

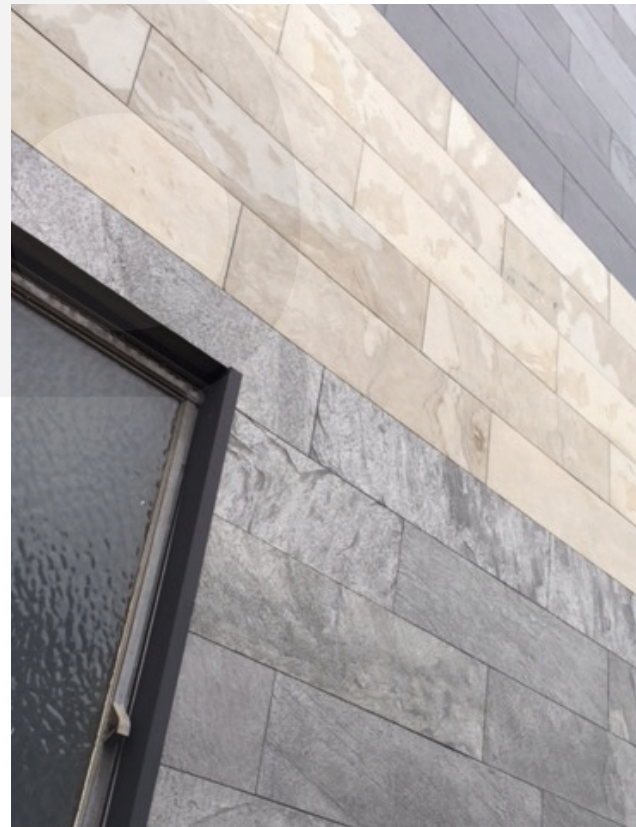
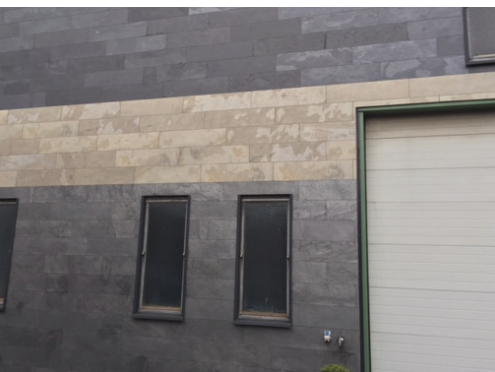
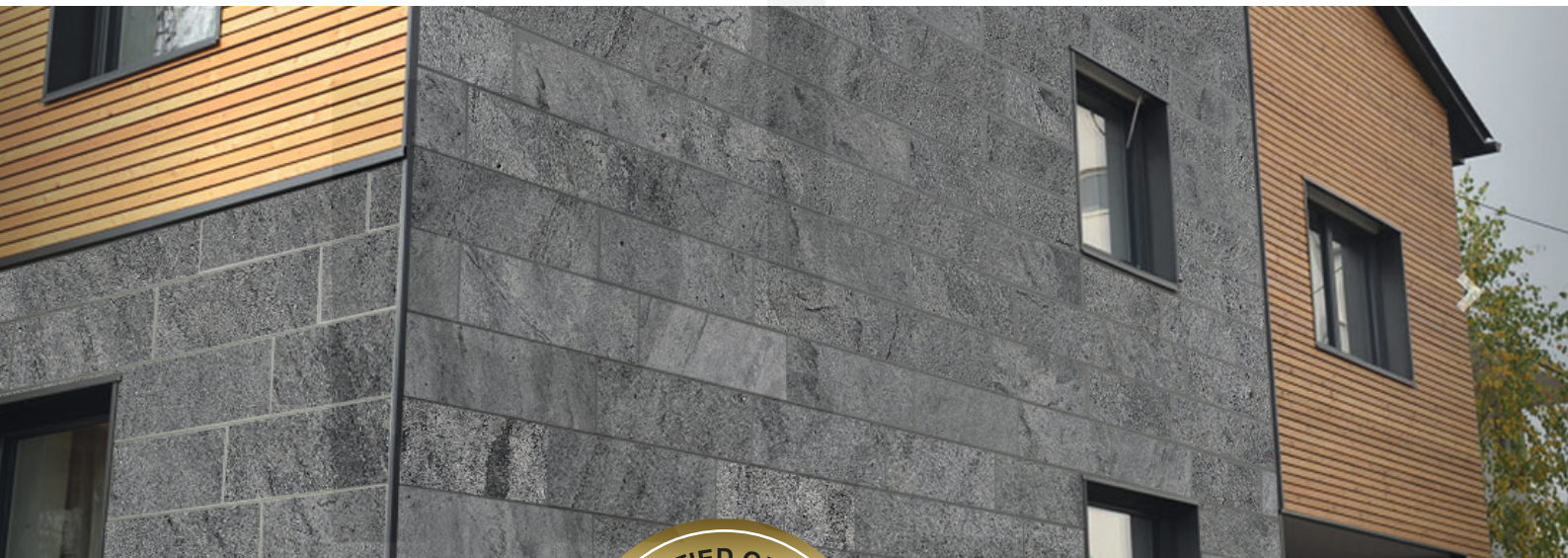


SLATE LITE™



## SLATE-LITE FACADE-SYSTEM:

The new style of ventilated exterior cladding





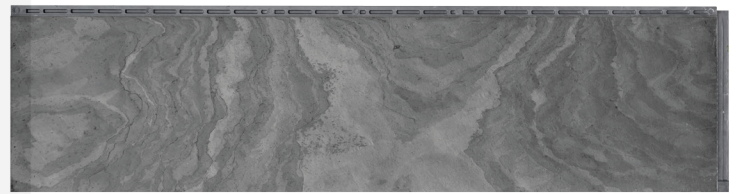


## Facade-System: Components & Accessories

29.06.2017



Decor: Silver Grey (No. #1108102) | 1200x300 mm



Decor: Negro (No. #1108100) | 1200x300 mm



Decor: Tan (No. #1108101) | 1200x300 mm



Aluminum Corner

No. #1108001

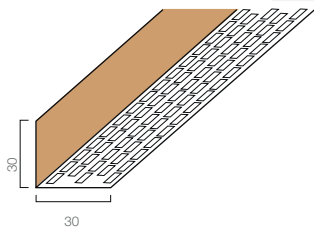
15mm | Anthracite | Length 5m



Aluminum U-Profile

No. #1108002

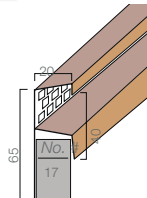
13mm | Anthracite | Length 5m



PCV Ventilation Angle

Black | Length 2,5m

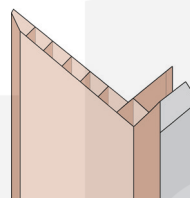
No. #1108004



PVC Eaves Ventilation Profile

Black | Length 5m

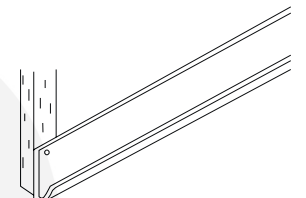
No. #1108005



PVC Connecting Bar

17mm Insertion | Length 5m

No. #1108003



Starter Rail

Length 3,2m

No. #1108006



Interlocking system:  
Open closure

Interlocking system:  
Closed closure

1200 mm

300 mm

- Interlocking facade system
- Easy to install
- Robust and weather-resistant

Approved for ventilated exterior wall claddings:  
 Building material class DIN 4102-B1  
 Normal flammable B1I  
 (EU-Standard E-class) up to 8,5m  
 Decors in stock: Silver Grey / Negro / Tan



## Facade System: Technical Data

29.06.2017

### MATERIAL

Surface: 100% natural stone surface  
Support element made of glass fiber reinforced composite resin on a polyester resin basis.  
Hailproof, impact resistant to EN ISO 179 ( $\text{KJ/m}^2 \geq 60$ )  
Maximum expansion 0,02 mm / °C / m

### SPECIFICS

|  |   |   |
|--|---|---|
| <i>Density</i><br>1,80 ± 0,05 g/cm <sup>3</sup><br>EN ISO 1183 | <i>Flexural strength</i><br>≥ 150 MPa<br>EN ISO 178       | <i>Flexural modulus</i><br>≥ 10.000 MPa<br>EN ISO 178 |
| <i>Impact strength</i><br>≥ 60 kJ/m <sup>2</sup><br>EN ISO 179 | <i>Water absorption</i><br>≤ 0,3 % (4d/23°C)<br>EN ISO 62 |   |

### DIMENSIONS

Absolute dimensions: approx. 1.220 x 317 mm  
Thickness of facade elements approx. 11,5 mm  
Wall thickness approx. 4 mm (approx. 1,5 mm slate)

### THERMAL CONDUCTIVITY

W(mk) = 0,5

### MASS

approx. 7,3 kg / m<sup>2</sup> (approx. 2,76 kg / element)

### BUILDING MATERIAL CLASSES

Building material class BII normal flammable according to DIN 4102  
Class E according to DIN EN 13501-01

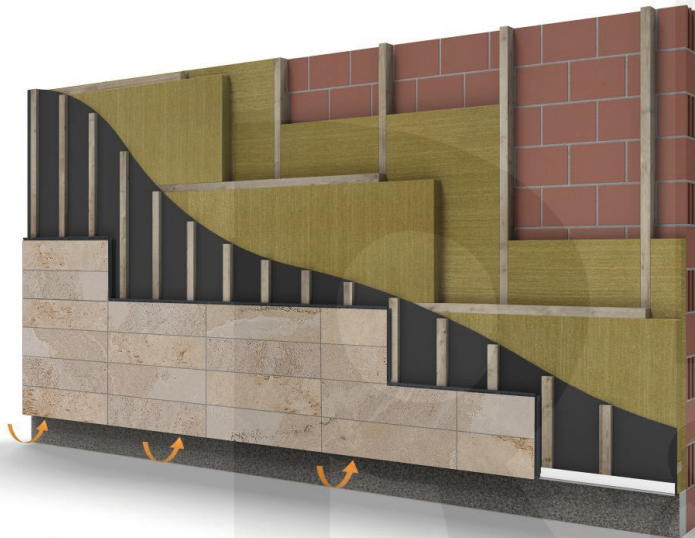
### PROCESSING

Processing on a vertical wooden or aluminum substructure as a suspended ventilated facade (VhF) from the lower left to the upper right. Concealed fixing by stainless screws or nails in the nail strip of the facade element.  
Processing with a cut-off grinder.



## Processing instructions: Facade system

29.06.2017



### IMPORTANT INFORMATION

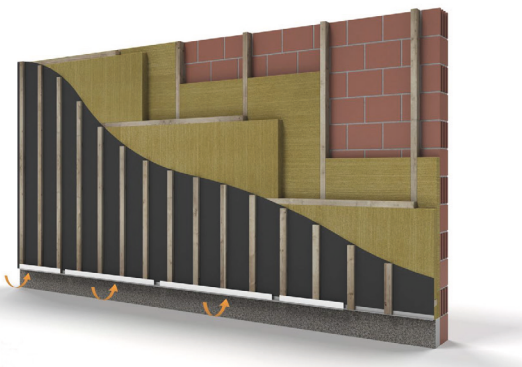
In this processing manual you'll find detailed instructions for the interlocking facade system by *Slate-Lite*. This instruction contains only general information about the processing of the *Slate-Lite* facade system. Relevant are the local conditions at the construction site, therefore no claims can be derived from the data.

Please also pay attention to ventilation and expansion: Strain per meter/per degree °C 0,02mm!

Facade system is approved by the building authorities for ventilated exterior wall cladding: building material class DIN 4102-B1.

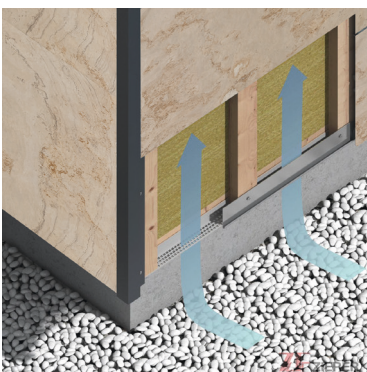
Normal flammable BII (EU-Standard E-class) up to 8,5m.

### 1) SUBCONSTRUCTION



The subconstruction is built according to the insulation thickness. The counter-batten can be used to compensate uneven walls. The vertical load-bearing structure is created at a distance of 25 cm, thus ensuring unobstructed ventilation. The starter rail is attached to the slat ends with the ventilation profile (lower ventilation) so that at least 3 cm distance remain to the subsoil.

### 1) STARTER RAIL AND LOWER VENTILATION (No. #1108006)



The starter rail is aligned horizontally and fastened to the battens with the ventilation profile (anti-mosquito protection) so that approx. 3 cm clearance (ventilation) remains to the subsoil. The transfer is from left to right, starting with a whole element. The recess in the starter rail is not to be considered.





## Processing instructions: Facade system

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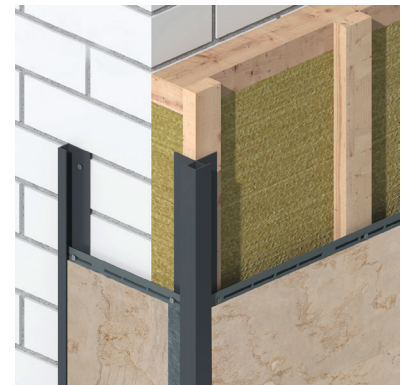
### 3) USE OF THE U-PROFILE (No. #1108002)



The U-Profile is mounted in the area of the inner corner with insert on both sides.



The U-Profile is mounted as a connection to a window frame. A ventilation profile (lower ventilation) is also installed in the lintel area above the window.

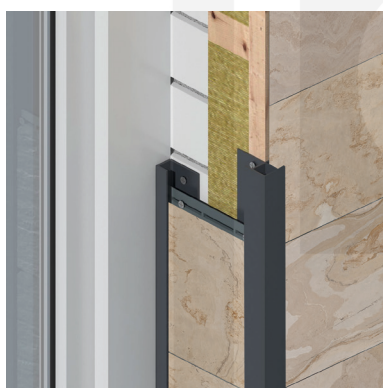


The U-Profile is used as a finish of the facade to a non-clad side.

### 4) USE OF THE CORNER PROFILE (No. #1108001)



The corner profile is used for cladding of the building exterior corner.



Corner profile in use with the U-Profile for connection to a window frame. A ventilation profile (lower ventilation) is also installed in the lintel area above the window.



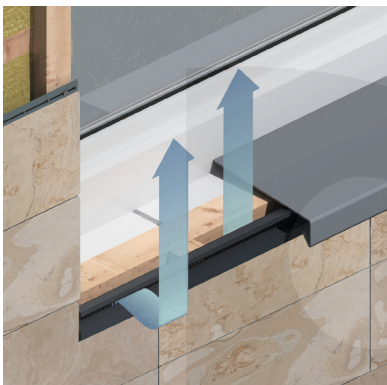
Corner profile in use with the U-Profile for connection to a non-clad surface.



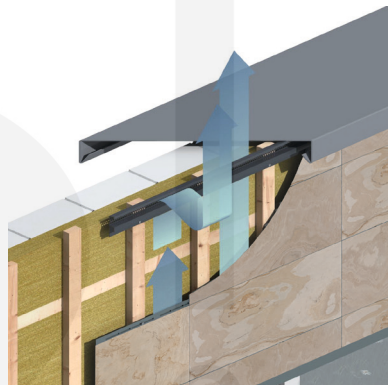
## Processing instructions: Facade system

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### 5) UPPER CONNECTION WITH VENTILATION PROFILE (No. #1108004)



Connection profile of the facade area under the window sill (ventilation).



Top connection to the roof connection or roof slope (venting).

### 6) CONNECTION TO A NON-CLAD SURFACE (No. #1108003)



Side-facing to a non-clad facade surface with 120 mm leg length.