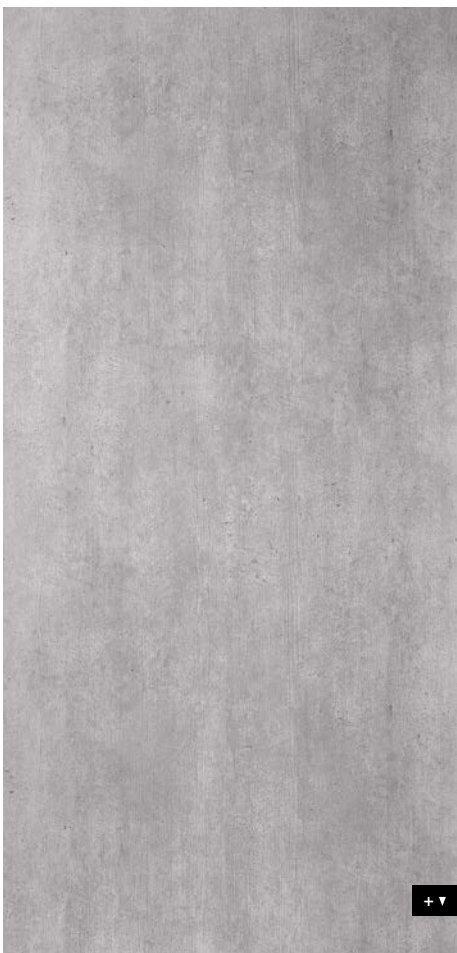
DM CEMENT Light

2600 x 1000 / NA 19087 / SA 19091



□ DM CEMENT Light

2600 x 1000



DECO-LINE

DM CEMENT Light

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,2	1,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets ***	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

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* Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.
 ** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).
 *** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





□ DM CEMENT Light/Grey brushed 8L



DM CEMENT Light/Grey brushed 8L
2600 x 1000 / NA 19098 / SA 19103

DECO-LINE

DM CEMENT Light/ Grey brushed 8L

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,2	1,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable *	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets **	✓	
PVA pre-treatment	✓	—

Accessories

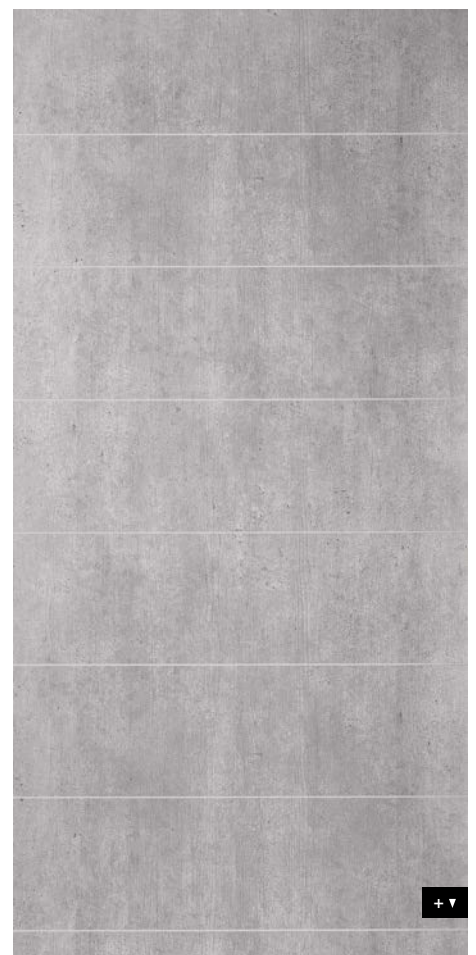
SIBUKLE	Spatula A1
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Special colors

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* Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
We recommend that not more than 2 sheets be rolled per carton (480 x 480 mm).
** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

2600 x 1000





PR+*

DM MARBLE White
2600 x 1000 / NA 19327 / SA 19338



□ DM MARBLE White

Photo: © fotolia.com

2600 x 1000



+ ▼

DECO-LINE

DM MARBLE White

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets ***	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

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□ DM Travertin

Photo: © fotolia.com



PR+*

DM Travertin
2600 x 1000 / NA 19328 / SA 19339

DECO-LINE

DM Travertin

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets***	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

—

* Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.

** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).

*** We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).

*** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



DM Magic White AR

2600 x 1000 / 1 mm / **NA** 15414 / **SA** 15422



DM Magic Red AR

2600 x 1000 / 1 mm / **NA** 16460 / **SA** 16461



DM Magic Black AR

2600 x 1000 / 1 mm / **NA** 15415 / **SA** 15423
 2600 x 1000 / 2 mm / **NA** 15417 / **SA** -



Photo: SU VALGUS

DECO-LINE abrasion-resistant

DM Magic AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET, varnish	
Material thickness mm	1,0 / 2,0	1,13 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

On request

□ DM Magic Black matt AR



Photo: Fotolia.com



DM Magic White matt AR
2600 x 1000 / NA 19517 / SA 19521



DM Magic Red matt AR
2600 x 1000 / NA 19518 / SA 19522



DM Magic Black matt AR
2600 x 1000 / NA 19516 / SA 19520

DECO-LINE abrasion-resistant

DM Magic matt AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET, varnish	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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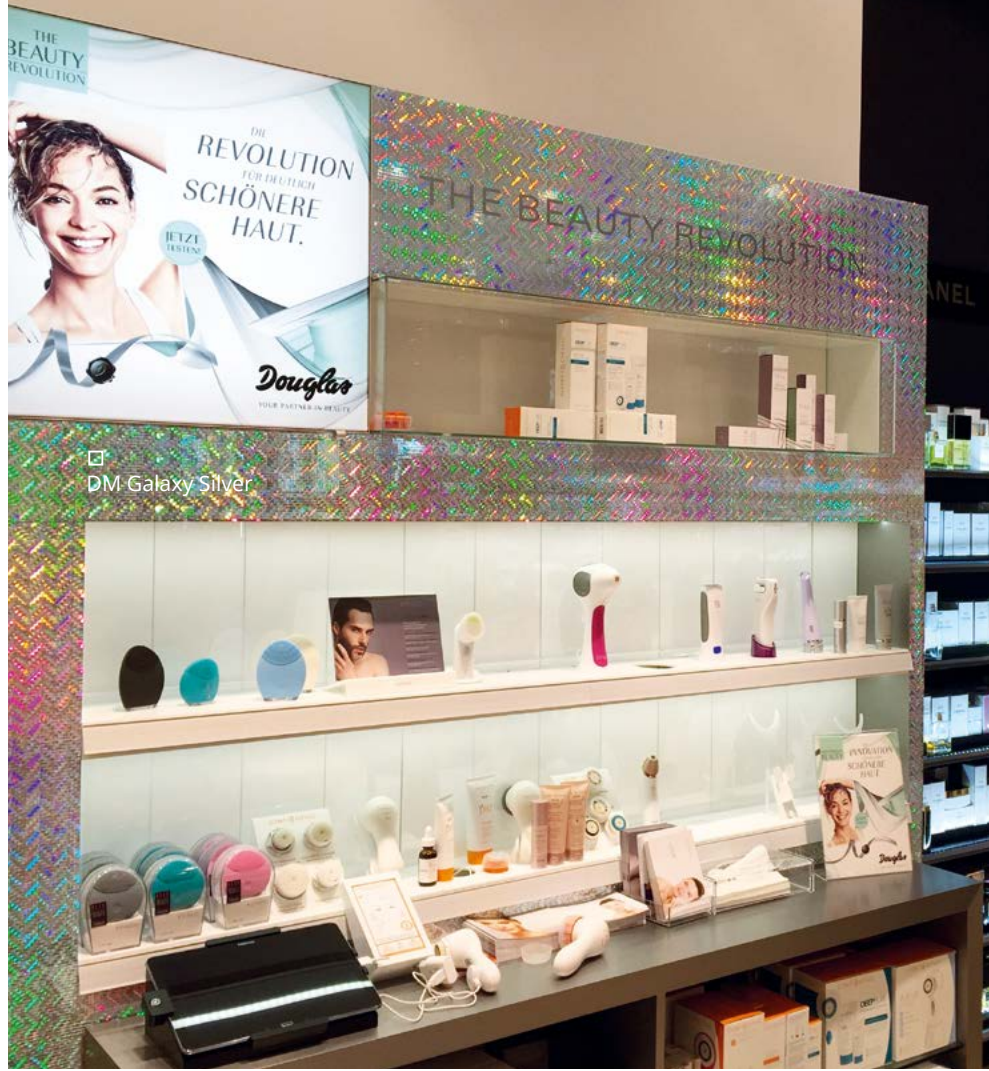
Special colors

On request

* Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.

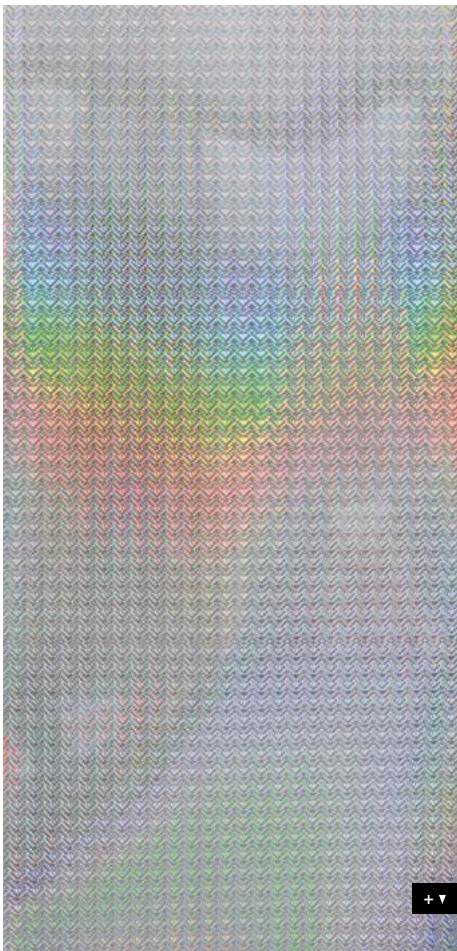


DM Galaxy Silver
2600 x 1000 / NA 10169 / SA 10175



DM Galaxy Silver

2600 x 1000



DECO-LINE

DM Galaxy

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

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DM Hollywood

2600 x 1000 / 1 mm / NA 18433 / SA 18442



DM Aqua

2600 x 1000 / 1 mm / NA 18424 / SA 18443

DECO-LINE

DM Mirror

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■□□□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

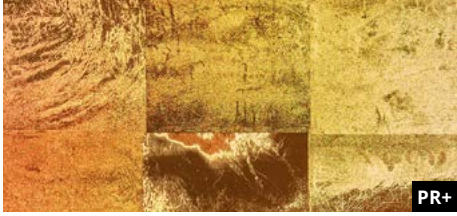
	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

On request



PR+

DM LUXURY Holografico
2600 x 1000 / NA 19009 / SA 19020

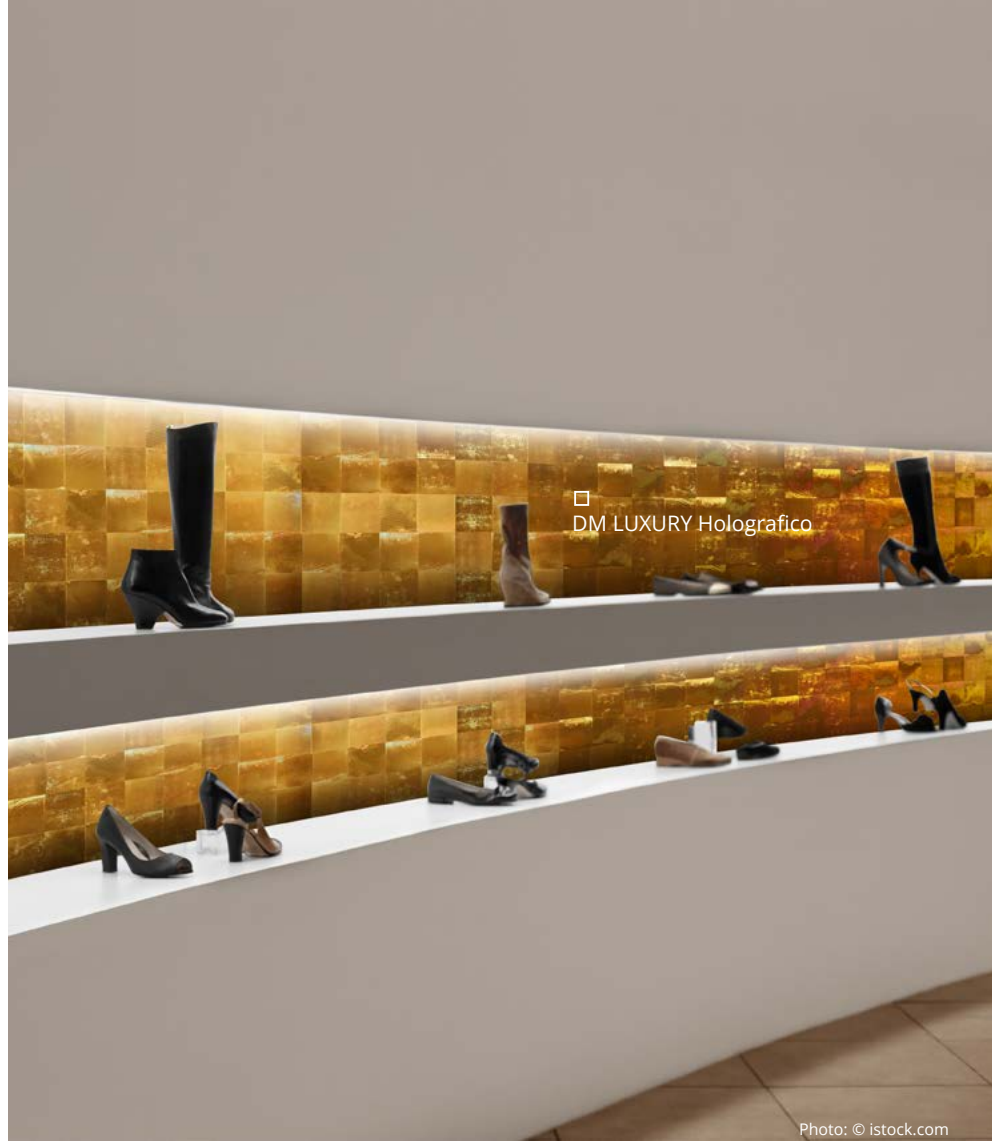


Photo: © istock.com

2600 x 1000



+ ▼

DECO-LINE

DM LUXURY Holografico

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■ ■ ■ □	
Abrasion resistance	■ □ □ □ □ □	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A1
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Special colors

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□ DM Smoke PF met



FR
PR+

DM Silver PF met
2600 x 1000 / NA 10357 / SA 10363



FR
PR+

DM Smoke PF met
2600 x 1000 / NA 10385 / SA 10389

DECO-LINE abrasion-resistant

DM PF met

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

On request



PR+

DM Silver MMS

2600 x 1000 / 1 mm / NA 20499 / SA 20501



PR+

DM Gold MMS

2600 x 1000 / 1 mm / NA 20500 / SA 20502



DM Gold MMS

DECO-LINE

DM Mirror MMS

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■□□□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

On request



DM Silver H23

2600 x 1000 / 1 mm / NA 11852 / SA 11660
 2000 x 1000 / 1 mm / NA 11656 / SA 11755
 2000 x 1000 / 2 mm / NA 12117 / SA 11853



DM Silver

2600 x 1000 / 1 mm / NA 10312 / SA 10324
 2000 x 1000 / 1 mm / NA 10304 / SA 10322
 2000 x 1000 / 2 mm / NA 12114 / SA 10323



DM Silver/White

2000 x 1000 / 1 mm / NA 10372 / SA 10381



DM Brass

2600 x 1000 / 1 mm / NA 10135 / SA 10139



DM Brown

2600 x 1000 / 1 mm / NA 10147 / SA 10150



DM Anthracite

2600 x 1000 / 1 mm / NA 10120 / SA 10125

DECO-LINE

DM Mirror

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0 / 2,0	1,13 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	DM Silver H23 ■■■□□□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

On request

FR

DM Silver AR23

2600 x 1000 / 1 mm / NA 14406 / SA 14408

2600 x 1000 / 2 mm / NA 15296 / SA -



□
DM Silver AR23

Photo: BOFFO New York

DECO-LINE abrasion-resistant

DM Mirror

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET, varnish	
Material thickness mm	1,0 / 2,0	1,13 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

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□ DM Bronze

Photo: © tourne - fotolia.com



DM Champagne
2600 x 1000 / 1 mm / NA 12416 / SA 12430



DM Gold
2600 x 1000 / 1 mm / NA 10181 / SA 10187
2000 x 1000 / 1 mm / NA 10178 / SA 10186



DM Gold 30
2600 x 1000 / 1 mm / NA 10222 / SA 11504



DM Bronze
2600 x 1000 / 1 mm / NA 10143 / SA 15275



DM Fashion Grey
2600 x 1000 / 1mm / NA 13808 / SA 13810

DECO-LINE

DM Mirror

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0 / 2,0	1,13 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■□□□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

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DM Rose
2600 x 1000 / NA 10271 / SA 12428



DM Iceblue
2600 x 1000 / NA 10204 / SA 10210



DM Skyblue
2600 x 1000 / NA 10217 / SA 10219



DM Fashion Red
2600 x 1000 / NA 10213 / SA 13807



DM Copper
2600 x 1000 / NA 17272 / SA 17273



Photo: FORM FACTORY Germany

DECO-LINE

DM Mirror

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■□□□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

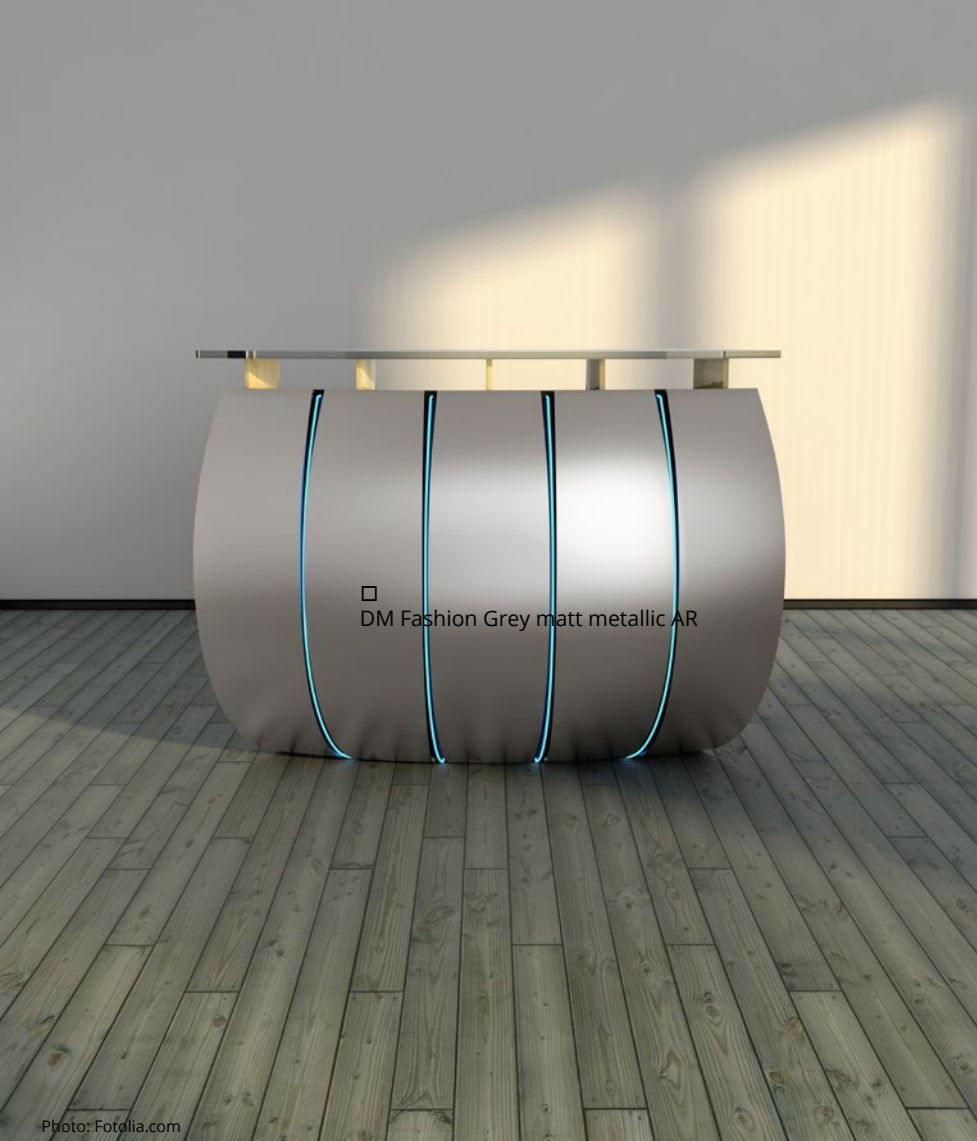
	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

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□ DM Fashion Grey matt metallic AR

Photo: Fotolia.com



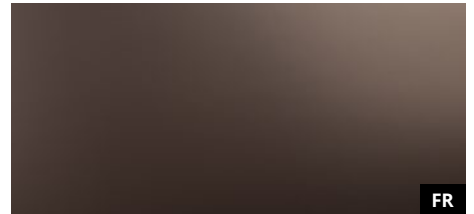
FR

DM Silver matt metallic AR
2600 x 1000 / NA 19601 / SA 19607



FR

DM Bronze matt metallic AR
2600 x 1000 / NA 19598 / SA 19604



FR

DM Brown matt metallic AR
2600 x 1000 / NA 19599 / SA 19605



FR

DM Fashion Grey matt metallic AR
2600 x 1000 / NA 19600 / SA 19606

DECO-LINE abrasion-resistant

DM Mirror matt metallic AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET, varnish	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

On request



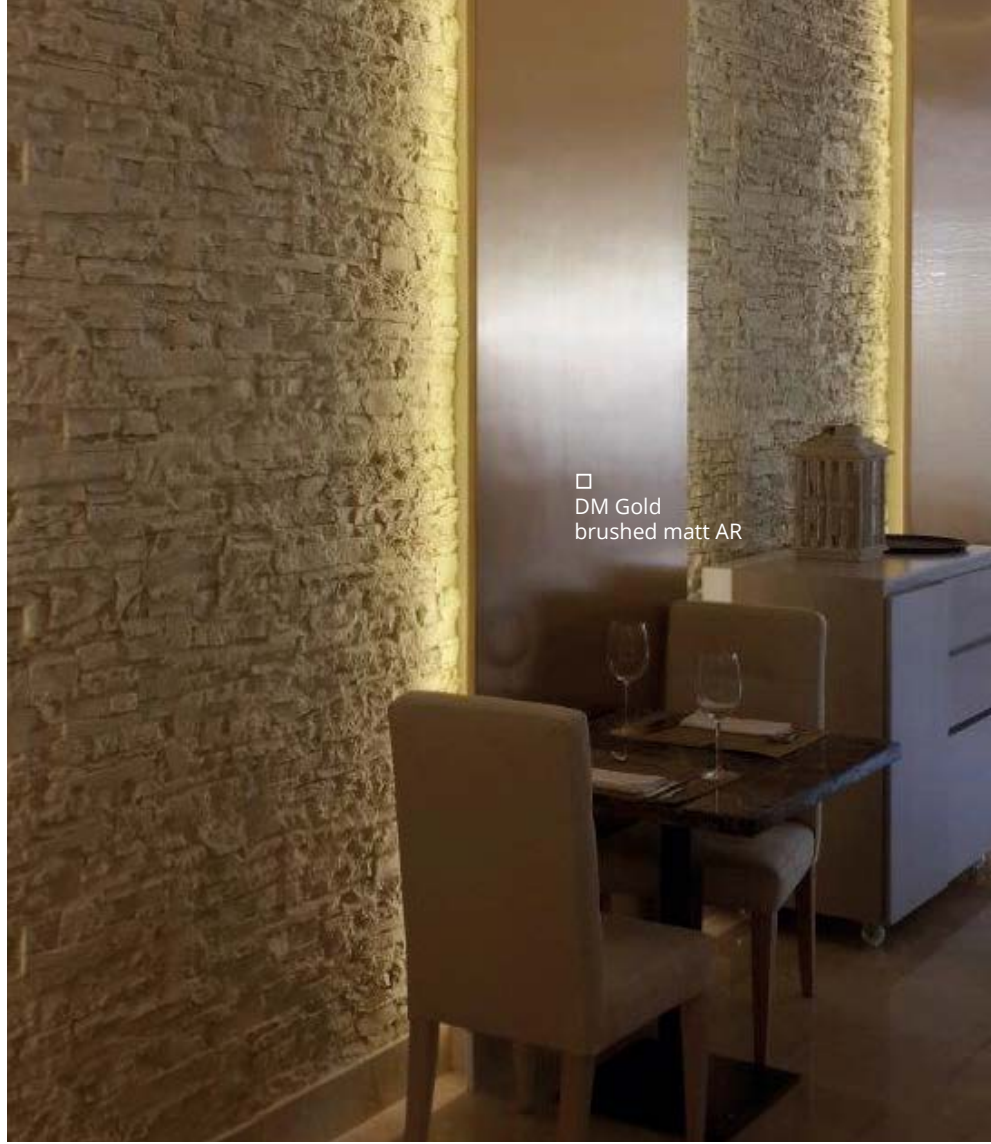
DM Silver brushed matt AR
2600 x 1000 / NA 14407 / SA 14409



DM Brass brushed matt AR
2600 x 1000 / NA 15290 / SA 15298



DM Gold brushed matt AR
2600 x 1000 / NA 15291 / SA 15299



2600 x 1000



DECO-LINE abrasion-resistant

DM Brushed matt

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET-varnish	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

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□ DM Silver brushed



FR
PR

DM Silver brushed

2600 x 1000 / **NA** 10291 / **SA** 10298
2000 x 1000 / **NA** 10286 / **SA** 10296



FR
PR

DM HGS

2600 x 1000 / **NA** 10193 / **SA** 10199



FR
PR

DM Champagne brushed

2600 x 1000 / **NA** 12417 / **SA** 12433



FR
PR

DM Titan brushed

2600 x 1000 / **NA** 12285 / **SA** 12431



FR
PR

DM Copper brushed

2600 x 1000 / **NA** 12418 / **SA** 12432

2600 x 1000



+ ▼

DECO-LINE abrasion-resistant

DM Brushed

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET, varnish	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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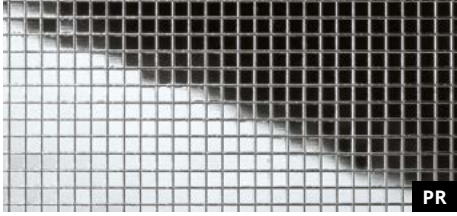
Special colors

—



MULTISTYLE

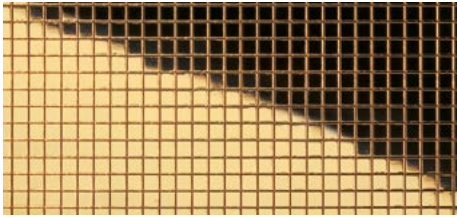
SIBU | DESIGN
we decorate.



MS Silver 3x3 flex. Classic
980 x 980 / SA 10650



MS Anthracite 3x3 flex. Classic
980 x 980 / SA 13357



MS Gold 3x3 flex. Classic
980 x 980 / SA 10592



□ MS Anthracite
3x3 flex. Classic

MULTISTYLE

MS 3x3 / 3x6

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■■□□
Rolled packable	✓

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	On request

Extra equipment

	SA
Special formats	—
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—

Accessories

SIBUKLE	Spatula A1
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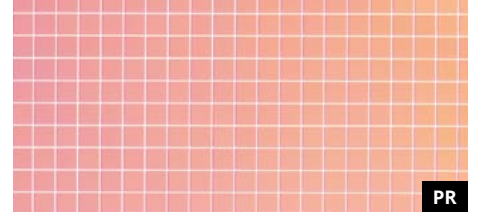
Special colors

On request



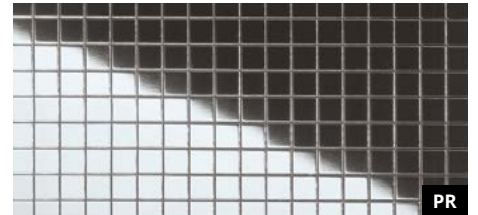
□ MS Gold 5x5 flex. Classic

Photo: TENN X KAREN MILLEN



PR

MS Hollywood 5x5 flex. Classic
980 x 980 / SA 18436



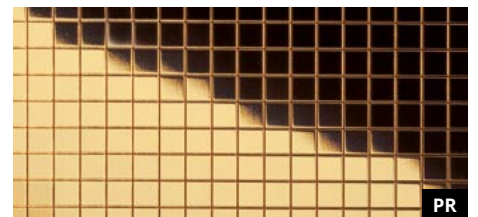
PR

MS Silver 5x5 flex. Classic
980 x 980 / SA 10657



PR

MS Anthracite 5x5 flex. Classic
980 x 980 / SA 10539



PR

MS Gold 5x5 flex. Classic
980 x 980 / SA 10598

MULTISTYLE

MS 5x5

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■■□□□
Rolled packable	✓

Extra equipment

	SA
Special formats	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	On request

Accessories

SIBUKLE	Spatula A1
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Special colors

On request



PR

MS Galaxy Silver 5x5 flex. Classic
980 x 980 / SA 10575



□ MS Galaxy Silver 5x5 flex. Classic

MULTISTYLE

MS 5x5

Product characteristics

	SA
Base material	HIPS
Surface material	Print
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■■■■□
Rolled packable	✓

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	On request

Extra equipment

	SA
Special formats	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—

Accessories

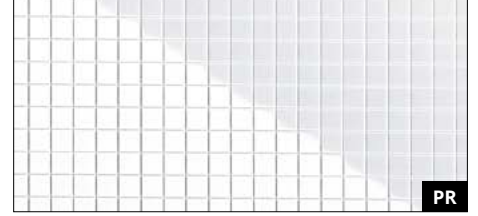
SIBUKLE	Spatula A1

Special colors

—



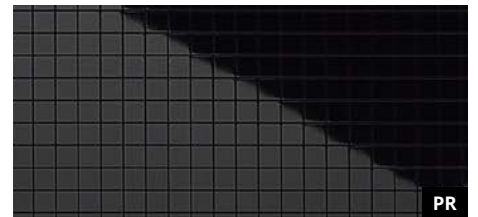
□ MS Magic Black 5x5 flex. Classic



MS Magic White 5x5 flex. Classic
980 x 980 / SA 13476



MS Magic Red 5x5 flex. Classic
980 x 980 / SA 13763



MS Magic Black 5x5 flex. Classic
980 x 980 / SA 13475

MULTISTYLE MS 5x5

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■■
Abrasion resistance	■■■□□□
Rolled packable	✓

Extra equipment

	SA
Special formats	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—
Abrasion resistance	■■■■■■

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	On request

Accessories

SIBUKLE	Spatula A1
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Special colors

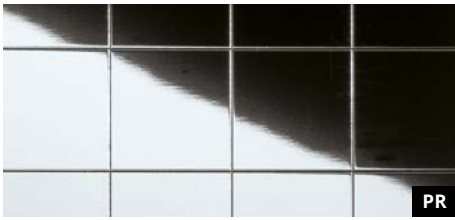
On request



MS Silver 10x10 flex. Classic
980 x 980 / SA 10639



MS Gold 10x10 flex. Classic
980 x 980 / SA 10581



MS Silver 20x20 flex. Classic
980 x 980 / SA 10644



MS Gold 20x20 flex. Classic
980 x 980 / SA 10582



□ MS Silver 20x20 flex. Classic

□ MS Silver 10x10 flex. Classic

Photo: Malo Clinic at El Corte Ingles – Lisbon

MULTISTYLE

MS 10x10 / 20x20

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■■□□□
Rolled packable	✓

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	On request

Extra equipment

	SA
Special formats	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—

Accessories

SIBUKLE	Spatula A1
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Special colors

On request



□ MSC Silver 10x10 flex. Classic

Photo: Dan Pearlman



PR

MSC Silver 10x10 flex. Classic
2600 x 1000 / SA 14239



PR

MSC Silver 30x30 flex. Classic
2600 x 1000 / SA 14279

MULTISTYLE

MSC 10x10 / 30x30

2600 x 1000

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■■□□□
Rolled packable	✓

Extra equipment

	SA
Special formats	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—

Processing

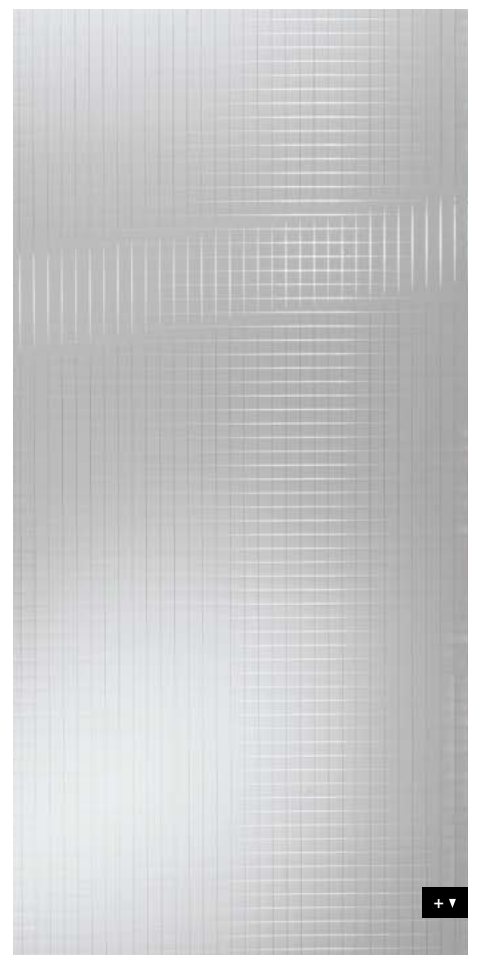
	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	On request

Accessories

SIBUKLE	Spatula A1
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Special colors

On request





STRUCTURE-LINE

SIBU | DESIGN
we decorate.



PR

SL CRASHED Old Platin
2600 x 1000 / NA 19519 / SA 19523



Photo: © fotolia.com

2600 x 1000



+ ▼

STRUCTURE-LINE

SL CRASHED Old Platin

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	2,8	3,04
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
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Special colors

On request

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



SL CRASHED Mirror Silver
2600 x 1000 / NA 19335 / SA 19346

Photo: © fotolia.com

STRUCTURE-LINE

SL CRASHED Mirror

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Max. relief height mm	2,4	2,64
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
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Special colors

On request



SL IMPACT Vintage Silver
2600 x 1000 / NA 17230 / SA 17231



SL IMPACT Antique Bronze
2600 x 1000 / NA 17232 / SA 17233



□ SL IMPACT
Antique Bronze



Photo: © amst - fotolia.com

2600 x 1000



STRUCTURE-LINE

SL IMPACT

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,6	1,73
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
---------	------------

Special colors

On request





SL RIVET Vintage Silver
2600 x 1000 / NA 17236 / SA 17237

STRUCTURE-LINE

SL RIVET

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,8	1,93
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
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Special colors

On request



SL DAKOTA Metal
2600 x 1000 / NA 14789 / SA 14808



SL DAKOTA Smoke
2600 x 1000 / NA 14787 / SA 14806



SL DAKOTA Copper
2600 x 1000 / NA 14788 / SA 14807



□ SL DAKOTA Copper



□ SL DAKOTA Smoke

Photo: Sommerhuber

2600 x 1000



STRUCTURE-LINE **SL DAKOTA**

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,25
Max. relief height mm	2,0	2,25
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

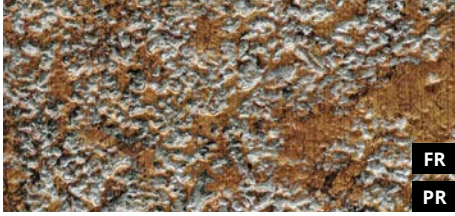
SIBUKLE	Spatula A2
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Special colors

On request

□
SL DAKOTA Metal





FR
PR

SL LAVA Copper

2600 x 1000 / NA 14786 / SA 14805



FR
PR

SL LAVA Grey

2600 x 1000 / NA 14785 / SA 14804



□
SL LAVA Copper

2600 x 1000



STRUCTURE-LINE

SL LAVA

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,25
Max. relief height mm	2,1	2,35
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
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Special colors

On request

+ ▼



□ SL RACE
Vintage Copper/Silver

Photo: Intuo



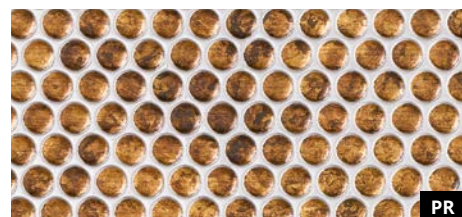
FR
PR

SL RACE Silver
2600 x 1000 / NA 17238 / SA 17239



PR

SL RACE Vintage Silver/Bronze
2600 x 1000 / NA 17242 / SA 17243



PR

SL RACE Vintage Copper/Silver
2600 x 1000 / NA 17240 / SA 17241

STRUCTURE-LINE SL RACE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET / Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,7	1,83
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	Silver Vintage Copper/S	■■■■□□
	Vintage Silver/B	■■■■■■□
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
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Special colors

On request

2600 x 1000



+ ▼



SL MOTION ONE Anthracite AR
2600 x 1000 / NA 16479 / SA 16480



SL MOTION ONE Pearl White PF
2600 x 1000 / NA 17041 / SA 17043



□
SL MOTION ONE
Pearl White PF

Photo: © adpePhoto- fotolia.com

2600 x 1000



STRUCTURE-LINE

SL MOTION ONE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET-varnish / Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability	Anthracite	■■■□
	Pearl White	■■■■
Abrasion resistance	■■■■■■	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
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Special colors

On request





□ SL MOTION TWO Grey brushed matt AR



FR

SL MOTION TWO Grey brushed matt AR
2600 x 1000 / NA 15669 / SA 15681

STRUCTURE-LINE

SL MOTION TWO

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET-varnish	
Material thickness mm	1,0	1,13
Max. relief height mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
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Special colors

On request

+ ▼



FR
PR

SL CROCO Silver PF met/Silver
2600 x 1000 / NA 13410 / SA 13520



FR
PR

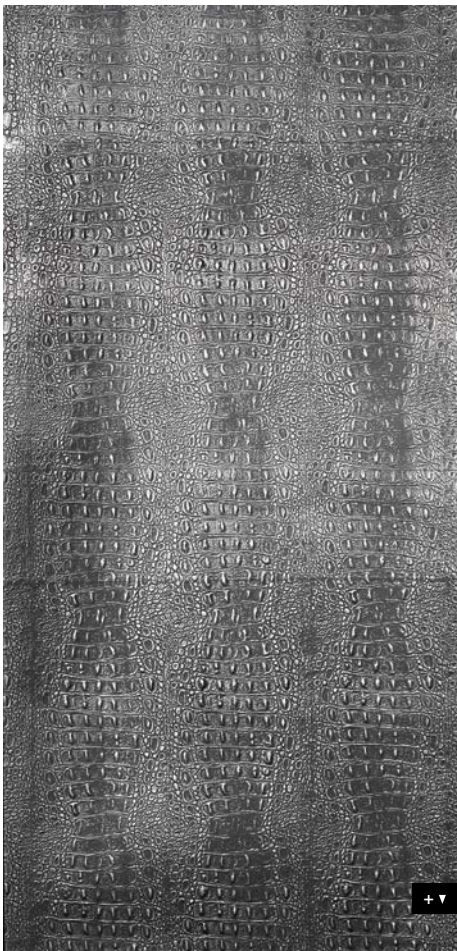
SL CROCO Smoke PF met/Silver
2600 x 1000 / NA 13411 / SA 13521



SL CROCO Smoke PF met/Silver

Photo: secetenendrinken.nl

2600 x 1000



STRUCTURE-LINE

SL CROCO

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,25
Max. relief height mm	2,6	2,85
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓ *	—

Accessories

SIBUKLE	Spatula A2
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Special colors

On request

* except Smoke PF met



SL WAVE Silver
2600 x 1000 / NA 11350 / SA 11360

STRUCTURE-LINE **SL WAVE**

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Max. relief height mm	1,6	1,73
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

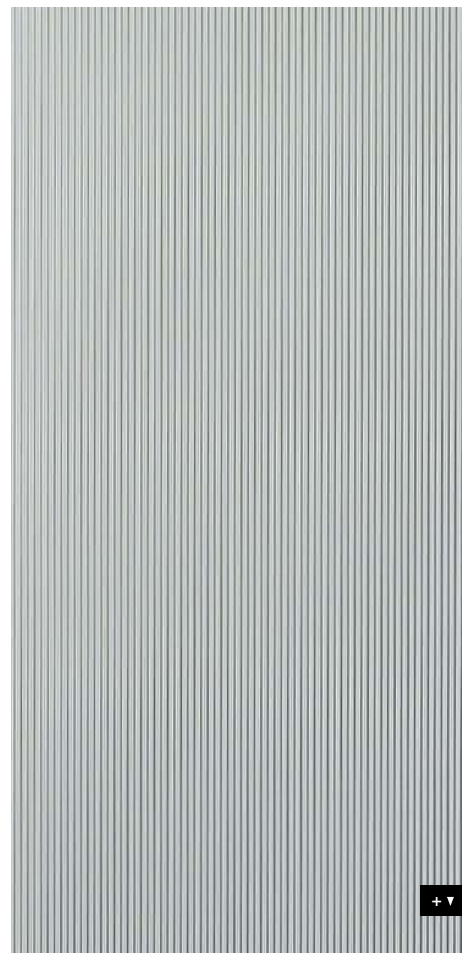
	NA	SA
Special formats	2440 x 1220	
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
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Special colors

On request





FR
PR

SL STEP 5 Silver PF met
2600 x 1000 / NA 11307 / SA 11308



□ SL STEP 5 Silver PF met

Photo: 3D Foils

2600 x 1000



STRUCTURE-LINE

SL STEP 5 Silver PF met

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET-varnish / Print	
Material thickness mm	1,0	1,13
Max. relief height mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	2440 x 1220	
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
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Special colors

On request

+ ▼



SL SQUARE 3 HGS

2600 x 1000 / 1,7 mm / NA 11272 / SA 11273

STRUCTURE-LINE

SL SQUARE 3

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET-varnish / Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,7 / 2,0	1,83 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

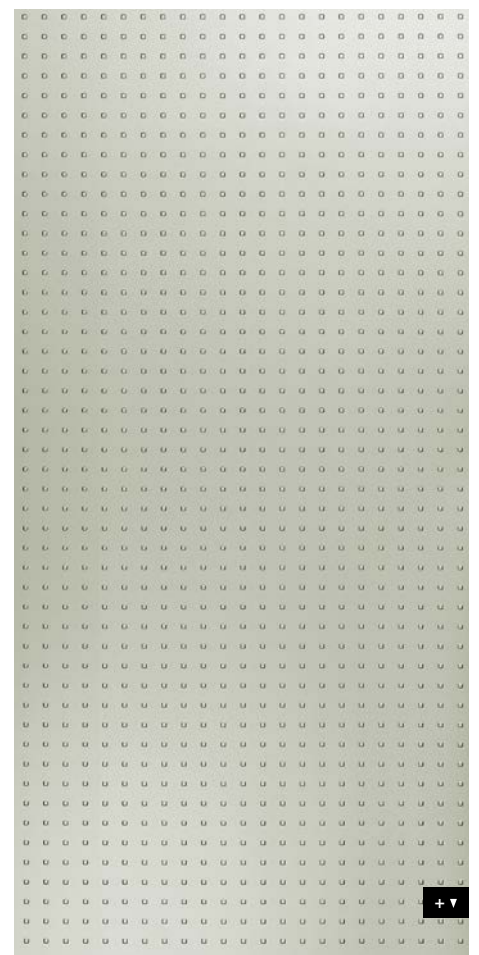
	NA	SA
Special formats	—	
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
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Special colors

On request





ACRYLIC-LINE

SIBU | DESIGN
we decorate.



AC MOTION ONE White

2600 x 1000 / 1,1 mm / **NA** 15933 / **SA** 15953



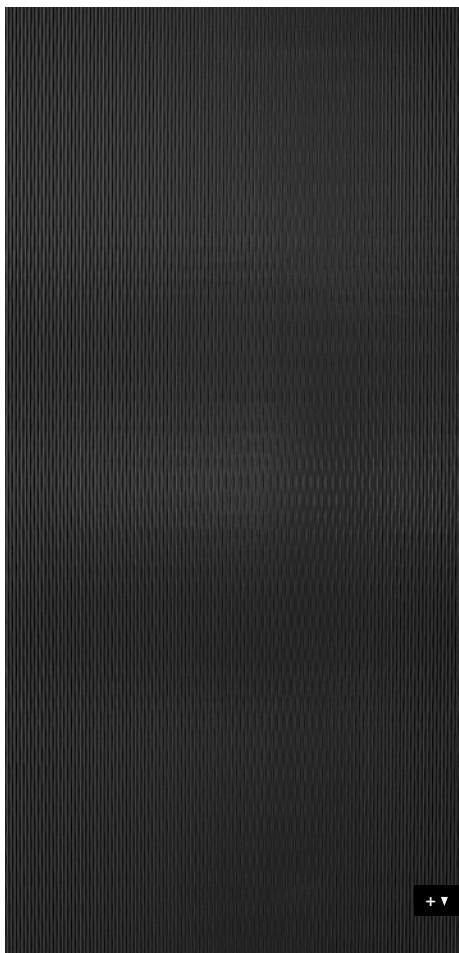
AC MOTION ONE Black

2600 x 1000 / 1,2 mm / **NA** 15936 / **SA** 15956



□ AC MOTION ONE Black

2600 x 1000



ACRYLIC-LINE abrasion-resistant

AC MOTION ONE

Product characteristics

	NA	SA
Base material	ABS	
Surface material	PMMA	
Material thickness mm	0,7 / 0,8	0,83 / 0,93
Max. relief height mm	1,1 / 1,2	1,23 / 1,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
Politur-Kit	available
Farbgleiche Kanten	available

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Special colors

On request



Photo: GARANTküche



AC MOTION TWO White

2600 x 1000 / 1,1 mm / **NA** 15755 / **SA** 15764



AC MOTION TWO Black

2600 x 1000 / 1,2 mm / **NA** 15754 / **SA** 15763

ACRYLIC-LINE abrasion-resistant

AC MOTION TWO

2600 x 1000

Product characteristics

	NA	SA
Base material	ABS	
Surface material	PMMA	
Material thickness mm	0,7 / 0,8	0,83 / 0,93
Max. relief height mm	1,1 / 1,2	1,23 / 1,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
Politur-Kit	available
Farbgleiche Kanten	available

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Special colors

On request



TRANSLUCENT-LINE

SIBU | DESIGN
we decorate.



TL LINEA 104x62 Old Platin
2600 x 1000 / NA 18434 / SA 18607



TL LINEA 104x62 Silent Gold
2600 x 1000 / NA 18605 / SA 18606



TL LINEA
104 x 62 Silent Gold

2600 x 1000



TRANSLUCENT-LINE TL LINEA

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	—	—
Smallest bending radius	240 mm	240 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic	—	
PVA pre-treatment	—	—

Accessories

SIBUKLE	—
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Special colors

On request





□
TL LINEA
104 x 62 Old Platin



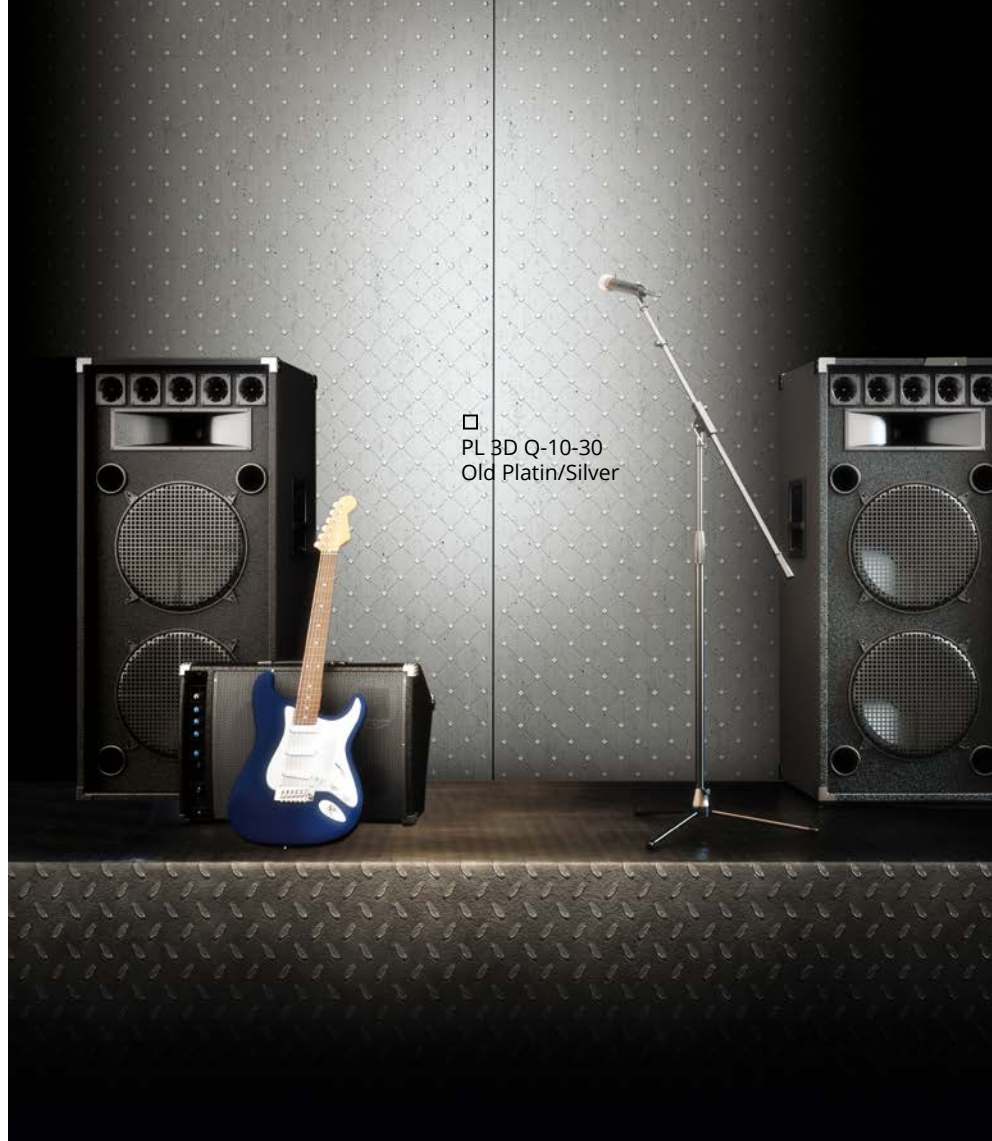
PUNCH-LINE / 3D

SIBU | DESIGN
we decorate.



PR

PL 3D Q-10-30 Old Platin/Silver
2600 x 1000 / NA 17833 / SA 17857



□
PL 3D Q-10-30
Old Platin/Silver

2600 x 1000



+ ▾

PUNCH-LINE / 3D

PL 3D Q-10-30

Product characteristics

	NA	SA
Base material	APET, HIPS	
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to 50 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■□	
Rolled packable *	✓	✓

* Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm). (Up to 40° C)

** Up to 40° C

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	—	—
Smallest bending radius **	300 mm	300 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	—
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Special colors

On request



□
PL 3D H-10-30
Pearl White PF/Gold



PL 3D H-10-30 Pearl White PF/Gold
2600 x 1000 / NA 17832 / SA 17856

PUNCH-LINE / 3D

PL 3D H-10-30

2600 x 1000

Product characteristics

	NA	SA
Base material	APET, HIPS	
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable *	✓	✓

* Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm). (Up to 40° C)

** Up to 40° C

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	—	—
Smallest bending radius **	300 mm	300 mm

Extra equipment

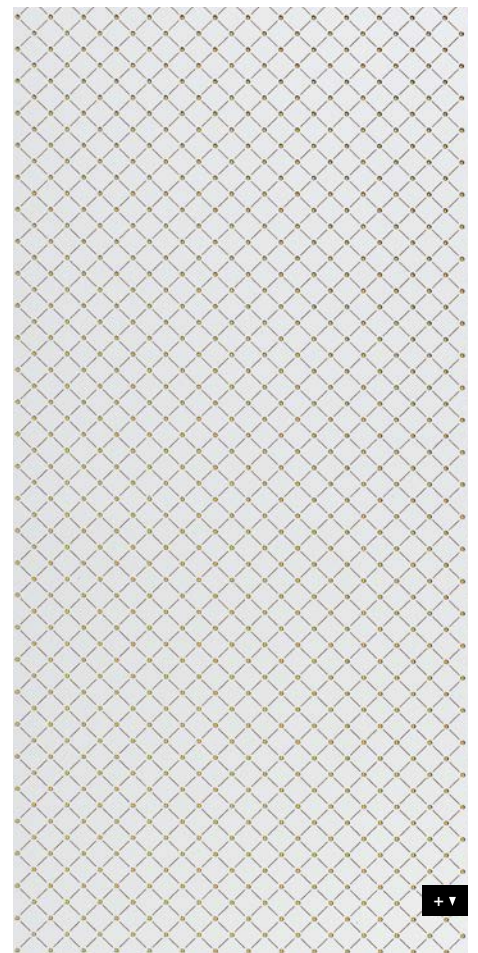
	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	—
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Special colors

On request





PL 3D ROSES Pearl White PF/Gold
2600 x 1000 / NA 16443 / SA 16444



PL 3D ROSES Silver PF met/Silver
2600 x 1000 / NA 13917 / SA 13919



PL 3D ROSES Silver PF met/Silver

Photo: Minotti

2600 x 1000



PUNCH-LINE / 3D

PL 3D ROSES

Product characteristics

	NA	SA
Base material	APET / HIPS	
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to 50 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable *	✓	✓

* Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm). (Up to 40° C)
** Up to 40° C

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	—	—
Smallest bending radius **	300 mm	300 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	—
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Special colors

On request



PL 3D Q 10-40-40 Silver PF met/Silver
2600 x 1000 / NA 10052 / SA 10053



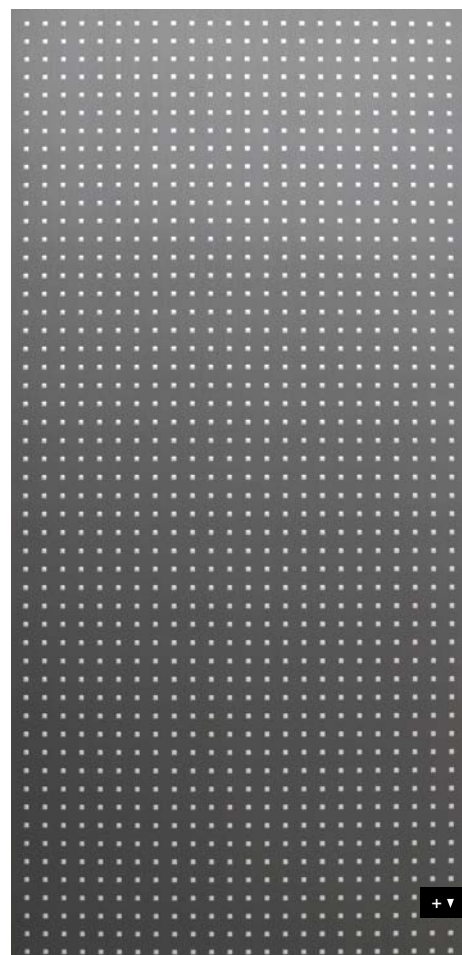
PL 3D Q 10-40-40 Smoke PF met touch 1 Silver matt
2600 x 1000 / NA 12519 / SA 12557

□ PL 3D.Q-10-40-40 Silver.PF met/Silver

PUNGH-LINE / 3D

PL 3D Q 10-40-40

2600 x 1000



Product characteristics

	NA	SA
Base material	APET / HIPS	
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable *	✓	✓

* Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm). (Up to 40° C)

** Up to 40° C

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	—	—
Smallest bending radius **	300 mm	300 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	—
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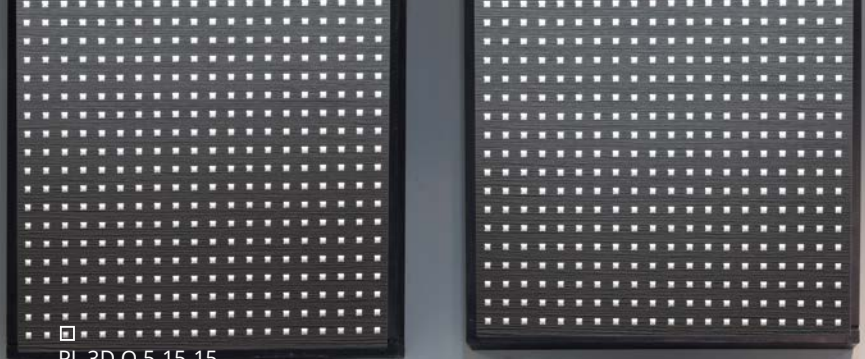
Special colors

On request



PL 3D Q 5-15-15 Black touch 1/Silver
2600 x 1000 / NA 12384 / SA 12549

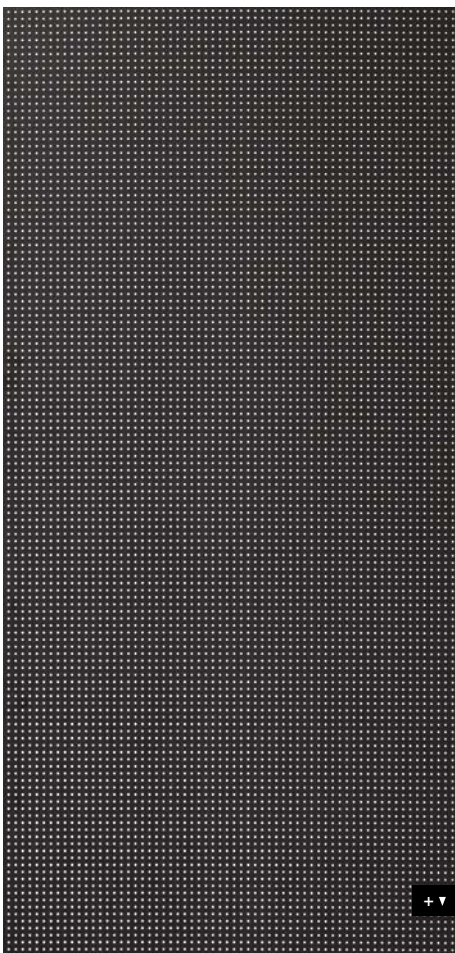
PR



PL 3D Q 5-15-15
Black touch 1/Silver



2600 x 1000



PUNCH-LINE / 3D

PL 3D Q 5-15-15

Product characteristics

	NA	SA
Base material	APET / HIPS	
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable *	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	—	—
Smallest bending radius **	300 mm	300 mm

* Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm). (Up to 40° C)

** Up to 40° C

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	—
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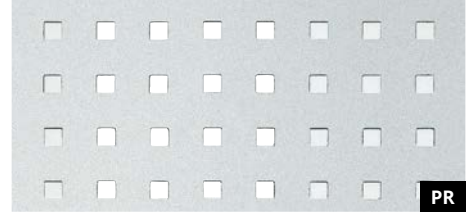
Special colors

On request

+ ▼



□
PL Q 5-15-15
Silver PF met



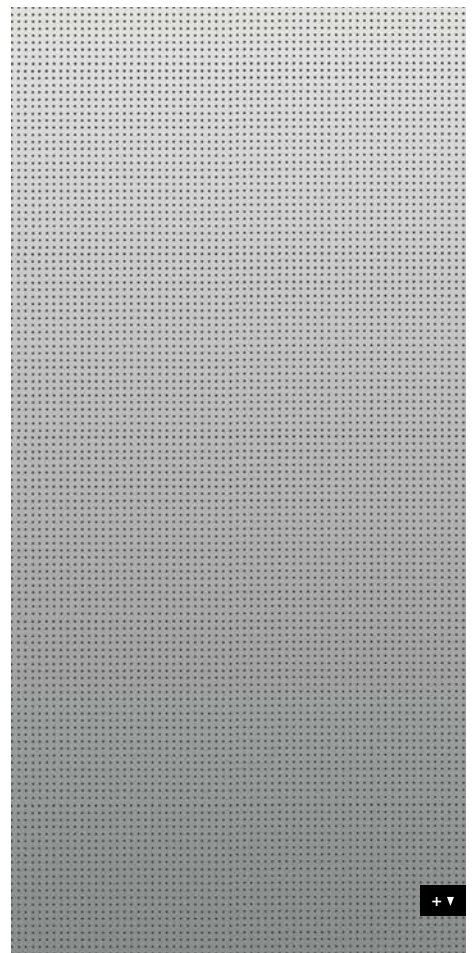
PR

PL Q 5-15-15 Silver PF met
2600 x 1000 / NA 10986 / SA 10988

PUNCH-LINE

PL Q 5-15-15

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	—	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	up to 2 mm	
Cuttings	✓	✓
Magnetic	—	
PVA pre-treatment	—	—

Accessories

SIBUKLE	—
---------	---

Special colors

On request

+ ▼



ANTIGRAV

SIBU | DESIGN
we decorate.



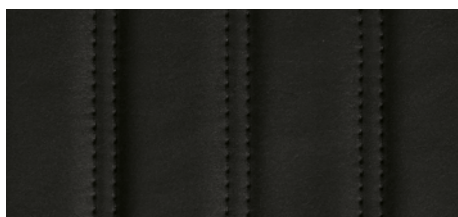
LL LOUNGE Bianco matt AntigraV
2600 x 1000 / NA 19783



LL LOUNGE Creme AntigraV
2600 x 1000 / NA 19784

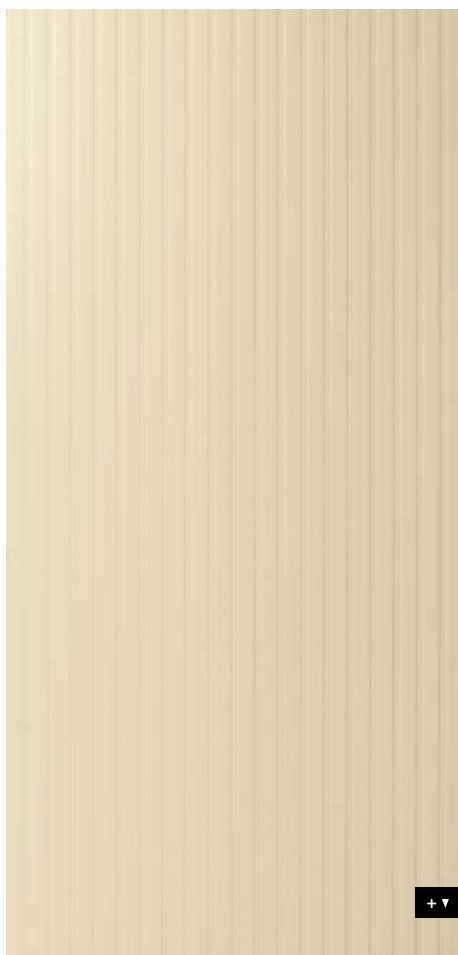


LL LOUNGE Mocca matt AntigraV
2600 x 1000 / NA 19785



LL LOUNGE Nero matt AntigraV
2600 x 1000 / NA 19786

2600 x 1000



□
LL LOUNGE
Mocca matt AntigraV

LEATHER-LINE

LL LOUNGE AntigraV

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PU-leather
Material thickness mm	4,0
Max. relief height mm	6,4
Temperature stability	up to 60 °C
Wet room suitability	■■■■■
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	—
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	—

Accessories

SIBU SILICON 1.4A	✓
SIBUKLE	Spatula A2

Special colors

On request

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





□ LL CORD Dove Tale Antigrav

Photo: iStock.com



LL CORD Stony Ground Antigrav
2600 x 1000 / NA 19766



LL CORD Dove Tale Antigrav
2600 x 1000 / NA 19765



LL CORD Charcoal Light Antigrav
2600 x 1000 / NA 19764

LEATHER-LINE

LL CORD Antigrav

2600 x 1000



Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PU-leather
Material thickness mm	3,8
Max. relief height mm	6,2
Temperature stability	up to 60 °C
Wet room suitability	■■■■■
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	—
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBU SILICON 1.4A	✓
SIBUKLE	Spatula A2

Special colors

On request



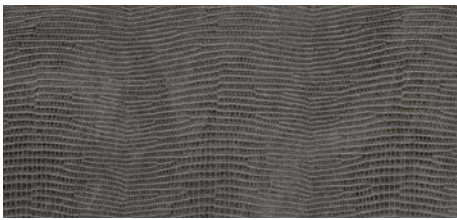
LL LEGUAN Silver Antigrav
2600 x 1000 / NA 19781



LL LEGUAN Gold Antigrav
2600 x 1000 / NA 19778



LL LEGUAN Copper Antigrav
2600 x 1000 / NA 19777



LL LEGUAN Nero Antigrav
2600 x 1000 / NA 19779



LL LEGUAN Silk Antigrav
2600 x 1000 / NA 19780



LL LEGUAN Bianco Antigrav
2600 x 1000 / NA 19775



LL LEGUAN Blue Antigrav
2600 x 1000 / NA 19776



Photo: Fotolia.com

LEATHER-LINE

LL LEGUAN Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PU-leather
Material thickness mm	3,4
Temperature stability	up to 60 °C
Wet room suitability	■■■□
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	—

Accessories

SIBU SILICON 1.4A	✓
SIBUKLE	Spatula A2

Special colors

—

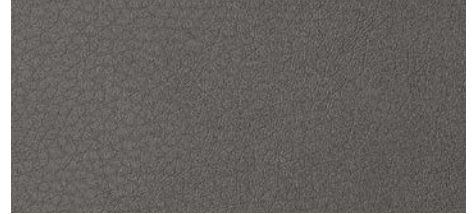
* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



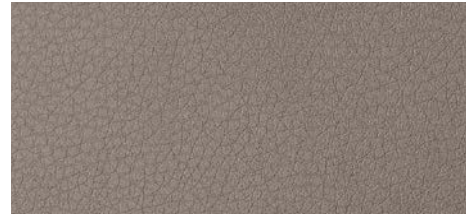
□ LL Charcoal Light Antigrav



LL Charcoal Dark Antigrav
2600 x 1000 / NA 19762



LL Charcoal Light Antigrav
2600 x 1000 / NA 19763



LL Dove Tale Antigrav
2600 x 1000 / NA 19769



LL London Clay Antigrav
2600 x 1000 / NA 19782



LL Stony Ground Antigrav
2600 x 1000 / NA 19794

LEATHER-LINE

LEATHER-LINE Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PU-leather
Material thickness mm	3,8
Temperature stability	up to 60 °C
Wet room suitability	■■■■
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	—

Accessories

SIBU SILICON 1.4A	✓
SIBUKLE	Spatula A2

Special colors

On request

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



LL White Antigrav
2600 x 1000 / NA 19797



LL Creme Antigrav
2600 x 1000 / NA 19767



LL Dark Brown Antigrav
2600 x 1000 / NA 19768



LL Black Antigrav
2600 x 1000 / NA 19761



Photo: Fotolia.com

LEATHER-LINE

LEATHER-LINE

Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PU-leather
Material thickness mm	4,1
Temperature stability	up to 60 °C
Wet room suitability	■■■■
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	—

Accessories

SIBU SILICON 1.4A	✓
SIBUKLE	Spatula A2

Special colors

—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



Photo: iStock.com



LL Lemon Yellow Antigrav
2600 x 1000 / NA 20425



LL Pumpkin Orange Antigrav
2600 x 1000 / NA 20424



LL Cobalt Blue Antigrav
2600 x 1000 / NA 20422



LL Apple Green Antigrav
2600 x 1000 / NA 20423

LEATHER-LINE

LEATHER-LINE Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PU-leather
Material thickness mm	3,8
Temperature stability	up to 60 °C
Wet room suitability	■■■■
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBU SILICON 1.4A	✓
SIBUKLE	Spatula A2

Special colors

On request



LL OXY Steel Antigrav
2600 x 1000 / NA 19789



Photo: GARANTIA

LEATHER-LINE

LL OXY Steel Antigrav

2600 x 1000



Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PU-leather
Material thickness mm	4
Temperature stability	up to 60 °C
Wet room suitability	■■■□
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBU SILICON 1.4A	✓
SIBUKLE	Spatula A2

Special colors

On request





□
LL VINTAGE Copper Antigrav



LL VINTAGE Copper Antigrav
2600 x 1000 / NA 19795



LL VINTAGE Silver Antigrav
2600 x 1000 / NA 19796

LEATHER-LINE

LL VINTAGE Antigrav

2600 x 1000



Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PU-leather
Material thickness mm	3,7
Temperature stability	up to 60 °C
Wet room suitability	■■■□
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	—

Accessories

SIBU SILICON 1.4A	✓
SIBUKLE	Spatula A2

Special colors

—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



LL FLORAL White Antigrav
2600 x 935 / NA 19770



2600 x 935



LEATHER-LINE

LL FLORAL Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PU-leather
Material thickness mm	4,1
Max. relief height mm	5,2
Temperature stability	up to 60 °C
Wet room suitability	■■■■■
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	—
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	—

Accessories

SIBU SILICON 1.4A	✓
SIBUKLE	Spatula A2

Special colors

On request

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



□
LL IMPERIAL White Antigrav



FR

LL IMPERIAL White Antigrav
2600 x 1000 / NA 19771

LEATHER-LINE

LL IMPERIAL Antigrav

2600 x 1000

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PU-leather
Material thickness mm	4,1
Max. relief height mm	5,7
Temperature stability	up to 60 °C
Wet room suitability	■■■■
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	—
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	—

Accessories

SIBU SILICON 1.4A	✓
SIBUKLE	Spatula A2

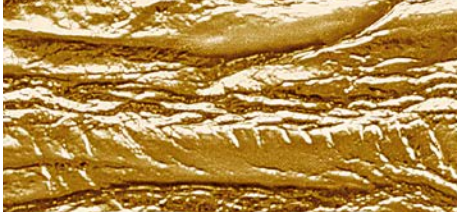
Special colors

On request

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



+ ▼



LL PERSIAN Gold Antigrav
2600 x 1000 / NA 19791



LL PERSIAN Metallic Antigrav
2600 x 1000 / NA 19792



2600 x 1000



LEATHER-LINE

LL PERSIAN Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PU-leather
Material thickness mm	4,2
Temperature stability	up to 60 °C
Wet room suitability	■■■□
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	—

Accessories

SIBU SILICON 1.4A	✓
SIBUKLE	Spatula A2

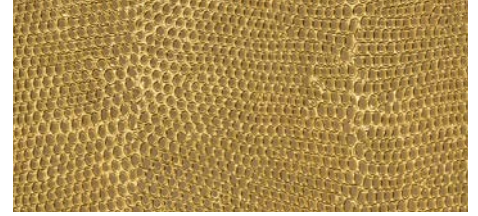
Special colors

—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



□ LL PEARL RAY Gold Antigrav



LL PEARL RAY Gold Antigrav
2600 x 1000 / NA 19790

LEATHER-LINE

LL PEARL RAY Antigrav

2600 x 1000

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PU-leather
Material thickness mm	3,6
Temperature stability	up to 60 °C
Wet room suitability	■■■□
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

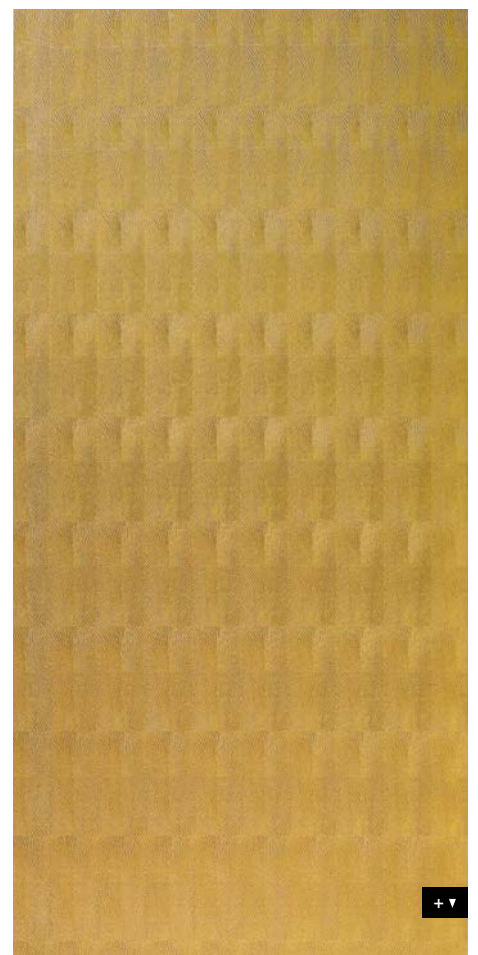
	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	—

Accessories

SIBU SILICON 1.4A	✓
SIBUKLE	Spatula A2

Special colors

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* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



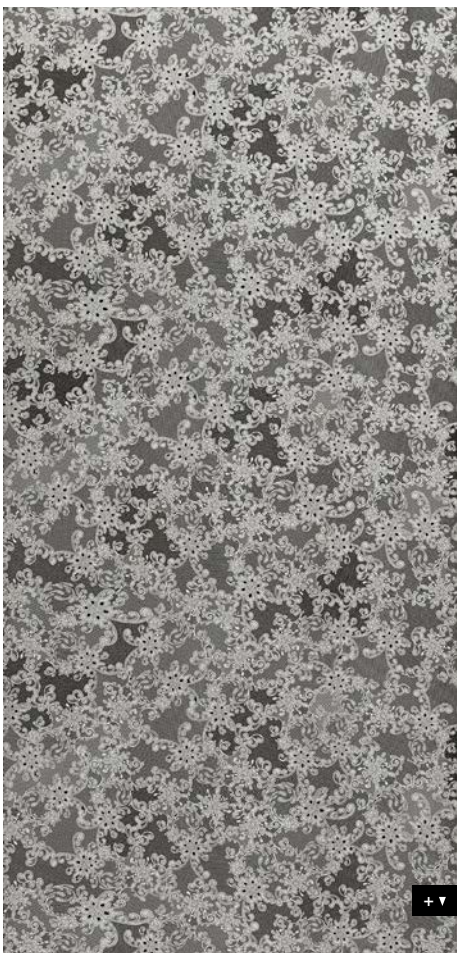
LL LACE Black/Platin Antigrav
2600 x 1000 / NA 19772



LL LACE
Black/Platin
Antigrav

Photo: Fotolia.com

2600 x 1000



LEATHER-LINE

LL LACE Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PET
Materialstärke mm LACE	3,4
Temperature stability	up to 60 °C
Wet room suitability	■■■□
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	150 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	—

Accessories

SIBU SILICON 1.4A	✓
SIBUKLE	Spatula A2

Special colors

—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



Photo: iStock.com



LL MONSOON White/Platin Antigrav
2600 x 1000 / NA 19787

LEATHER-LINE

LL Monsoon Antigrav

2600 x 1000



Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PET
Materialstärke mm MONSOON	3,6
Temperature stability	up to 60 °C
Wet room suitability	■■■□
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	150 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBU SILICON 1.4A	✓
SIBUKLE	Spatula A2

Special colors

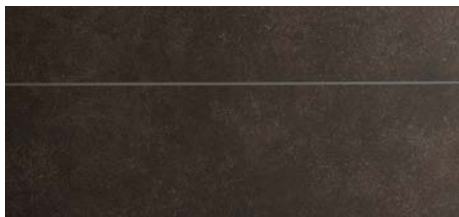
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DM CERAMIC Brown Antigrav
2600 x 1000 / NA 19564



DM CERAMIC Grey Antigrav
2600 x 1000 / NA 19565



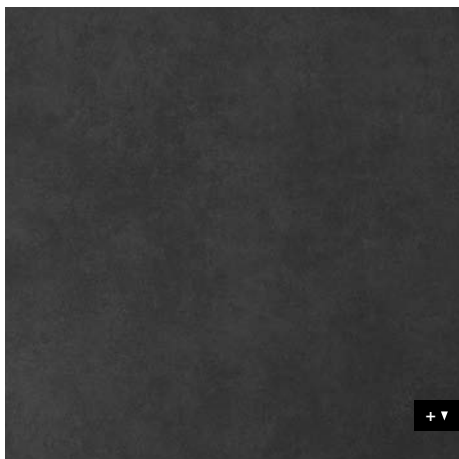
DM CERAMIC Brown/Grey brushed 8L Antigrav
2600 x 1000 / NA 19586



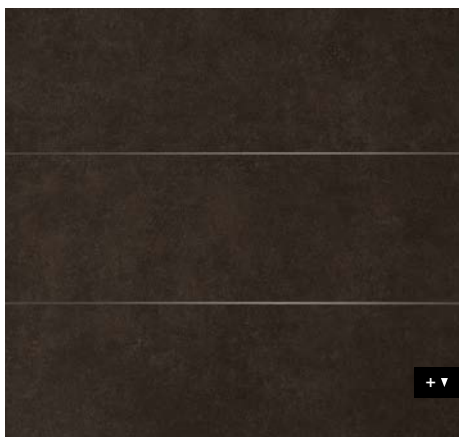
□
DM CERAMIC Brown Antigrav

Photo: © fotolia.com

2600 x 1000 **DM CERAMIC Grey Antigrav**



DM CERAMIC Brown/Grey brushed 8L



DECO-LINE

DM CERAMIC Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm	3,3
Temperature stability	up to 60 °C
Wet room suitability	■■■□
Abrasion resistance	■■■□□□
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing, milling	✓
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets **	✓
PVA pre-treatment	—

Accessories

SIBU SILICON 1.4A	✓
SIBUKLE	Spatula A2

Special colors

—



□ DM CEMENT Light Antigrav



DM CEMENT Light Antigrav
2600 x 1000 / NA 19563



DM CEMENT Light/Grey brushed 8L Antigrav
2600 x 1000 / NA 19585

DECO-LINE

DM CEMENT Light Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm	3,1
Temperature stability	up to 60 °C
Wet room suitability	■■■■□
Abrasion resistance	■■■■■□
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing, milling	✓
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets **	✓
PVA pre-treatment	—

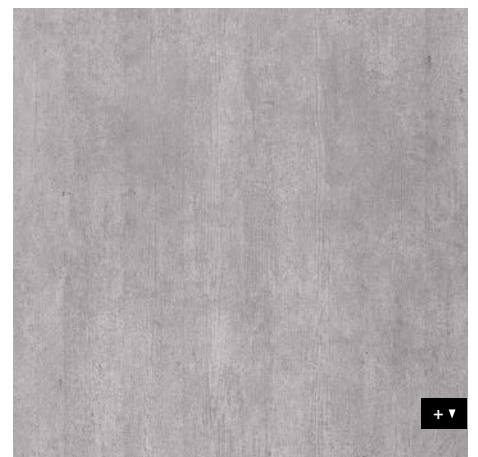
Accessories

SIBU SILICON 1.4A	✓
SIBUKLE	Spatula A2

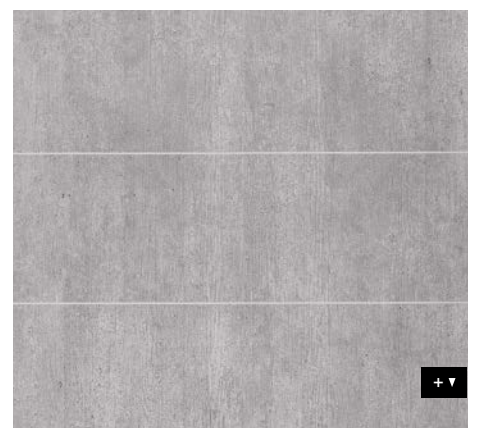
Special colors

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2600 x 1000 **DM CEMENT Light Antigrav**



DM CEMENT Light/Grey brushed 8L Antigrav



* Prior to printing a corona or plasma treatment has to be carried out.
Upon request available in pre-treated version.

** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



PR+*

DM CEMENT Dark Antigrav
2600 x 1000 / NA 19798



□
DM CEMENT Dark Antigrav

Photo: © shutterstock.com

2600 x 1000



DECO-LINE

DM CEMENT Dark Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm	3,3
Temperature stability	up to 60 °C
Wet room suitability	■■■□
Abrasion resistance	■■■■□□
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing, milling	✓
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets **	✓
PVA pre-treatment	—

Accessories

SIBU SILICON 1.4A	✓
SIBUKLE	Spatula A2

Special colors

—



Photo: © fotolia.com



PR+

DM MARBLE White Antigrav
2600 x 1000 / NA 19566

DECO-LINE

DM MARBLE White Antigrav

2600 x 1000



Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm	3,1
Temperature stability	up to 60 °C
Wet room suitability	■■■■□
Abrasion resistance	■■■■■□
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing, milling	✓
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets **	✓
PVA pre-treatment	—

Accessories

SIBU SILICON 1.4A	✓
SIBUKLE	Spatula A2

Special colors

—	—
---	---

* Prior to printing a corona or plasma treatment has to be carried out.
Upon request available in pre-treated version.

** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



PR+*

DM Travertin Antigrav
2600 x 1000 / NA 19567



□
DM Travertin Antigrav

2600 x 1000



DECO-LINE

DM Travertin Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm	3,3
Temperature stability	up to 60 °C
Wet room suitability	■■■□
Abrasion resistance	■■■■□□
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing, milling	✓
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets**	✓
PVA pre-treatment	—

Accessories

SIBU SILICON 1.4A	✓
SIBUKLE	Spatula A2

Special colors

—

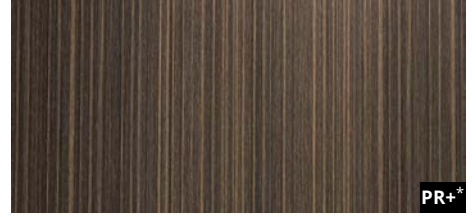


□ WL OAK TREE Light Antigrav

Photo: © fotolia.com



WL OAK TREE Light Antigrav
2600 x 1000 / NA 19561



WL Wenge Wood Antigrav
2600 x 1000 / NA 19571

WOOD-LINE

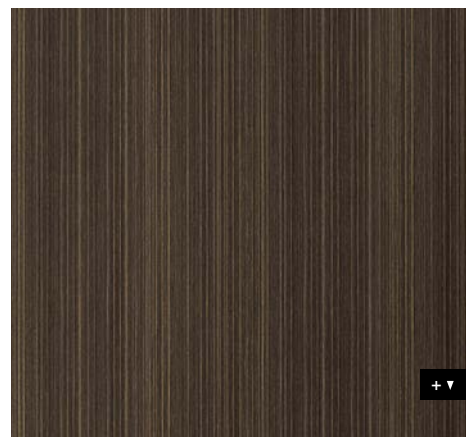
WL OAK TREE Antigrav

WL Wenge Wood Antigrav

2600 x 1000 **WL OAK TREE Light Antigrav**



WL Wenge Wood Antigrav



Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm OAK TREE	3,1
Material thickness mm Wenge Wood	3,3
Temperature stability	up to 60 °C
Wet room suitability	■■■□
Abrasion resistance	■■■□□□
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing, milling	✓
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets**	✓
PVA pre-treatment	—

Accessories

SIBU SILICON 1.4A	✓
SIBUKLE	Spatula A2

Special colors

—

* Prior to printing a corona or plasma treatment has to be carried out.
Upon request available in pre-treated version.

** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



WL Nutwood Antigrav
2600 x 1000 / NA 19568



WL Nutwood/Grey brushed 8L
2600 x 1000 / NA 19587



WL Nutwood Country Antigrav
2600 x 1000 / NA 19569



WL Nutwood Country/Grey brushed 8L Antigrav
2600 x 1000 / NA 19588



WL Maple Alpine Antigrav
2600 x 1000 / NA 19570



WL Maple Alpine/Grey brushed 8L Antigrav
2600 x 1000 / NA 19589



WOOD-LINE

WL Nutwood Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm	3,3
Temperature stability	up to 60 °C
Wet room suitability	■■■□
Abrasion resistance	■■■■□□
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing, milling	✓
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets**	✓
PVA pre-treatment	—

Accessories

SIBU SILICON 1.4A	✓
SIBUKLE	Spatula A2

Special colors

—



□ WL Carbonized Wood Antigrav



WL Carbonized Wood Antigrav
2600 x 1000 / NA 20158

WOOD-LINE

WL Carbonized Wood Antigrav

2600 x 1000



Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm	3,3
Temperature stability	up to 60 °C
Wet room suitability	■■■■□
Abrasion resistance	■■■■□□
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing, milling	✓
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets**	✓
PVA pre-treatment	—

Accessories

SIBU SILICON 1.4A	✓
SIBUKLE	Spatula A2

Special colors

—	—
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* Prior to printing a corona or plasma treatment has to be carried out.
Upon request available in pre-treated version.

** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



PNL
PREMIUM
NON LEATHER

SIBU | DESIGN
we decorate.

PNL PREMIUM NON LEATHER



PNL LEGUAN Silver
1350mm / Art. 17670



PNL LEGUAN Gold
1350mm / Art. 19170



PNL LEGUAN Copper
1350mm / Art. 17673



PNL LEGUAN Nero
1350mm / Art. 17672



PNL LEGUAN Silk
1350mm / Art. 17674



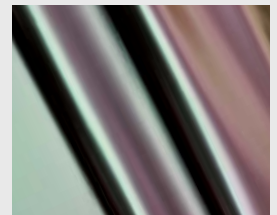
PNL LEGUAN Bianco
1350mm / Art. 17675



PNL LEGUAN Blue
1350mm / Art. 17671



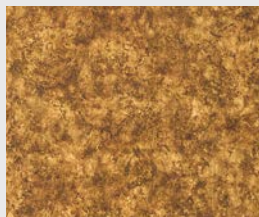
PNL MIRAGE White
1250 mm / Art. 17210



PNL MIRAGE Mint/Viola
1250 mm / Art. 17211



PNL Vintage Silver
1250 mm / Art. 17204



PNL Vintage Copper
1250 mm / Art. 17203



PNL LUXURY Green
1250 mm / Art. 17744



PNL LUXURY Gold
1250 mm / Art. 17745



PNL LUXURY Bronze
1250 mm / Art. 17746



PNL Old Platin
1250 mm / Art. 17748



PNL OXY Steel
1250 mm / Art. 17749



PNL OXY Terra
1250 mm / Art. 17750

PRODUCT OVERVIEW - decor for seating



PNL Dove Tale
1350mm / Art. 19084



PNL Stony Ground
1350mm / Art. 19083



PNL Light Oyster
1350mm / Art. 19082



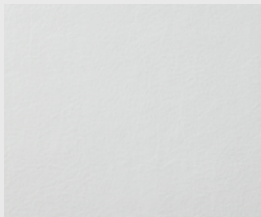
PNL London Clay
1350mm / Art. 19085



PNL Charcoal Dark
1350mm / Art. 19080



PNL Charcoal Light
1350mm / Art. 19081



PNL Bianco
1350 mm / Art. 17217



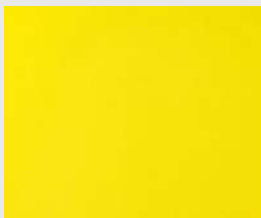
PNL Creme
1350 mm / Art. 17218



PNL Mocca
1350 mm / Art. 17219



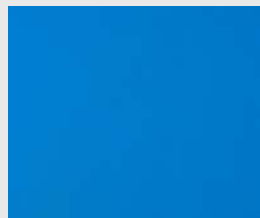
PNL Nero
1350 mm / Art. 17216



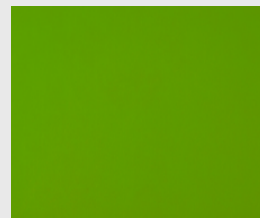
PNL Lemon Yellow
1350 mm / Art. 20449



PNL Pumpkin Orange
1350 mm / Art. 20450



PNL Cobalt Blue
1350 mm / Art. 20451



PNL Apple Green
1350 mm / Art. 20448

PNL PREMIUM NON LEATHER

PNL LEGUAN Silver . PNL LEGUAN Gold . PNL LEGUAN Copper
 PNL LEGUAN Nero . PNL LEGUAN Silk . PNL LEGUAN Bianco
 PNL LEGUAN Blue

CHARACTER

Top quality, stylish synthetic leather with a lizard grain. As a result of its naturalistic optical appearance and touch, the material is virtually indistinguishable from genuine leather.

TECHNICAL CHARACTERISTICS

Material composition

Surface: 100% PU + partial metallisation | Backing: 100% polyester | Weight: 250g/m² | Thickness: 0,6 mm
 Roll width: 1350 mm, available in 20 m and 100 m rolls | Core Ø 76 mm

Light-fast, stylish, fashionable, exclusive, opaque, dimensionally stable

APPLICATION / PROCESSING

Ideal for all types of coverings, decoration and accessories, and especially for use in fashionable and exclusive living areas. Equally perfect for employment in the bag and leather goods industry. Problem-free processing with standard methods (sewing, tacking, gluing, nailing). Do not use solvent adhesives. A suitability check for the respective application is recommended. Unsuitable for seating furniture.

OTHER INFORMATION

Cleaning

Regular cleaning ensures lasting pleasure from your material. Soiling caused by oil, grease and ink must be removed immediately. Use warm, mild soapsuds and a micro-fibre cloth for this purpose. Please avoid solvents, chloride, polish, chemical or wax cleaning agents. Please note that staining from jeans or other textiles is excluded from all manufacturer warranties.



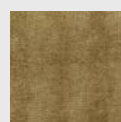
EN1021-1+2

Article	ISO 105-B02:2013	EN 1021 1/2
	Light-fastness	Flame retardancy
	Blue scale	
PNL LEGUAN Silver	> 7	✓
PNL LEGUAN Gold	7	✓
PNL LEGUAN Copper	7	✓
PNL LEGUAN Nero	> 7	✓
PNL LEGUAN Silk	6	✓
PNL LEGUAN Bianco	7	✓
PNL LEGUAN Blue	5	✓

Contents according to the legal statutes.



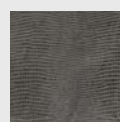
PNL LEGUAN Silver



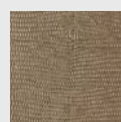
PNL LEGUAN Gold



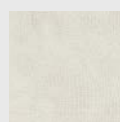
PNL LEGUAN Copper



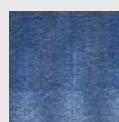
PNL LEGUAN Nero



PNL LEGUAN Silk



PNL LEGUAN Bianco



PNL LEGUAN Blue

PNL PREMIUM NON LEATHER

PNL MIRAGE White
PNL MIRAGE Mint/Viola

CHARACTER

Top quality, stylish synthetic leather with fine nappa leather grain. As a result of its naturalistic optical appearance and touch, the material is virtually indistinguishable from genuine leather.

TECHNICAL CHARACTERISTICS

Material composition

Print | Surface: 100% PU | Backing: 100% polyester | Weight: 550g/m² | Thickness: 1,25 mm
Roll width: 1250 mm, available in 20 m and 100 m rolls | Core Ø 76 mm

Durable, light-fast, abrasion-resistant, tear-resistant, easy-to-clean, stylish, fashionable, exclusive, opaque, dimensionally stable and super soft.

APPLICATION / PROCESSING

Ideal for all types of coverings, decoration and accessories, and especially for use in fashionable and exclusive living areas. Equally perfect for employment in the bag and leather goods industry. Problem-free processing with standard methods (sewing, tacking, gluing, nailing). Do not use solvent adhesives. A suitability check for the respective application is recommended. Unsuitable for seating furniture.

OTHER INFORMATION

Cleaning

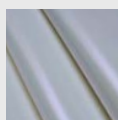
Regular cleaning ensures lasting pleasure from your material. Soiling caused by oil, grease and ink must be removed immediately. Use warm, mild soapsuds and a micro-fibre cloth, or a soft hand brush for this purpose. Please avoid solvents, chloride, polish, chemical or wax cleaning agents. Please note that staining from jeans or other textiles is excluded from all manufacturer warranties.



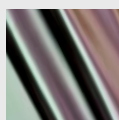
EN1021-1+2

	ISO 105-B02:2013 Light-fastness	EN 1021 1/2 Flame retardancy
Article	Blue scale	
PNL MIRAGE White	7	✓
PNL MIRAGE Mint/Viola	7	✓

Contents according to the legal statutes.



PNL MIRAGE
White



PNL MIRAGE
Mint/Viola

PNL PREMIUM NON LEATHER

PNL Vintage Silver . PNL Vintage Copper . PNL LUXURY Green
 PNL LUXURY Gold . PNL LUXURY Bronze . PNL ANTIGUA Gold
 PNL OXY Steel . PNL OXY Terra

CHARACTER

Top quality, stylish synthetic leather with fine nappa leather grain. As a result of its naturalistic optical appearance and touch, the material is virtually indistinguishable from genuine leather.

TECHNICAL CHARACTERISTICS

Material composition

Print | Surface: 100% PU | Backing: 82% polyester and 18% cotton | Weight: 420g/m² | Thickness: 0,9 mm
 Roll width: 1250 mm, available in 20 m and 100 m rolls | Core Ø 76 mm

Durable, light-fast, abrasion-resistant, tear-resistant, easy-to-clean, stylish, fashionable, exclusive, opaque, dimensionally stable and super soft.

APPLICATION / PROCESSING

Ideal for all types of coverings, decoration and accessories, and especially for use in fashionable and exclusive living areas. Equally perfect for employment in the bag and leather goods industry. Problem-free processing with standard methods (sewing, tacking, gluing, nailing). Do not use solvent adhesives. A suitability check for the respective application is recommended. Unsuitable for seating furniture.

OTHER INFORMATION

Cleaning

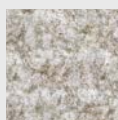
Regular cleaning ensures lasting pleasure from your material. Soiling caused by oil, grease and ink must be removed immediately. Use warm, mild soapsuds and a micro-fibre cloth, or a soft hand brush for this purpose. Please avoid solvents, chloride, polish, chemical or wax cleaning agents. Please note that staining from jeans or other textiles is excluded from all manufacturer warranties.



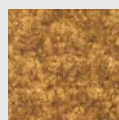
EN1021-1+2

Article	ISO 105-B02:2013	EN 1021 1/2
	Light-fastness	Flame retardancy
	Blue scale	
PNL Vintage Silver	7	✓
PNL Vintage Copper	7	✓
PNL LUXURY Green	6	✓
PNL LUXURY Gold	6	✓
PNL LUXURY Bronze	6	✓
PNL ANTIGUA Gold	6-7	✓
PNL Old Platin	6	✓
PNL OXY Steel	6-7	✓
PNL OXY Terra	6-7	✓

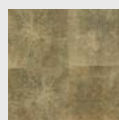
Contents according to the legal statutes.



PNL Vintage Silver



PNL Vintage Copper



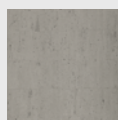
PNL LUXURY Green



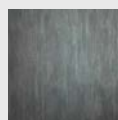
PNL LUXURY Gold



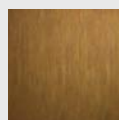
PNL LUXURY Bronze



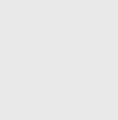
PNL ANTIGUA Gold



PNL OXY Old Platin



PNL OXY Steel



PNL OXY Terra

PNL PREMIUM NON LEATHER

PNL Dove Tale . PNL Stony Ground . PNL Light Oyster
 PNL London Clay . PNL Charcoal Dark . PNL Charcoal Light
 PNL Wimborne White

CHARACTER

Top quality and stylish synthetic leather with a smooth, velvety grain. As a result of its naturalistic optical appearance and touch, the material is virtually indistinguishable from genuine leather.

TECHNICAL CHARACTERISTICS

Material composition

Surface: 100% PU | Backing: 100% polyester | Weight: 390g/m² | Thickness: 0,9 mm
 Roll width: 1350 mm, available in 20 m and 100 m rolls | Core Ø 76 mm

Durable, light-fast, abrasion-resistant, tear-resistant, easy-to-clean, stylish, fashionable, exclusive, opaque, dimensionally stable and super soft.

APPLICATION / PROCESSING

Ideal for all types of coverings, decoration and accessories, and especially for use in fashionable and exclusive living areas. Equally perfect for employment in the bag and leather goods industry. Problem-free processing with standard methods (sewing, tacking, gluing, nailing). Do not use solvent adhesives. A suitability check for the respective application is recommended.

OTHER INFORMATION

Cleaning

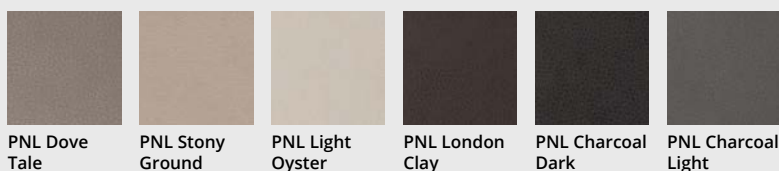
Regular cleaning ensures lasting pleasure from your material. Soiling caused by oil, grease and ink must be removed immediately. Use warm, mild soapsuds and a micro-fibre cloth, or a soft hand brush for this purpose. Please avoid solvents, chloride, polish, chemical or wax cleaning agents. Please note that staining from jeans or other textiles is excluded from all manufacturer warranties.



EN1021-1+2

Article	ISO 105-B02:2013	EN 1021 1/2	DIN EN ISO 5470-2
	Light-fastness	Flame retardancy	Abrasion resistance
Blue scale			
PNL Dove Tale	> 5	✓	> 50.000
PNL Stony Ground	> 5	✓	> 50.000
PNL Light Oyster	> 5	✓	> 50.000
PNL London Clay	> 5	✓	> 50.000
PNL Charcoal Dark	> 5	✓	> 50.000
PNL Charcoal Light	> 5	✓	> 50.000
PNL Wimborne White	> 5	✓	> 50.000

Contents according to the legal statutes.



PNL Dove Tale

PNL Stony Ground

PNL Light Oyster

PNL London Clay

PNL Charcoal Dark

PNL Charcoal Light

Facts

PNL PREMIUM NON LEATHER

PNL Lemon Yellow . PNL Pumpkin Orange
PNL Cobalt Blue . PNL Apple Green

CHARACTER

Top quality and stylish synthetic leather with a smooth, velvety grain. As a result of its naturalistic optical appearance and touch, the material is virtually indistinguishable from genuine leather.

TECHNICAL CHARACTERISTICS

Material composition

Surface: 100% PU | Backing: 100% polyester | Weight: 390g/m² | Thickness: 0,9 mm
Roll width: 1350 mm, available in 20 m and 100 m rolls | Core Ø 76 mm

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APPLICATION / PROCESSING

Ideal for all types of coverings, decoration and accessories, and especially for use in fashionable and exclusive living areas. Equally perfect for employment in the bag and leather goods industry. Problem-free processing with standard methods (sewing, tacking, gluing, nailing). Do not use solvent adhesives. A suitability check for the respective application is recommended.

OTHER INFORMATION

Cleaning

Regular cleaning ensures lasting pleasure from your material. Soiling caused by oil, grease and ink must be removed immediately. Use warm, mild soapsuds and a micro-fibre cloth, or a soft hand brush for this purpose. Please avoid solvents, chloride, polish, chemical or wax cleaning agents. Please note that staining from jeans or other textiles is excluded from all manufacturer warranties.



EN1021-1+2

	ISO 105-B02:2013 Light-fastness	EN 1021 1/2 Flame retardancy	DIN EN ISO 5470-2 Abrasion resistance
Article	Blue scale		
PNL Dove Tale	> 5	✓	> 50.000
PNL Stony Ground	> 5	✓	> 50.000
PNL Light Oyster	> 5	✓	> 50.000
PNL London Clay	> 5	✓	> 50.000
PNL Charcoal Dark	> 5	✓	> 50.000
PNL Charcoal Light	> 5	✓	> 50.000
PNL Wimborne White	> 5	✓	> 50.000

Contents according to the legal statutes.



PNL Lemon
Yellow



PNL Pumpkin
Orange



PNL Cobalt
Blue



PNL Apple Green

PNL PREMIUM NON LEATHER

PNL Bianco . PNL Nero
PNL Creme . PNL Mocca

CHARACTER

Top quality, stylish synthetic leather with fine nappa leather grain. As a result of its naturalistic optical appearance and touch, the material is virtually indistinguishable from genuine leather.

TECHNICAL CHARACTERISTICS

Material composition

Surface: 100% PU | Backing: 82% polyester and 18% cotton | Weight: 420g/m² | Thickness: 0,9 mm
Roll width: 1350 mm, available in 20 m and 100 m rolls | Core Ø 76 mm

Durable, light-fast, abrasion-resistant, tear-resistant, easy-to-clean, stylish, fashionable, exclusive, opaque, dimensionally stable and super soft.

APPLICATION / PROCESSING

Ideal for all types of coverings, decoration and accessories, and especially for use in fashionable and exclusive living areas. Equally perfect for employment in the bag and leather goods industry. Problem-free processing with standard methods (sewing, tacking, gluing, nailing). Do not use solvent adhesives. A suitability check for the respective application is recommended.

OTHER INFORMATION

Cleaning

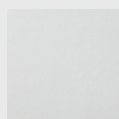
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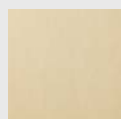
EN1021-1+2

	ISO 105-B02:2013 Light-fastness	EN 1021 1/2 Flame retardancy	DIN EN ISO 5470-2 Abrasion resistance
Article	Blue scale		
PNL Bianco	7	✓	> 50.000
PNL Nero	7	✓	> 50.000
PNL Creme	7	✓	> 50.000
PNL Mocca	7	✓	> 50.000

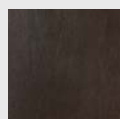
Contents according to the legal statutes.



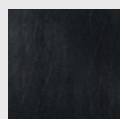
PNL
Bianco



PNL
Creme



PNL
Mocca



PNL
Nero



PROCESSING INSTRUCTIONS GENERAL
PROCESSING INSTRUCTIONS **SIBU**GLAS
PROCESSING INSTRUCTIONS **ANTIGRAV**

SIBU | DESIGN
we decorate.

Product characteristics

To answer your questions as quickly as possible, our team has worked out a technical table with product characteristics, extra equipment and much more for each of our products:

BASE MATERIAL

As a base material we use a specially developed, highly impact resistant polystyrene type (HIPS). HIPS distinguish particularly by robustness, high impact and a very low weight. For our ACRYLIC-LINE we use as a base material ABS with acrylic surface. With PUNCH-LINE 3D products we use HIPS with background foil from A-PET.

Scratch-resistant PMMA is employed for the SIBUGLAS product group and PP glass fibre material is used for the Antigrav range.

MATERIAL THICKNESS

The given material thicknesses refer to the stock program in non adhesive (NA) and self adhesive (SA) version.

SA SELF-ADHESIVE

SA means that the design sheet is equipped with adhesive at the back. For this we use high-quality acrylic adhesive substance or synthesis rubber (PUNCH-LINE 3D, MultiStyle). Self-adhesive design sheets (SA) can be stuck on absorbent as well as non-absorbent grounds. Our base materials possess thermoplastic characteristics (exception: Antigrav) and therefore slight sheet expansion must be taken into account (please see the processing instructions).

Adhesive backed design panels (SA) are not suitable for ceiling applications. Alternative processing options are available on request.

TOLERANCES

Machine-related dimensional and angle tolerances:

+/- 1.0 mm in relation to 1,000 mm

Temperature-related dimensional deviations:

+/- 0.7 mm in relation to 1,000 mm at a temperature change of 10 °C (except Antigrav)

ROLLED PACKABLE

Basically our design sheets are packed flat on pallets. However, in order to dispatch small consignments as favourably as possible, we have developed a packaging carton in which many of our design sheets can be packed rolled as well.

Basically, the following applies:

Design sheets in non-adhesive (NA) version are rolled with the decor side outwardly and design sheets in self-adhesive version (SA) are rolled with the glue side outwardly.

Exceptions:

LEATHER-LINE products and sheets with a magnetic film: always roll with the patterning on the outside.

PL 3D, WOOD-LINE and DECO-LINE products with impregnated papers: always roll with the patterning on the inside.

Packed in boxes (480x480 mm):

DECO-LINE products with strips and sheets with a magnetic film: we recommend a maximum of 2 pieces per box.

DECO-LINE products with impregnated papers, LEATHER-LINE, PUNCH-LINE 3D and WOOD-LINE: we recommend a maximum of 3 pieces per box.

DECO-LINE (excluding products with impregnated papers), PUNCH-LINE, ACRYLIC-LINE, MSC and STRUCTURE-LINE products: we recommend a maximum of 6 pieces per box.

After receipt, rolled goods should be laid out flat for around 24 hours at room temperature and if necessary, subjected to additional weight.

SURFACE MATERIAL

In a changeable world we focus on lastingness and high standards by using 100% PVC-free surfaces. We make a distinction between:

- Polyurethane synthetic leather surfaces (PU)
- Polyester imitation fur surfaces (PET)
- Metallized surfaces (PET)
- Special coloration (PET-varnish)
- Printed surfaces (Print)
- Acrylic surfaces (PMMA)
- Impregnated papers

All variations are optically outstanding and also fascinate by their unique haptics. They correspond to the highest demands and they are suited especially for the interior area.

MAXIMUM RELIEF HEIGHT

With the given data we define the highest position of the respective design in non-adhesive (NA) and adhesive (SA) version.

PRINTING

The surfaces of SIBU design sheets are printable by means of screen or digital printing which give them a very special and individual appearance. All the products marked with "PR" are suitable for digital printing. All products marked with "PR+" are suitable for digital and screen printing. All products marked with "PR+*" are suitable for digital and screen printing, although prior to printing their surfaces must be given a corona or plasma pre-treatment. Pre-treated sheets are available upon request. We offer original samples for tests. Info sheets on demand.

TEMPERATURE STABILITY

We supply to more than 70 countries in the world and have nearly everywhere special climate situation. Therefore we test our material under the hardest conditions. Already during development stage our SIBU design sheets are tested in special thermo-containers stuck on ground as well as unstuck with high temperatures and high air humidity.

Only the very best qualities correspond to our strict directives. The given data of the temperature stability refer to the lasting application of the product stuck on different grounds and to the long-term using temperature also without adhesion.

WET ROOM SUITABILITY

An exposure of SIBU design sheets to humid areas is given when a design sheet is subjected to short term humidity condition. This humidity condition can occur by reason of high air humidity or by direct sprinkling water. SIBU design sheets are not suited for the direct wet space area as well as for long-term wet influence (except SIBUGLAS).

■■■■ Wet room suitability

■■■□ Wet room suitability, but material reacts more sensitively to sprinkling water. Removing of moisture is recommended.

ABRASION RESISTANCE

Products with marked abrasion resistance show an extremely scratch resistant surface. Our technology team already tests the products during development process to be able to offer the matching product for each of your demands.

■■■■■■■■ Scratch resistant (SIBUGLAS AR+)

■■■■■■ Excellent abrasion resistance

■■■■■□ Very good abrasion resistance

■■■■□□ Good abrasion resistance

■■■□□□ Normal abrasion resistance

■■□□□□ Low abrasion resistance

■□□□□□ Use only in the decoration area

Extra equipment

We are aware of the fact that not always you can use our standard stock articles for your intended application and offer for you special extra equipment.

FIRE CLASSIFICATION

The products from the stock program correspond to the fire safety regulations according to DIN 4102 B2, excluded products ACRYLIC-LINE (test standard: UL Standard 94, measured value: 94 HB). Marked products **FR** are available in flame retardant version on request, on a different carrier material. Certificates of the following standards are available: EN 13501-1 and ASTM E 84. Info sheets on demand!

CUTTINGS

You want to get customized sheets or cuttings? Please contact us that we can offer the best possible solution to you. With a cutting length up to 3.2 meter and a punching and sawing length up to 3 meter we are able to meet your requirements and needs promptly.

PVA PRE-TREATMENT

In order to be suited to PUR/ PVA bonding, SIBU design sheets have to be pre-treated according to material thickness on the reverse side either by an additional production process or customer-sided grinding (using sandpaper - granulation 80).

Being able to carry out this pre-treatment for you in our factory, we absolutely need this information together with your order.

SPECIAL FORMATS

In addition to the standard sizes given in the OVERVIEW we offer with pleasure individually adapted product dimensions.

FURTHER THICKNESSES

Responding to your request we produce our DECO-LINE and PUNCH-LINE in thicknesses between 0.8 and 4.0 mm.

MAGNETIC

All SIBU design sheets are available with a magnetic back from 3 pieces onwards. Exception - all LL ROMBO, LL QUADRO, CR CRISTAL ROMBO and PUNCH-LINE.

SIBU magnetic foils are suitable on different metallic grounds and on magnetic colours. The exchange of design sheets thereby becomes a child's play! The application fields for the new SIBU DESIGN magnetic program are nearly unlimited – for shop-window decoration, shop fitting and fair design or in the furniture area, decoration field and for all kinds of displays. Self-adhesive SIBU metal film is employed when a suitable metallic ground is lacking. The metal film can be ordered as a sheet (2,600x1,000 mm) or roll (14 or 29 m)

Our SIBU decoration mirror DM Silver in magnetic version is available from stock in two sheet sizes 2600 x 1000 x 1.5 and 2000 x 1000 x 1.5:

- DM Silver Magnetic 2600 x 1000 x 1,5 (art. no. 15903)
- DM Silver Magnetic 2000 x 1000 x 1,5 (art. no. 15904)

Temperature stability: up to 50°C

Cutting: The cut has to be carried out always from the decor side.

Fire rating class B2 (DIN 4102).

Processing (except SIBUGLAS and ANTIGRAV)

Please note that SIBU design sheets always have to be processed from the decor side.

SURFACE PROTECTION

A protective film protects our surfaces against damages. This protective film should be removed only after the application of our design sheets.

PUNCHING

Band steel cutting is recommended for design sheets in thickness from 1 up to 1.5 mm.

DRILLING

All SIBU design sheets can be drilled from the decor side.

MILLING

For material up to 2 mm thickness:

Cutter with 3 mm diameter, rotation speed from 12000 up to 24000 rpm, progressive feed up to 20 m/min.

Decor side on top:

Single-edged cutter - left turn

Decor side below:

Double-edged cutter - right turn

For material with more than 2 mm thickness reduce progressive feed and use a cutter with bigger diameter (6 mm).

SMALLEST BENDING RADIUS

The given data refer to the smallest bending radius for concave or convex fixing. For all design sheets – with the exception of MultiStyle – all sheet edges must be fixed mechanically in any case! For MultiStyle there is no need for mechanical fixing!

HOT BENDING

Heat up the SIBU design sheets from the backside – for both, internal and exterior angles.

Approximate parameters for material in 1 mm thickness: wire temperature: approx. 200°C, heating time: approx. 6 seconds

For ACRYLIC-LINE, PUNCH-LINE, DECO-LINE and STRUCTURE-LINE design sheets hot bending is outwardly (decor outside) possible – hot bending inwards (decor inside) is possible only with plain designs or with fine structures. For deeper structures - no exact internal angle.

Hot bending with LEATHER-LINE design sheets is possible outwardly (decor outside), inwards (decor side inside) only with plain LEATHER-LINE. Using structured leather designs it can happen that wrinkles may appear along the internal angles.

CUTTING

SIBU DECO-LINE sheets with less than 2 mm thickness can be easily cut with a wallpaper knife. Simply notch the surface and break along the edge. For all other product lines and for DECO-LINE sheets up to 3 mm thickness the cutting pressure has to be increased. After cutting and breaking our self-adhesive (SA) design sheets as well as 3D PUNCH-LINE designs (NA + SA) the foil on the back side has to be cut separately. Always use well sharp knives.

SAWING

For material up to 1 mm thickness:

HW 280 x 3,2 / 2,2 x 30 Z60 / 12,46-18,08 WZ

For more than 1 mm thickness:

HW 250 x 3,2 / 2,2 x 30 Z40 / 19,63 WZ

HW 250 x 3,2 / 2,2 x 30 Z40 / 19,63 FZ/TZ

Rotation speed 6000 rpm – progressive feed up to 25 m/min

For LEATHER-LINE:

HW 255 x 2,8 / 2,0 x 30 Z80 / 10,01 FZ WZ

Rotation speed 6000 rpm – progressive feed up to 10 m/min

With LEATHER-LINE the best result is achieved with MDF increment (4 mm) below and on top, low progressive feed and high rotation speed.

LASER CUTTING

All SIBU design sheets can be processed with standard lasers. The cutting speed conforms to the watt power of the laser. Please refer to the technical data in our Overview brochure, if that processing step is permitted for that product.

THERMOFORMING

For products with PET or PET/varnish surfaces a light tension of the surface by thermoforming is possible by using smooth and not sharp-edged tools (avoid sharp contours, use a bigger radius!).

All the other versions like PU-leather surfaces and printed surfaces are suited for thermoforming. For any new moulding tools self tests are recommended. The tool has to be adapted to the material.

Heating parameter: approximate temperature: 160 - 210 °C by using upper heating and under heating. Processing period: between 20 to 40 seconds.

Original samples are available for tests.

PVA-PRESSING

Non-adhesive design sheets from our DECO-LINE, LEATHER-LINE, STRUCTURE-LINE, ACRYLIC-LINE and ANTIGRAV series (with a few exceptions) are compressible with commercial PVA adhesives. The ground must be absorbent (MDF, chipboard, etc.)

In order to be suited to PUR/ PVA bonding, SIBU design sheets have to be pre-treated according to material thickness on the reverse side either by an additional production process or customer-sided grinding (using sandpaper - granulation 80).

Should by reason of transport or stock conditions the design sheet not have a crease-free protective film, the film should be removed prior to pressing process. The pressure applied should amount to 2 kg/cm² (0.2 N/mm²), the temperature to approx. 45°C and the pressing time to around 10 minutes. The bonding of the balancing material and the design sheet should be done in a single working process.

During pressing onto an untreated particle board in 16 mm thickness, best results were achieved with a 1 mm polystyrene balancing sheet.

When pressing structured design sheets (STRUCTURE-LINE, ACRYLIC-LINE and LEATHER-LINE), a medium-hard sponge rubber mat with a thickness of approx. 5 mm should be used between the pressing sheet and the patterned side of the design sheet. This provides uniform pressure distribution and prevents undesirable crushing spots.

When using DECO-LINE sheets it is better to press without the sponge rubber mat. The mat could cause irregular optics in the mirror surface. If you want to have a perfect mirror result, ask us for design sheets in 2 mm thickness.

Following pressing allow the sheets to cool in a stack over night (about 16 hours). Cover the stack with a 19 mm plate so that the uppermost sheet also remains flat.

As a result of this type of processing, standard edges of plastic, aluminium or wood can be used! The PVA adhesive prevents the usual expansion of our design sheets due to the effect of increased temperature!

Accessories

ACRYLIC POLISHING-KIT

With the polishing-kit you are able to repair marks of consumption or scratches appearing on the acrylic surface.

At the same time the polishing creates protection of the surface. Acryl set includes:

- Polishing paste
- Sponge
- Polishing cloth

SIBUKLE D22HV

Solvent-free dispersion adhesive

The best suitable spatula size A1 or A2 is given for each product.

Applications: SIBUKLE D 22 HV is highly suitable for the bonding of SIBU products onto absorbent, flat surfaces such as wood, plywood, particleboard, gypsum plasterboard, concrete or smooth brickwork.

WARNING: SIBUKLE D 22 HV is entirely unsuitable for non-absorbent surfaces such as tiles, plastics, metals, glass, etc.

Storage / Transport

STORAGE INSTRUCTIONS

SIBU design sheets must always be kept in indoor stock, no storage outside! Following instructions are to be considered:

- Design sheets to be stored flat, rolled packed design sheets should be unpacked and laid out flat and - if necessary - subjected to additional weight to improve flatness (Use carton underlay and weigh down the entire sheet in order to prevent damage.)
- Store the uppermost plate in the pile with decor side down.
- Protect SIBU products from UV rays.
- Do not expose SIBU products to moisture or humidity.
- Protect material from dirt, dust and mechanical damages.
- A permanent storage of more than 3 months at a temperature less than 0 °C or more than +30 °C may impact the quality of our design sheets and should be avoided.

TRANSPORT INSTRUCTIONS

In general, for the transport of SIBU products pay attention to protect them from dirt, UV radiation, moisture and mechanical damages.

- Use stable, flat pallets with carton bedding, the pallet should be longer than the design sheets.
- Place the uppermost design sheet on the pallet with the decor side face down. This uppermost design sheet should be protected in addition by a carton and a board (e.g., chipboard, HDF...).
- The design sheets should be protected from shifting.
- The edges and sides must be also protected (edge protection, PE foil ...)
- Avoid temperatures below - 35 °C or more than + 50 °C.
- Structured sheets to be transported on pallets with the patterns running in same direction.
- SIBU products must be acclimatized prior to processing; ideal processing temperature is approx. + 10 °C to + 30 °C.
- Before any processing of the design sheets read the attached processing instructions which you can also find on the SIBU website!
- SIBUKLE D 22 HV should not be long-time stored below + 5 °C and must be protected from frost during transportation.
- Rolled packable: please see page 182

Cleaning / Disposal

CLEANING

DECO-LINE, STRUCTURE-LINE, ACRYLIC-LINE, PUNCH-LINE, PUNCH-LINE 3D: in case of light dirt by means of soft cleaning cloth (it should be free of dust and free of dirt). In case of heavy dirt by means of standard plastic or window cleaner (spray cleaners not onto the material surface, but sparingly onto the cleaning cloth).

Do not use abrasive cleaners, solvent cleaners or pure alcohol!

LEATHER-LINE: Clean leather surfaces by means of standard liquid soap and then remove the soap with a humid cloth.

Imitation fur surfaces: In case of light dirt clean LL Marabu, LL Reggae with a vacuum cleaner, in case of heavy dirt clean with a humid cloth.

DISPOSAL

The keeping of healthy environment has high priority for us! We check all raw materials used for their environmental compatibility. Because not everyone has its own plastic disposal container, we pay special attention in development of new products to use only high-quality materials: materials, which may be disposed safely with the domestic waste. On demand we are pleased to provide LGA certificates for all SIBU design sheets.

Processing information general

(except SIBUGLAS und ANTIGRAV)

GROUND PREPARATION FOR GLUING

The ground should be dry and flat, free from loose parts, dust, dirt, grease, wax and silicone. To achieve a maximum adhesion, non-absorbent surfaces should be cleaned with alcohol (ethanol, isopropyl alcohol).

Self-adhesive (SA) sheets are suitable for both, absorbent and non-absorbent surfaces, although non-absorbent surfaces are recommended.

Before using MultiStyle (MS) on a porous or highly absorbent surface, e.g. brickwork, gypsum plasterboards or untreated chipboards, we recommend undercoating the ground. Alternatively you can use our SIBUKLE D22 HV dispersion adhesive as a suitable first coat.

We also recommend SIBUKLE D22 HV dispersion adhesive when using non-adhesive STRUCTURE-LINE (SL) and DECO-LINE (DM) sheets on porous or highly absorbent grounds, e.g. brickwork or gypsum plasterboards and untreated chipboard. In case of non-absorbent grounds surface tension should be at least 38 dyn. For application on convex or concave grounds all sheet edges must be fixed mechanically, except MultiStyle.

BONDING

Ideal processing temperatures range from + 10°C up to + 30°C. The design sheets should be acclimatised, i.e. be brought to room temperature prior to processing (avoidance of condensation on the gluing surface and a reduction in sheet expansion due to reduced temperature differences).

A temperature increase of 10°C will cause our products to expand by approx. 0.7 mm over a length of 1 meter. As a rule, expansion gap of approx. 2 – 3 mm should be kept at each sheet edge!

In case of high surroundings temperature or major temperature-fluctuations the expansion gap should be increased or the sheet format should be chosen smaller. Avoid blistering (air inclusions); use a medium-hard hand rubber roller with a width of approx. 170 mm.

Remove the backing cover step-by-step from self-adhesive design sheet (SA), do not touch gluing surface and press the sheet onto the ground as firmly as possible. The final adhesion power will be reached at room temperature after 24 hours.

PROCESSING SIBUKLE

Application: SIBUKLE D 22 HV is best suited for the gluing of SIBU products onto absorbent flat grounds like wood, plywood, chipboard, gypsum plasterboard, concrete or smooth brickwork.

ATTENTION: SIBUKLE D 22 HV is not suited for non-absorbent grounds such as tiles, plastics, metals, glass, etc.

Processing: Apply exclusively on the entire cleaned ground by means of fine spatula (spatula toothing is given for every product). At a surroundings temperature between 20°C and 35 °C the adhesive should then be left to air for 20 - 50 minutes. The higher the surroundings temperature is the shorter is the airing time. **Finger test:** After application with the spatula the maximum airing time is reached as soon as the glue no longer sticks to the fingers!

A temperature increase of 10°C will cause our products to expand by approx. 0.7 mm over a length of 1 meter. As a rule, expansion gap of approx. 2 – 3 mm should be kept at each sheet edge!

Storage: In the original airtight containers the adhesive can be stored up to 12 months from delivery date. Store always above freezing point. Protect from frost, otherwise the glue cannot be used anymore!

Processing SIBUGLAS AR+

Standard processing

GROUNDINGS – BONDING – EXPANSION GAPS

Strongly adhesive SIBUGLAS SA structured sheets are suitable for use on both absorbent and non-absorbent surfaces such as plasterboard, raw particle board and smooth masonry, **whereby non-absorbent surfaces are recommended.**

The ground surface must be clear of any loose material, be capable of providing support, dry, smooth and free of dust, dirt, grease, wax and silicone. In order to achieve maximum adhesion, non-absorbent grounds should always be cleaned with alcohol (ethanol, isopropyl alcohol).

In the case of convex and concave grounds, mechanical anchorage is required along the edges. Ideal processing temperatures range from + 10°C up to + 30°C. The design sheets should be acclimatised, i.e. be brought to room temperature prior to processing (avoidance of condensation on the gluing surface and a reduction in sheet expansion due to reduced temperature differences).

As a rule, an approx. 2-3 mm expansion gap must be left on the sheet edges. In the case of higher ambient temperatures and sizeable temperature fluctuations, the expansion gap should be larger, or smaller sheet dimensions be selected.

It is imperative that air bubbles be avoided and therefore a medium-hard, rubber hand roller with a width of around 170 mm should be employed. In the case of the strongly adhesive SIBUGLAS (SA) sheets, the film protecting the adhesive should be removed gradually without touching the glue. The sheet should then be pressed down as firmly as possible onto the ground surface. At room temperature, final bonding strength is first reached after 24 hours.

BONDING USING SIBUKLE D 22 HV

SIBUKLE D 22 HV is suitable for the bonding of SIBUGLAS products on absorbent, level surfaces such as wood, plywood, chip- and plasterboard, concrete or smoothed masonry. PLEASE NOTE. SIBUKLE D 22 HV is totally unsuitable for non-absorbent surfaces such as tiles, plastic coverings, metal, glass, etc.

Processing: once the ground surface for laying has been prepared and cleaned, fully cover it alone with adhesive using a spatula with A2 teeth and then press down. It is essential that SIBUGLAS products **be bonded in a bed of wet adhesive.** When required fix mechanically until the adhesive has hardened.

BONDING & POINTING WITH SIBU SILICON 1.4 A

This type of processing is most suitable on ground surfaces such as plasterboard, absorbent and non-absorbent wood sheets smooth masonry and tiles.

Silicone bead: height approx. 3-4 mm, 10 mm gap to the edge of the sheet and a distance of approx. 60 mm distance from bead to bead.

Cleaning: remove any dirt from the silicone as quickly as possible!

PVA BONDING

(please see page 195)

MAGNETIC

With SIBUGLAS MAGNETIC professional decoration changes become child's play. Deliveries can be made for orders of three sheets and upwards. Any surfaces suitable for magnets can be used as a ground and should these be unavailable, SIBU METALFOIL provides the solution.

SURFACE PROTECTION

All the top surfaces are safeguarded against damage by a protective film, which should first be removed following processing.

GOLDEN RULES for all types of cutting

Use high machine speeds, rapid advance and sharp tools! Wherever possible, heat should always be avoided, as this can lead to material tensions.

SAWING

SIBUGLAS sheets can be cut with jig, hand-held circular, panel and circular table saws. During cutting on the reverse side, the underlay should also be sawn through.

Information: jigsaws:

Prior to cutting with a jigsaw, the SIBUGLAS sheet should be anchored to the work table by means of an aluminium lath and screw clamps. Cutting should take place at approximately 2,000 strokes/min with rapid advance and no pendulum stroke. Sheet wobble and tilting of the jigsaw (heat generation) are to be avoided. Cutting with the jigsaw should always take place from the reverse side.

Saw blade: Use a standard jig saw blade with teeth spacing of 1.0-2.0 mm, or a Bosch "Clean for PMMA" blade with teeth spacing of 1.8 mm.

Information: hand-held circular saws:

Prior to cutting with the hand-held circular saw, the SIBUGLAS sheet should be anchored to the work table by means of an aluminium lath and screw clamps. The saw blade overlap should amount to between 10 and 20 mm. Rapid advance and maximum rpm should be used. The saw blade must not tilt (heat generation) and sheet wobble is to be avoided. Cutting with the hand-held circular saw should always take place from the reverse side.

Saw blade: Use a blade with alternate chamfered teeth at spaces of approx. 10 mm irrespective of the saw blade diameter.

Information: panel and circular table saws:

Use rapid advance at approx. 4,000 rpm and a saw blade diameter of around 300 mm. The saw blade overlap should amount to between 10 and 20 mm. Do not use circular saw blades with cross-set teeth.

Ideal circular saw blade: Tooth form: flat, trapezoidal teeth, diameter: 300 mm, total teeth: 72, tooth distribution: approx. 13 mm. During the cutting or milling of recesses or openings, the corners of the cut edges should always be pre-drilled. This prevents notch effects and thus the danger of sheet fracture. The drillings should have a diameter of approx. 10 mm.

FLAMMABILITY

SIBUGLAS products are subject to standard flammability pursuant to DIN 4102 B2.

DRILLING

Small drillings are carried out with an acrylic glass spiral drill, while a core drill with, e.g. 4-6 carbide tips is employed for larger drillings and recesses. If the SIBUGLAS is anchored firmly, a well-honed wood drill can also be used.

Cutting and processing data for acrylic glass spiral drills:

Free angle: 3° to 8°, rake angle 0° to 4°, point angle 60° to 90°, twist angle 12° to 16°, cutting speed 10 to 60 m/min, advance 0.1 to 0.3 mm/rev. Always slightly chamfer and countersink the drillings.

Information for standard metal spiral drills:

Prior to use, these must be suitably sharpened for the material. Rake angle 0° to 4°, point angle 110° to 130°. Wherever possible, laser drilling is preferable.

EDGE PROCESSING

Cut, sawn or milled edges should be smoothed and deburred using a scraper or a machine file (an acrylic file is better).

Edge profiling: The edges can be easily brought into the desired shape using a profile cutter with a ball bearing (please see page 192).

Edge polishing: Smooth SIBUGLAS cut edges can be simply polished manually using polishing paste.

LASER CUTTING

SIBUGLAS sheets can be processed using standard lasers. The cutting speed is in line with the laser wattage.

Note: Place the SIBUGLAS sheet on the laser machine in such a way that its reverse side is on the machine's extraction side. As is the case with all standard PMMA products, it is recommended that following laser cutting the material be "tempered". The high temperature of the laser causes tension in the material, which can lead to cracking. Tempering equalises these tensions.

PRINTING

SIBUGLAS AR+ products can be printed digitally without any problems.

CLEANING / CARE

Warm water with washing-up liquid or oil-free benzine are suitable cleaning agents. Soiled cloths and abrasive cleaning agents are to be avoided. No razor blades, knives or scrapers should be used, as they can cause scratches and damage the abrasion-resistant coating. SIBUGLAS designsheet may not be cleaned with alcohol or a solvent.

DISPOSAL

Current LGA certificates exist for SIBUGLAS. We are pleased to make these available.

Private area: SIBUGLAS can be disposed of with the normal household refuse.

Commercial area: SIBUGLAS should be conducted to thermal disposal.

STORAGE INFORMATION

Always store SIBUGLAS products dry and flat, and protect them against the effects of humidity. Wrap the sheets in plastic together with a silicate cachet and seal carefully. This prevents possible ripples along the sheet edges due to moisture in the air. Outdoor storage is not possible and the following should be noted. In order to prevent damage, the card underlay should be used and weighed down over its entire area. The uppermost sheet in the stack should be stored face down. In storage, SIBUGLAS must be protected against sunlight and not come into contact with any liquids or damp. The material should also be safeguarded against dirt, dust and mechanical damage.

TRANSPORT INFORMATION

When transporting SIBUGLAS care should be taken that the sheets are protected against dirt, UV rays, moisture and mechanical damage. Stable, flat pallets that are larger than the sheets are to be employed with a card underlay. The uppermost sheet must lie on the pallet with the structured face down. In addition, this top sheet should be protected by card and a slatted frame. The edges and the sides must also be safeguarded (edge protection, PE film, ...) and temperatures below minus 35° C or above 50° C should not be exceeded.

INCOMPATIBLE SUBSTANCES - SIBUGLAS AR+

In accordance with the surface test for chemical impact pursuant to DIN EN 68 861-1 testing conditions. During this test no changes were determined. The only exception: red wine, as after 24 hours the surface was slightly matt.

Processing SIBUGLAS AR+ SA

Bonded onto coated wood base sheets including edges and milling

MATERIAL REQUIREMENTS

SIBU structured sheet:

SIBUGLAS SA dimensions: 2600 x 1000 mm, strongly adhesive

Wood base sheet:

Wood base sheet coated on both sides, dimensions: 2600 x 1000 mm

Counter-pressure:

Not required

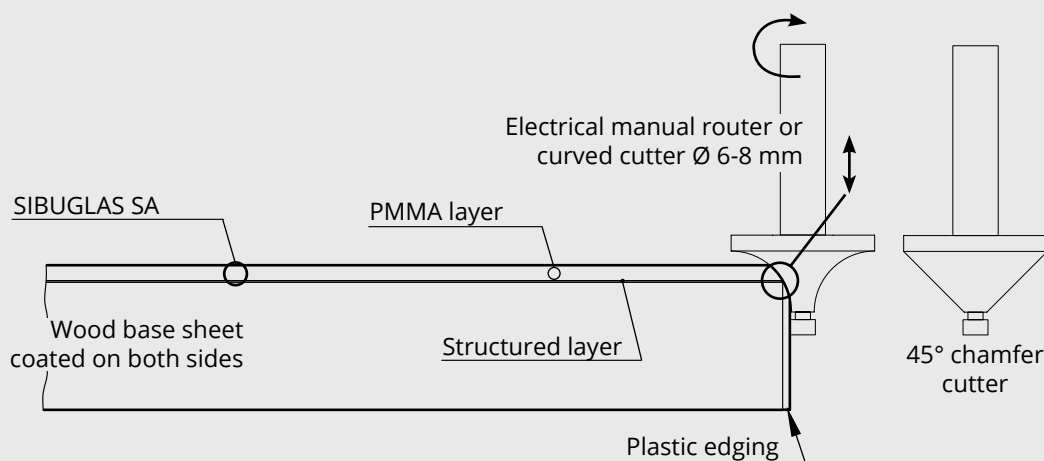
Edge material:

All standard furniture edging

PROCESSING STEPS

1. Clean the coated wood sheet.
2. Remove the protective film on the adhesive side of the SIBUGLAS sheet.
3. Bond the SIBUGLAS sheet onto the wood base sheet using a rubber roller.
4. Immediately cut the bonded sheets into the desired final dimensions (saw).
5. Place the edgings on the edge gluing machine.
6. **Using an electrical manual router, cut a rounded or chamfered edge exactly up to the point of transition from the transparent PMMA layer to the structured layer. Please see sketch!** In combination, the edge material and the transparent PMMA layer give the resultant radius or chamfer. The thicker the edge material, the wider the facet.

Facet milling is the prerequisite for an edged end product!



**SIMPLY
CREATE STYLE!**

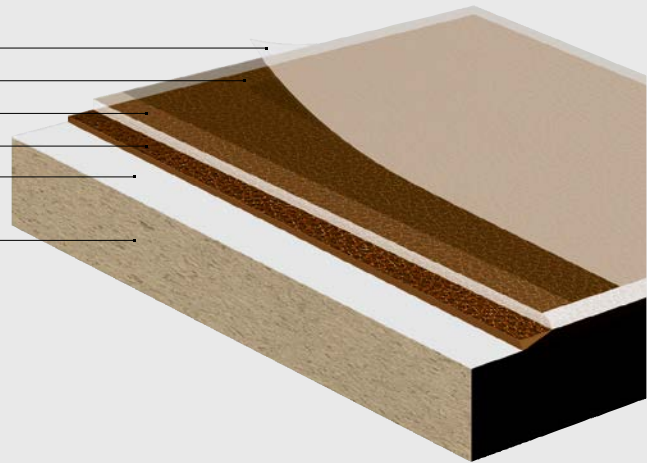


DESCRIPTION – STRUCTURE

SIBUGLAS structured sheet

- PE-protective film
- Scratch-resistant surface (AR+)
- Transparent PMMA layer, UV-resistant
- Structured layer
- SA, strongly adhesive reverse side

Wood base sheet coated on both sides



STRUCTURED SHEET – PRODUCT STRUCTURE

SibuGlas is a compound material consisting of the following individual components. The characteristics of the individual materials, as well as correct processing, are decisive for the overall quality of components/decorative elements with SibuGlas.

Structure: SibuGlas AR+

Total thickness: 2.3 – 3.43 mm

Transparent PMMA layer: 2.0mm with excellent abrasion resistance

Structured layer: 0.3 – 1.3 mm

SA, strongly adhesive reverse side: 0.13 mm

The 2.0 mm transparent layer lends SibuGlas a genuine glass appearance with outstanding product characteristics.

VARIOUS APPLICATION EXAMPLES:

- Table tops
- Bar and furniture fronts
- Shelf floors
- Side walls
- Room doors
- Sales podiums
- Sliding doors

INCOMPATIBLE SUBSTANCES - SIBUGLAS AR+

In accordance with the surface test for chemical impact pursuant to DIN EN 68 861-1 testing conditions. During this test no changes were determined. The only exception: red wine, as after 24 hours the surface was slightly matt.

MECHANICAL PROCESSING INFORMATION

GOLDEN RULES

Use high machine speeds, rapid advance and sharp tools!

SAWING / EDGING

In order to optimise cut quality, we suggest the use of narrow, unset, carbide tipped circular saw blades for plastic and laminate surfaces with as many alternate and/or hollow teeth as possible. The saw blade should have a minimum speed of at least 2,800 rpm (preferably 4,000 rpm). The sheets should be sawn individually and scoring may not be employed. Ideally, the saw blade should not protrude by more than 10-20 mm.

A SAW BLADE TIP

Fa. Leitz, art. no. 58453, diameter: 250 mm, width: 2.4 / 1.6 mm, number of teeth: 30, alternate teeth Z80/9.82. The alternate teeth are bevelled on the outside (beveling: 0.3 mm, 45°) and must also always be sharpened. For a clean-cut edge it is important that the saw blade is really sharp! Do not use cross set-up circular saw blades!

MILLING

As is the case with sawing, high speeds and careful and slow feeding should be used! Basically, the machinery and tools employed for woodworking are suitable for the processing of our SibUGlas sheets bonded onto wood base sheets. Narrow milling edges can be subsequently improved optically with a scraper or emery paste. For a clean-cut edge, it is important that the tools are always well sharpened!

DRILLING

Use a wood drill! Hinge drillings and similar processes can be completed easily with a Forstner bit.

APPLYING FURNITURE EDGING

All standard, plastic furniture edging can be mounted using standard procedure.

STORAGE

(please see page 191)

CLEANING / CARE

Warm water with washing-up liquid or oil-free benzine are suitable cleaning agents. Soiled cloths and abrasive cleaning agents are to be avoided. No razor blades, knives or scrapers should be used, as they can cause scratches and damage the abrasion-resistant coating. SIBUGLAS sheets may not be cleaned with alcohol or a solvent.

SURFACE PROTECTION

All the top surfaces are safeguarded against damage by a protective film, which should first be removed following processing.

Verarbeitung SIBUGLAS AR+ PVA

Glued and pressed on absorbent wood base sheets

Whether on home furniture, in display windows, bars, hotels, or trade fair stands, today SibUGlas is used for a diversity of applications. SIBUGLAS is a multilayer sheet comprised of PMMA, PU leather, a special synthetic leather or a special paper. Which can be bonded onto absorbent surfaces using PVA white glue. In order to ensure optimum flatness, we also deliver an accompanying, technically matching balancing sheet.

SIBUGLAS AR+ INCL. SIBUGLAS BALANCING SHEET

Both SibUGlas reverse sides are saturated with PVA white glue as evenly and quickly as possible using a roller. They are then laid on both sides of the absorbent wood base sheet and this composite is subsequently placed in a sheet press.

As a result, perfect, high-gloss surfaces can be simply created.

DESCRIPTION – STRUCTURE

SIBUGLAS structured sheet

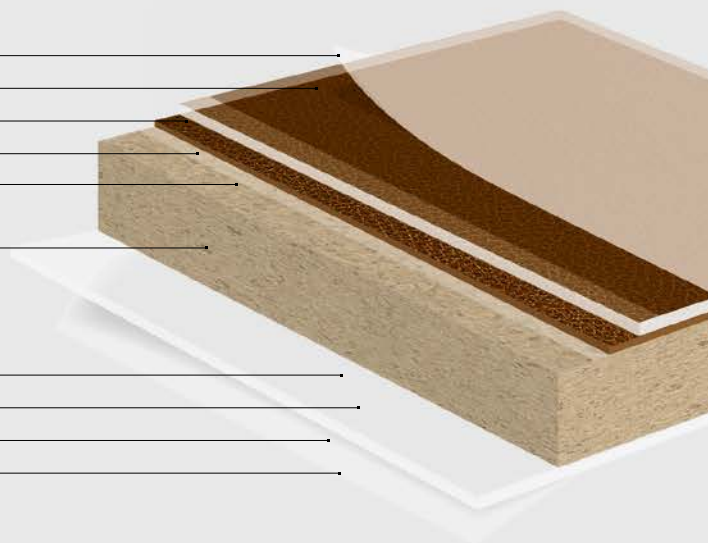
- PE protective film
- Scratch-resistant surface (AR+)
- Transparent PMMA layer, UV-resistant
- Structured layer
- PVA white glue

Wood base sheet

minimum thickness of 16 mm!
Use thicker wood base sheets for larger formats!

Balancing sheet

- PVA white glue
- one-colour
- balancing sheet
- PE protective film



SibUGlas structured sheets that have been glued and pressed in this manner can be easily processed with the majority of wood-working machinery and tools with good results. The PE protective film must be left on the top surface during processing. Optimum machine parameters, tool layout and cutting speeds are to be determined individually prior to production on the basis of a sample.

STRUCTURED SHEETS PRODUCT STRUCTURE

SibuGlas is a compound material consisting of the following individual components. The characteristics of the individual materials, as well as correct processing, are decisive for the overall quality of components/decorative elements with SibuGlas.

Structure: SibuGlas AR+

Total thickness: 2.3 – 3.3 mm

Transparent PMMA layer: 2.0 mm
with excellent abrasion resistance

Structured layer: 0.3 – 1.3 mm

The 2.0 mm transparent layer lends SibuGlas a genuine glass appearance with outstanding product characteristics.

BALANCING SHEET

A technically matching balancing sheet is required for the glued and pressed composite (surface + wood base sheet + counter-pressure) that is ideally matched to the characteristics of the materials used. This virtually rules out warping due to heat, cold or fluctuating humidity.

For SibuGlas AR+ (PMMA 2 mm) we recommend the use of the PX Balance Sheet PMMA White 2800x1250x2 for balancing. If the PX Balance Sheet PMMA White has not been pressed within six months, we recommend a surface tension check and, if necessary, additional surface treatment.

BONDING INSTRUCTIONS FOR SIBUGLAS SHEETS WITH PVA WHITE GLUE

Glue application: only use flat, wood base sheets!

The acclimatised SibuGlas structured and balancing sheets, as well as the wood base sheet, should be laid out adjacent to one another on a straight, clean and sufficiently large work table. The cut wood base sheet must be roughly 10mm larger than the SibuGlas sheets. **Both SibuGlas sheets should first be generously coated with PVA glue using a roller.** Owing to the highly absorbent SibuGlas reverse side, the consumption of PVA white glue is considerable.

Subsequently, both SibuGlas sheets are positioned as quickly as possible on the middle of the wood base sheet.

! Warning! Glue should not be applied directly to the wood base sheet, as this can have a negative effect on evenness!

Pressing:

The composite sheet is now placed in the press for approx. 15 minutes at 30° C. Do not apply excessive pressure and take into account both your know-how and the values gained from personal experience. Standard value: 20 N/m² or 2 kg/m².

! As soon as the sheets are removed from the press, they must be stored under **stacking pressure for at least 12 hours in a FLAT position.** A genuinely even surface is extremely important for the flatness of the composite sheet!

A second possibility for small batches is to press the sheets in the machine overnight at approx. 20° C. This type of processing eliminates the need for subsequent stack pressure.

! Always clean the press thoroughly prior to processing SibuGlas sheets!

The cleanliness of the sheet press will be mirrored by the structured surface!

Wood base sheets with minimum warping (exception): If from the outset the wood base sheets are not exactly flat, the backing sheet should always be glued onto the hollow side (inner radius) and the structured sheet onto the side with the outward warp (outer radius). This facilitates further processing and installation.

Cutting to length/edge trimming and other processing steps:

At the earliest, complete this work 12 hours after gluing/pressing!

Edging application: As usual, any standard edging can be mounted in the familiar manner!

MECHANICAL PROCESSING INFORMATION

GOLDEN RULES

Use high machine speeds, rapid advance and sharp tools!

SAWING / EDGING

In order to optimise cut quality, we suggest the use of narrow, unset, carbide tipped circular saw blades for plastic and laminate surfaces with as many alternate and/or hollow teeth as possible. The saw blade should have a minimum speed of at least 2800 rpm (preferably 4000 rpm). The sheets should be sawn individually and scoring may not be employed. Ideally, the saw blade should not protrude by more than 10-20 mm.

A SAW BLADE TIP

Fa. Leitz, art. no. 58453, diameter: 250 mm, width: 2.4 / 1.6 mm, number of teeth: 30, alternate teeth Z80/9.82. The alternate teeth are bevelled on the outside (beveling: 0.3 mm, 45°) and must also always be sharpened. For a clean-cut edge it is important that the saw blade is really sharp! ! Do not use cross set-up circular saw blades!

MILLING

As is the case with sawing, high speeds and careful and slow feeding should be used! Basically, the machinery and tools employed for woodworking are suitable for the processing of our SibUGlas sheets bonded onto wood base sheets. Narrow milling edges can be subsequently improved optically with a scraper or emery paste. For a clean-cut edge, it is important that the tools are always well sharpened!

DRILLING

Use a wood drill! Hinge drillings and similar processes can be completed easily with a Forstner bit.

APPLYING FURNITURE EDGING

All standard, plastic furniture edging can be mounted using standard procedure.

STORAGE

(please see page 191)

CLEANING / CARE

Warm water with washing-up liquid or oil-free benzine are suitable cleaning agents. Soiled cloths and abrasive cleaning agents are to be avoided. No razor blades, knives or scrapers should be used, as they can cause scratches and damage the abrasion-resistant coating. SIBUGLAS sheets may not be cleaned with alcohol or a solvent.

SURFACE PROTECTION

All the top surfaces are safeguarded against damage by a protective film, which should first be removed following processing.

INCOMPATIBLE SUBSTANCES - SIBUGLAS AR+

In accordance with the surface test for chemical impact pursuant to DIN EN 68 861-1 testing conditions. During this test no changes were determined. The only exception: red wine, as after 24 hours the surface was slightly matt.

BALANCING SHEET

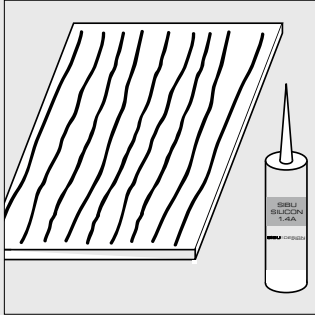
For SibUGlas AR+ (PMMA 2 mm) we recommend the use of the PX Balance Sheet PMMA White 2800x1250x2 (article number: 20278) for balancing.

If the PX Balance Sheet PMMA White has not been pressed within six months, we recommend a surface tension check and, if necessary, additional surface treatment.

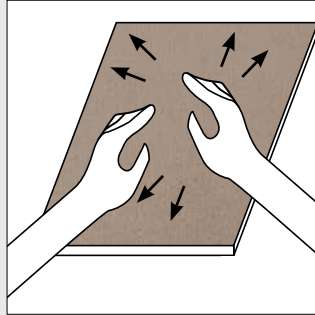
Processing ANTIGRAV

Standard processing

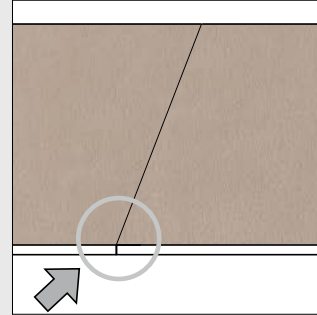
ANTIGRAV can be bonded edge to edge and therefore does not require expansion joints. Readjustment on **any surface** is no problem when bonding with SIBU Silicon is employed.



Apply beads of silicone vertically (1cm from the edge and with 6cm-spaces between the individual beads).



Press the sheet onto the wall and then adjust it.



Bonding is edge to edge = 0mm expansion joint

NA

non-adhesive

SA

strongly adhesive

FR

flame-retardant version
available on request

PR

digital printing possible

PR+

digital/screen printing possible

PR+*

digital/screen printing possible
Prior to printing a corona or plasma
treatment has to be carried out.
By request available in pre-treated version.

■■■■

wet room suitability

■■■■□

limited suitability for wet rooms

AR

abrasion-resistant

AR+

scratch-resistant

+ ▼

entire panel length not
shown in image

SIBU | DESIGN

we decorate.

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